

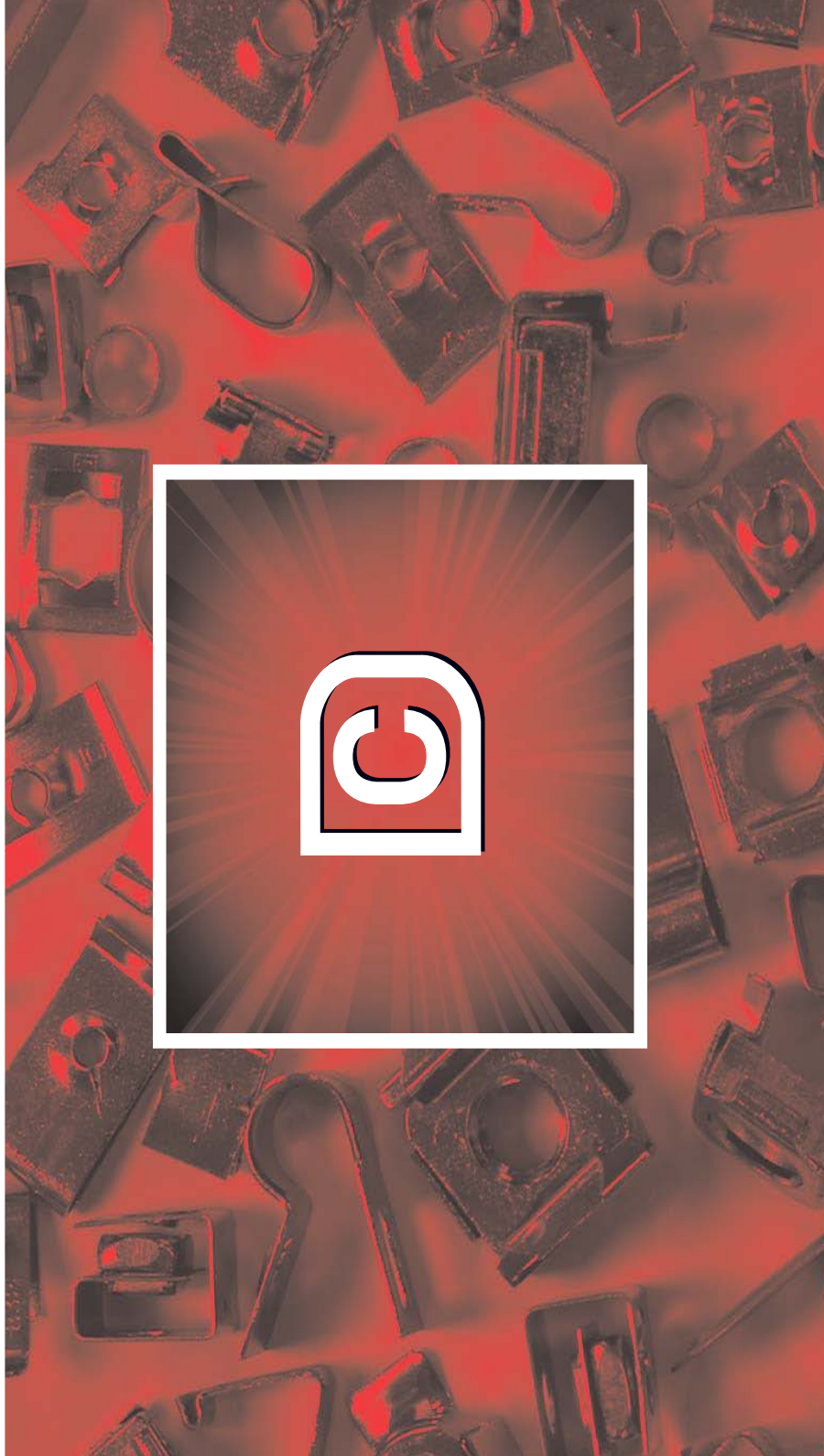
**A Engineering**  
Information

**B Nuts — Self**  
Locking & Retaining

**C Stud Receivers**  
Push On Nuts

**D Self Sufficient**  
Fasteners

**E Tube/Wire**  
Clips and Clamps



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**Die Co., Inc.**

ISO 9001 - 2008 CERTIFIED

SPRING STEEL FASTENERS  
METAL STAMPINGS  
CLIPS AND CLAMPS  
NUT RETAINERS  
CAGE NUTS

Dear Customer,

Thank you for your interest in Die Co., Inc.

Die Co. was incorporated in 1963. At that time we produced precision tools and dies for high speed punch presses and 4-slide machines.

In 1968 we purchased our first 4-slide machine. since that time we have shipped millions of quality spring steel fasteners to our customers on time. Our on time rate has been over 99% for the past 5 years.

We work with our customers to design and manufacture parts to meet their specifications. Our production is monitored using Statistical Process Control (SPC) Techniques. We offer superior quality at competitive pricing, along with on time delivers.

Die Co. has received many rewards from our customers for our quality and service. Because of our commitment to our customers we offer the following in-house services:

- \* Computerized office systems with job tracking
- \* Product design and development utilizing AutoCad
- \* Hand samples and prototypes
- \* Complete tool room with Wire and Ram EDM Machines
- \* 60 Fourslide production machines with 2-3/4 inch width capability
- \* Three Heat Treat Lines (austempering)
- \* Zinc Phosphate Line
- \* Two Paint Lines (Dip Spin)
- \* Salt Spray Cabinet for finish longevity testing
- \* Quality Management System is certified to ISO 9001:2008

Our 66,000 square foot facility is located 20 miles east of Cleveland, Ohio and is convenient to trucking, rail and airline transportation systems.

We have an ever expanding catalog of parts that is available to our customers. Samples are also available for testing purposes.

So if you require spring steel fasteners, please give us a call. We will do our best to give you the quality and service that you deserve.

Sincerely,

Michael T. Hawk  
mthawk@diecoinc.com  
Vice President  
Die Co., Inc.



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SPRING STEEL FASTENERS  
METAL STAMPINGS  
CLIPS AND CLAMPS  
NUT RETAINERS  
CAGE NUTS

# Die Co., Inc.

Manufacturers of high quality spring steel stampings

## COMPANY HISTORY

Founded in 1963, Die Co., Inc. is a family owned and operated business. Die Co. began as a manufacturer of precision tools and dies for high speed punch presses and fourslide machines. In 1968, the company changed focus and began producing high quality metal fasteners using fourslide machines. Die Co. prides itself on quality and service to meet your business needs. The company still makes all of the tools and dies for its 60 fourslide machines. Die Co., Inc. employs approximately 40 employees in their 66,000 square feet facility.

## SERVICES

The people at Die Co., Inc. are dedicated to quality. From engineering to packaging, we will maintain your design standards efficiently. We can produce your parts to your specifications, or help you design a part to meet your company's needs and deliver it on time. Prototypes and hand samples can assure the right design for your product. Our quality control team uses Statistical Process Control techniques throughout the production process. We choose to do many special processes in house to safeguard quality. Quality Management System is certified to ISO 9001-2008.

- Wire EDM
- 60 Fourslide Machines
- Heat Treat - Austemper
- Phosphate Line
- Paint Line
- Salt Spray Testing

## PRODUCT LINE

Flat Nuts  
U-Nuts  
J-Nuts  
Cage Nuts

W-Nuts  
Twin Nuts  
Stud Receivers  
Nut Retainers

Compression Rings  
Knob Clips  
U-Clips  
Wire Clips

Tube Clips  
Cable Clamps  
Wire Clamps  
Tube Clamps

and many miscellaneous metal stampings or custom stampings for your application

## LOCATION

Die Co., Inc. is located near the southern shore of Lake Erie, in Eastlake, Ohio. The company is approximately 20 miles east of Cleveland, Ohio.

## KEY CONTACTS

### **Product Information:**

Mike Hawk 440-710-2040 mthawk@diecoinc.com

### **RFQ's & Inquiries:**

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ljacobson@diecoinc.com

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Diane Tyneski 440-710-2047 dtyneski@diecoinc.com

### **Customer Feedback:**

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### **Complaints:**

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dcoffee@diecoinc.com

Mike Hawk 440-710-2040 mthawk@diecoinc.com



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# CERTIFICATE OF REGISTRATION

This is to certify that

**DIE CO., INC.**

1889 E. 337th St., Eastlake, Ohio 44095 USA

operates a

**Quality Management System**

which complies with the requirements of

**ISO 9001:2008**

for the following scope of registration

**Manufacturer of Fabricated Metal Products, Metal Stampings and Steel Springs**

Certificate No.: CERT-0072536  
File No.: 1500555  
Issue Date: August 14, 2013

Original Certification Date: January 25, 2002  
Current Certification Date: January 24, 2014  
Certificate Expiry Date: January 23, 2017

Chris Jouppi  
President,  
QMI-SAI Canada Limited

Guillaume Gignac, ing.f  
Vice President, Corporate Operations, Accreditation & Quality  
QMI-SAI Canada Limited



ISO 9001



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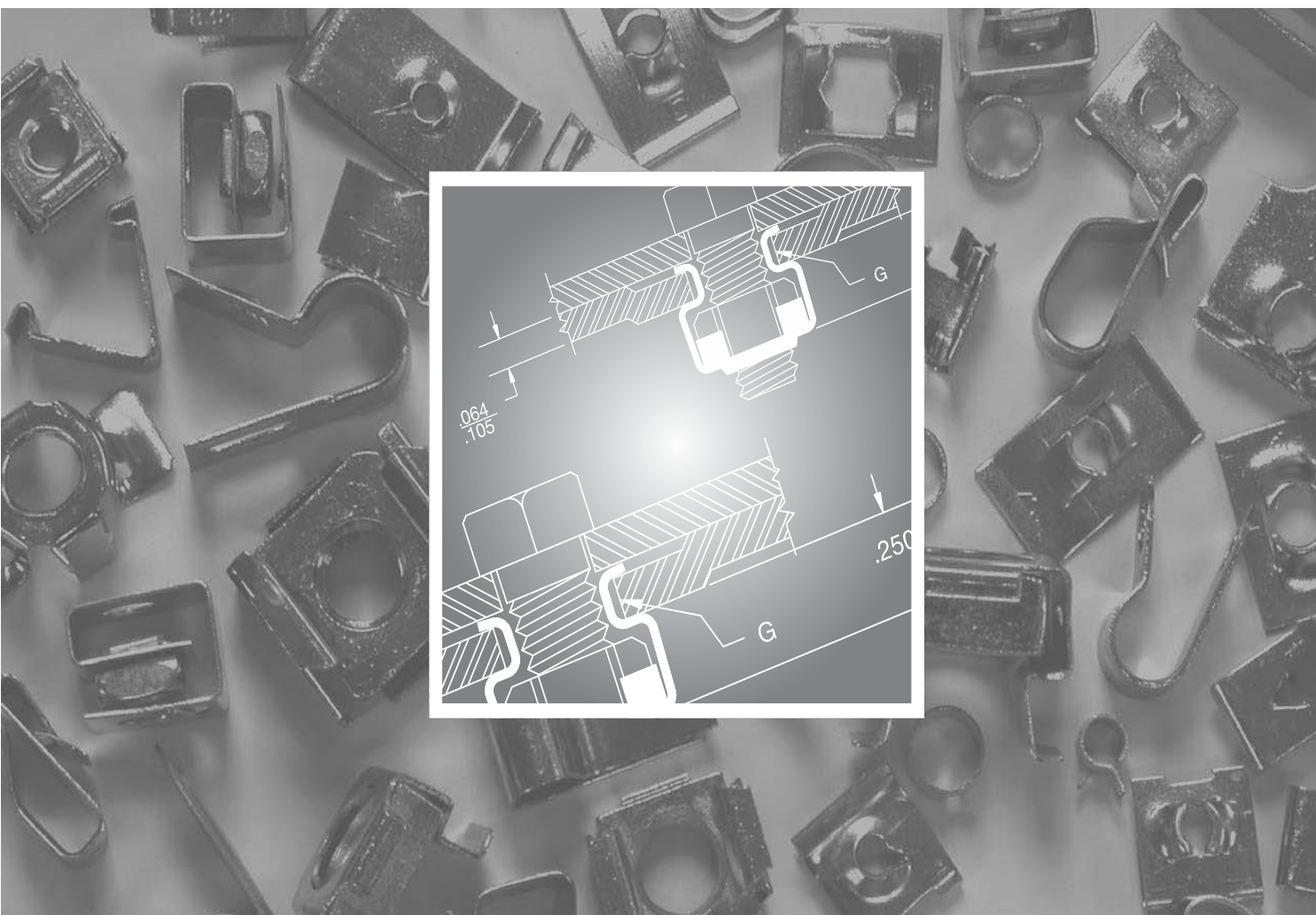
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## Engineering Information

Finishes | Screw Length and Clearances | Torque Requirements



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**Die Co., Inc.**

Quality Fourslide Stampings



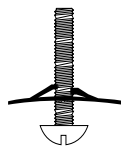
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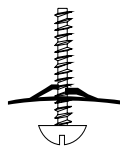
Finish	Description	Color	Advantages	Salt Spray Test
-SO Soluble Oil Dipped	Ferrous Parts (except stainless steel) have a light coating of soluble oil applied. Non-ferrous parts are cleaned when necessary and are left in plain condition.	Natural	Low cost finish, recommended on ferrous parts for conditions of relatively little corrosion or for parts that are to receive a finish in the customer's plant.	5% solution at 95 degrees F. Ferrous parts : first rust spots after 1 hour, end point (1/16 dia. rust spots) after 2-1/2 hours. Non-ferrous parts: corrosion will be normal for the plain finish of the material.
-PO Phosphate & oil	Parts are phosphate coated, then dipped in a special oil and spun dry.	Black	Moderate corrosion resistance. Neat in appearance, will not wear off in handling.	5% solution at 95 degrees F. First rust spots after 32 hours, end point (1/16 dia. rust spots) after 48 hours.
-OD -BP Phosphate and 2 coats of paint	Parts are phosphate coated, then two coats of water based paint are applied. Each coat is properly baked to obtain maximum protection.	Olive Drab Black	Good Corrosion resistance. Does not cause hydrogen embrittlement common with electroplated high carbon spring steel parts. Excellent for insulating dissimilar metals against electrolytic action.	5% solution at 95 degrees F. First rust spots after 48 hours, end point (1/16 dia. rust spots) after 96 hours.
-ODO Phosphate, 2 coats of paint and oil	Parts are phosphate coated, then two coats of paint are applied. Each coat is properly baked. A supplementary coat of oil is added to insure maximum corrosion resistance.	Olive Drab	Exceptional corrosion resistance. Insulates dissimilar metals against electrolytic action. Does not cause hydrogen embrittlement.	5% solution at 95 degrees F. First rust spots after 150 hours, end point (1/16 dia. rust spots) after 250 hours.
-GEO Geomet	Parts are coated in a water based zinc coating.	Silver	Exceptional corrosion resistance. Does not cause hydrogen embrittlement.	5% solution at 95 degrees F. End point (1/16 dia. rust spots) after 240 hours.
-GP -GBP Geomet Plus Geoblack	Parts are coated in a water based zinc coating. Topcoat(s) are applied for additional protection.	Silver Black	Exceptional corrosion resistance. Does not cause hydrogen embrittlement.	5% solution at 95 degrees F. End point (1/16 dia. rust spots) after 480 hours.
-M565 Magni 565	Parts are coated in a solvent based coating. Topcoat(s) are applied for additional protection.	Silver	Exceptional corrosion resistance. Does not cause hydrogen embrittlement.	5% solution at 95 degrees F. End point (1/16 dia. rust spots) after 1000 hours.
-ZTC -ZTY Zinc Electroplate & Trivalent Chromate	Parts are zinc electroplated .0002 thick and baked to reduce hydrogen embrittlement. Trivalent chromate is applied as a sealer.	Silver Yellow (Gold)	Excellent electrical conductivity and moderate corrosion resistance.	5% solution at 95 degrees F. End point (red rust) after 72 hours.

All of the above listed finishes are hex chrome free. Other finishes are available. Please contact your Die Co. representative for additional information.

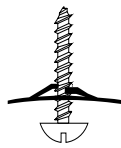




MACHINE



TYPE B (OR Z)



TYPE A

### Screw Lengths

The screw length required for Die Co. conical impressions are the same as those normally used with threaded nuts.

Machine Screws: 1-1/2 threads

Type A tapping screws: 2-3 threads

Type B (Z) and AB tapping screws: 2-3 threads

### Screw Clearance

For maximum efficiency of Die Co. flat nuts, minimum clearance between screw and panel hole is suggested.

The recommended panel hole diameter, listed below, will provide the best results in most cases.

These diameters do not apply to self-retaining fasteners, such as J or U nuts, where the fastener engages the clearance or mounting hole.

Screw Size	Panel Hole Diameter
2	.109
3	.125
4	.125
5	.141
1/8	.141
6	.156
7	.172
5/32	.188
8	.188

Screw Size	Panel Hole Diameter
3/16	.219
10	.219
12	.250
14	.281
1/4	.281
5/16	.344
3/8	.406
7/16	.469
1/2	.531



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## Performance Requirements for Spring Nuts

Screw Size	Recommended Installation Torque Maximum Inch-Lbs.	Destructive Torque Minimum Inch-Lbs.	Tensile Load Limit Lbs.
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### Machine Screws

	Conical	Prong	Conical	Prong	Conical	Prong
4-36	4	3	6	*	100	100
4-40	4	3	6	*	100	100
6-32	6	5	8	*	155	150
8-32	8	7	10	*	200	250
10-24	14	12	17	*	315	350
10-32	12	12	15	*	280	350
1/4-20	35	30	45	*	570	600

### Type A Tapping Screws

	Conical	Prong	Conical	Prong	Conical	Prong
4A	9	9	13	*	300	300
6A	12	11	17	*	410	400
8A	20	17	25	*	570	600
10A	35	31	44	*	700	800
14A	60	48	80	*	900	1150

### Type B (Z) and AB Tapping Screws

	Conical	Prong	Conical	Prong	Conical	Prong
4B/AB	9	9	13	*	390	300
6B/AB	12	11	17	*	500	400
8B/AB	20	17	25	*	620	600
10B/AB	35	31	44	*	1000	800
14B/AB	60	48	80	*	1130	1150

\* Contact your Die Co. representative for destructive torque values on prong style impressions

## Hardness Specification

Material Thickness	Rockwell Scale	Dial Reading	Conversion to Rockwell "C" Scale
.012 - .017	15N	80.5 - 85.5	40 - 50
.018 - .024	30N	59.5 - 68.5	40 - 50
.025 and over	45N	43.0 - 55.0	40 - 50



JSA

Pho

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## Nuts — Self Locking & Retaining

Flat Nuts | W-Nuts & Twin Nuts | U-Nuts | J-Nuts | Cage Nuts | Special Nuts and Nut Retainers



**N** Nuts — Self Locking & Retaining

**S** Stud Receivers Push On Nuts

**S** Self Sufficient Fasteners

**T** Tube/Wire Clips and Clamps

**I** Index

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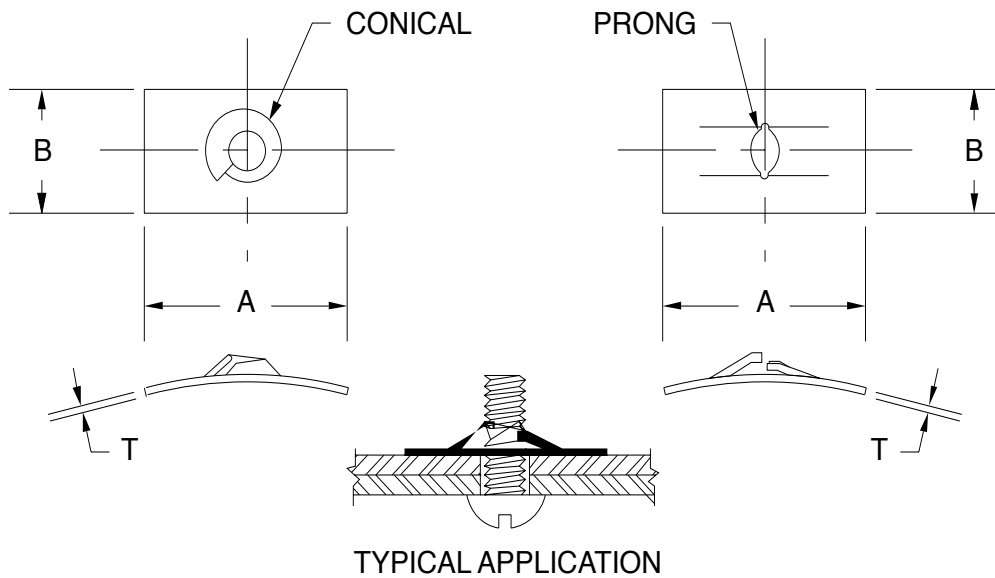
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# Flat Nuts



Screw Size	Impression Type	Design Variation	A Length	B Width	T Mat'l. Thk.	Part Number
4A	Conical	Standard	.38	.25	.020	FN7-4A
4-36	Conical	Standard	.38	.25	.012	FN7-436
	Conical	Standard	.38	.25	.012	DCS-112
6A	Conical	Standard	.50	.31	.025	FN7-6A
6-32	Conical	Standard	.44	.25	.017	FN7-632
8A	Conical	Standard	.63	.44	.028	FN7-8A
8-32	Conical	Standard	.50	.31	.017	FN7-832
10A	Conical	Standard	.75	.50	.030	FN7-10A
	Conical	Standard	.88	.38	.030	DCS-140
	Prong	Standard	.88	.38	.030	DCS-464
10AB	Prong	Standard	.65	.38	.020	DCS-340
10B(Z)	Prong	Standard	.88	.38	.030	DCS-465
	Prong	Ends turned up	.88	.50	.030	DCS-463
10-24	Conical	Standard	.65	.38	.020	FN7-1024
	Prong	Standard	.65	.38	.020	FN8-1024
	Conical	Standard	.64	.38	.020	DCS-116
	Conical	Standard	.65	.50	.020	DCS-445
10-32	Conical	Standard	.65	.38	.017	FN7-1032
12A	Conical	Standard	.75	.50	.035	DCS-1165
14A	Conical	Standard	.88	.56	.037	FN7-14A
	Prong	Standard	.88	.56	.037	FN8-14A
1/4-20	Conical	Standard	.75	.50	.025	FN7-1420
	Prong	Standard	.75	.50	.025	FN8-1420
	Prong	No arch in base	.75	.50	.025	DCS-327
	Prong	Standard	1.37	.60	.025	DCS-414
5/8-11	Prong	Standard	1.45	1.00	.017	DCS-1167

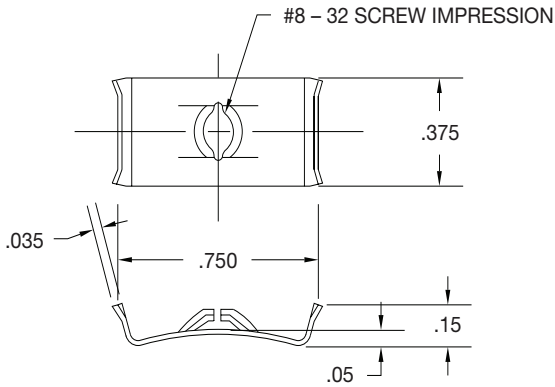


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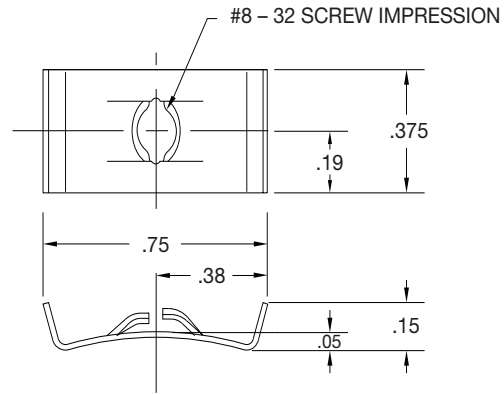
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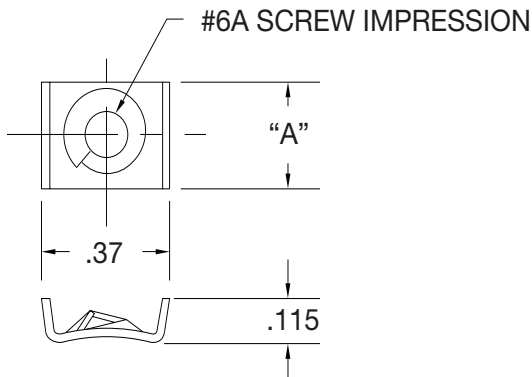
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MATERIAL- .017 THK. SPRING STEEL  
 DCS - 231

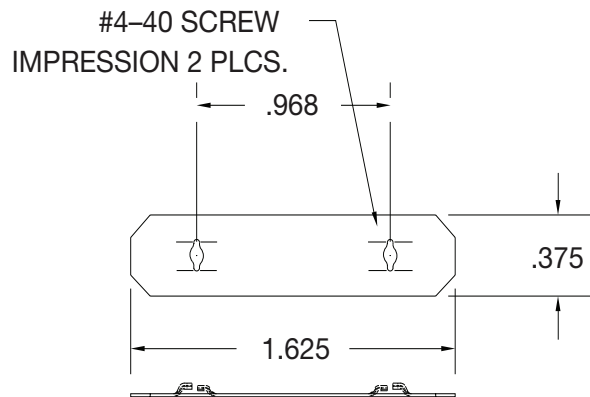


MATERIAL- .017 THK. SPRING STEEL  
 DCS - 585

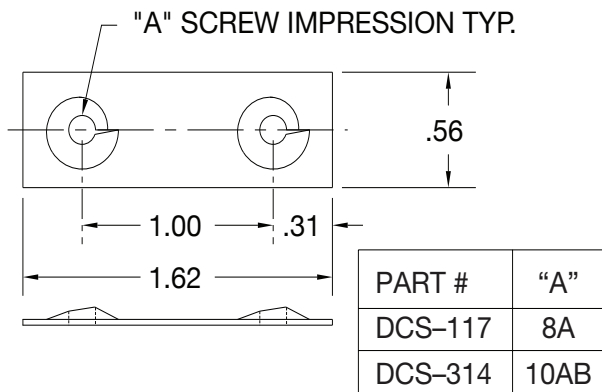


MATERIAL- .020 THK. SPRING STEEL

PART #	"A"
DCS-237	.310
DCS-1244	.286

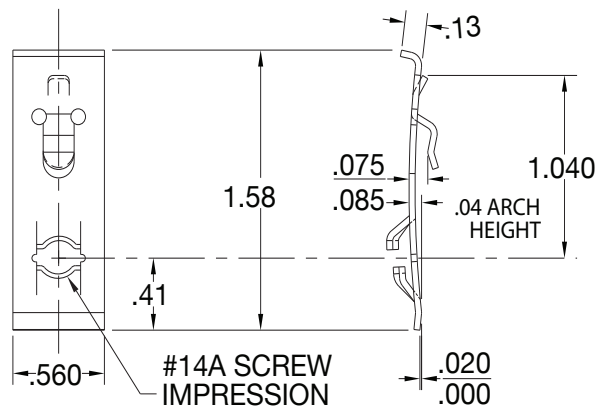


MATERIAL- .012 THK. SPRING STEEL  
 DCS - 863



MATERIAL- .028 THK. SPRING STEEL

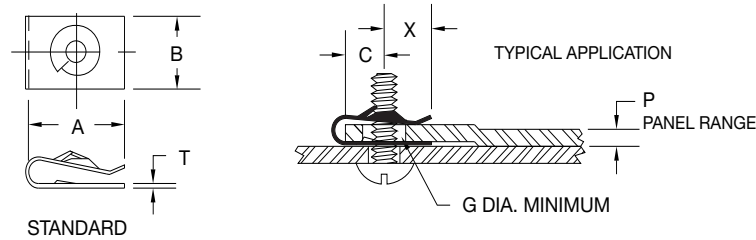
PART #	"A"
DCS-117	8A
DCS-314	10AB



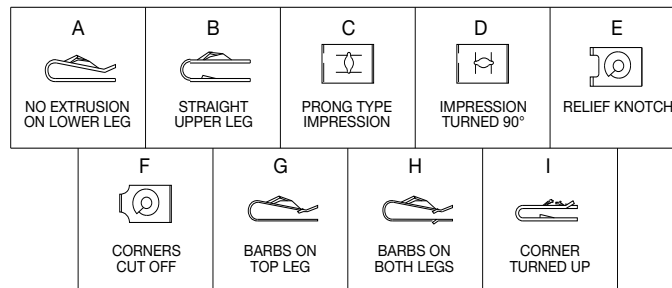
MATERIAL- .037 THK. SPRING STEEL  
 DCS - 1112



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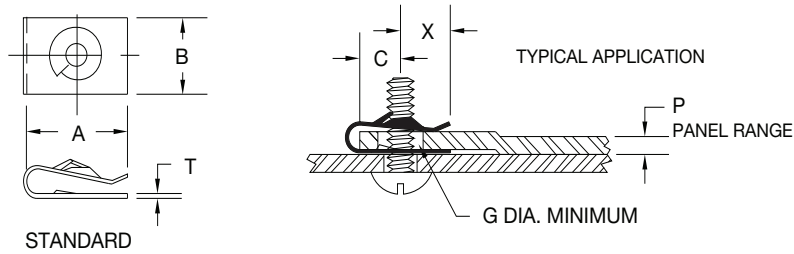
## DESIGN VARIATIONS



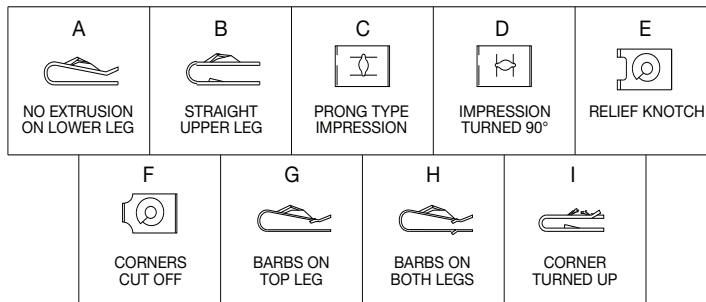
Screw Size	P Panel Range	Design Variation	A Length	B Width	C C/L Hole to Edge Max.	X Center Imp. To End	G Panel Hole Dia.	T Mat'l. Thk.	Part Number
M3	1.80-1.98	AG	10.41	11.43	4.83	4.57	3.56	.30	DCS-448
M4	1.78-2.79	STD.	10.41	10.41	4.57	5.33	4.57	.43	DCS-052
4Z	.036-.047	BC	.37	.31	.18	.17	.156	.020	DCS-390
	.062-.094	AC	.38	.25	.156	.20	.125	.017	DCS-364
6-32	.020-.070	STD.	.61	.44	.30	.27	.250	.017	DCS-666
	.020-.070	A	.61	.44	.30	.27	.250	.017	DCS-705
	.020-.070	A	.61	.44	.30	.27	.250	.017	DCS-782
	.025-.040	CF	.64	.31	.296	.30	.187	.017	DCS-901
	.025-.040	CE	.64	.31	.296	.30	.250	.017	DCS-935
6AB	.020-.070	STD.	.61	.44	.30	.27	.250	.020	DCS-181
	.020-.070	A	.61	.44	.30	.27	.250	.020	DCS-522
6Z	.025-.040	CE	.64	.31	.296	.30	.187	.025	DCS-942
	.040-.051	BC	.36	.31	.15	.18	.218	.020	DCS-351
	.135	A	.62	.38	.375	.22	.218	.020	DCS-881
8A	.020-.050	AE	.47	.50	.22	.22	.250	.030	DCS-217
	.020-.070	E	.61	.44	.30	.27	.250	.028	DCS-236
	.025-.040	CDE	.52	.50	.19	.26	.218	.028	DCS-1055
	.045-.062	CDE	.52	.50	.19	.26	.218	.028	DCS-658
	.110-.187	CF	.67	.44	.312	.31	.250	.028	DCS-259
8B(Z)	.036-.050	CDE	.44	.50	.25	.18	.281	.030	DCS-369
	.045-.062	CDE	.52	.50	.19	.26	.218	.020	DCS-846
	.045-.062	CDE	.52	.50	.19	.26	.218	.028	DCS-832
	.135	A	.62	.38	.375	.22	.218	.020	DCS-805
	.135	A	.62	.36	.375	.22	.218	.020	DCS-1092



# U-Nuts



## DESIGN VARIATIONS

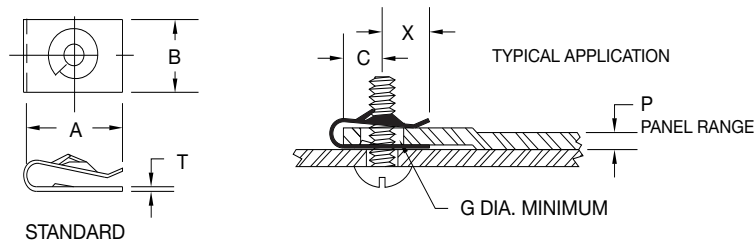


Screw Size	P Panel Range	Design Variation	A Length	B Width	C C/L Hole to Edge Max.	X Center Imp. To End	G Panel Hole Dia.	T Mat'l. Thk.	Part Number
8AB	.020-.050	AE	.47	.50	.22	.22	.250	.030	DCS-226
	.020-.060	AE	.63	.50	.35	.26	.250	.030	DCS-175
	.020-.060	AE	.63	.50	.35	.26	.250	.020	DCS-176
	.020-.070	E	.61	.44	.30	.27	.250	.028	DCS-058
	.020-.070	STD.	.61	.44	.30	.27	.250	.020	DCS-068
	.020-.070	E	.61	.44	.30	.27	.250	.028	DCS-070
	.020-.070	EG	.61	.44	.30	.27	.250	.028	DCS-110
	.020-.070	A	.61	.44	.30	.27	.187	.020	DCS-182
	.050-.070	E	.61	.44	.30	.27	.250	.028	DCS-222
	.064-.125	STD.	.97	.50	.50	.40	.250	.025	DCS-180
.070-.140	E	.64	.44	.30	.26	.250	.028	DCS-192	
10-24	.020-.060	AE	.63	.50	.35	.26	.250	.020	DCS-177
	.020-.070	A	.61	.44	.30	.27	.250	.020	DCS-141
		STD.	.61	.44	.30	.27	.250	.020	DCS-580
		STD.	.61	.44	.30	.27	.250	.020	DCS-1371*
	.025-.040	CF	.95	.38	.56	.34	.250	.020	DCS-370
	.025-.064	CE	.84	.44	.50	.32	.281	.020	DCS-854
	.040-.094	C	.73	.44	.34	.36	.281	.020	DCS-304
AC		.72	.44	.34	.36	.281	.020	DCS-412	
.050-.070	A	.61	.44	.30	.27	.250	.020	DCS-223	
10-32	.025-.062	CE	.66	.44	.31	.32	.31	.017	DCS-1391
	.050-.070	A	.61	.44	.30	.27	.250	.020	DCS-507

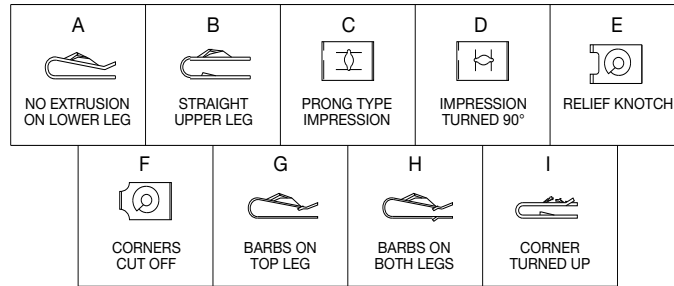
\* Stainless Steel



# U-Nuts



## DESIGN VARIATIONS



Screw Size	P Panel Range	Design Variation	A Length	B Width	C C/L Hole to Edge Max.	X Center Imp. To End	G Panel Hole Dia.	T Mat'l. Thk.	Part Number
10A	.020-.060	AEH	.63	.50	.35	.26	.250	.030	DCS-173
	.020-.060	AEH	.71	.50	.35	.26	.250	.028	DCS-243
	.020-.060	CDE	.60	.63	.34	.24	.281	.030	DCS-847
	.020-.060	ACDE	.60	.63	.34	.24	.281	.030	DCS-873
	.020-.060	ACDE	.54	.63	.26	.25	.281	.030	DCS-883
	.020-.070	A	.61	.44	.30	.27	.250	.020	DCS-099
	.065-.087	CE	.64	.44	.26	.33	.250	.031	DCS-1285
	.120-.140	BCEI	.90	.63	.53	.32	.265	.030	DCS-467
10AB	.020-.060	E	.63	.50	.35	.26	.250	.025	DCS-1423
	.020-.060	EH	.55	.50	.26	.26	.250	.028	DCS-515
	.020-.070	E	.61	.44	.30	.27	.250	.028	DCS-074
	.020-.070	STD.	.61	.44	.30	.27	.250	.020	DCS-076
	.025-.040	AF	.76	.38	.36	.34	.250	.020	DCS-589
	.064-.125	STD.	.97	.50	.50	.40	.250	.025	DCS-179
	.070-.140	E	.64	.44	.30	.26	.250	.028	DCS-193
	.086-.106	E	.51	.50	.22	.24	.250	.028	DCS-440
	.086-.106	EG	.51	.50	.22	.24	.250	.028	DCS-760
	.086-.106	AEG	.51	.50	.22	.24	.250	.028	DCS-1496
	.090-.115	EG	.75	.63	.36	.33	.330	.030	DCS-1104
10B(Z)	.028-.050	CDE	.44	.50	.25	.18	.281	.030	DCS-275
	.036-.050	CDE	.44	.50	.25	.18	.281	.030	DCS-249
	.080-.100	CDE	.60	.63	.31	.27	.281	.030	DCS-343
	.080-.100	CDEG	.60	.63	.31	.27	.281	.030	DCS-345
	.125-.160	C	.64	.44	.28	.33	.281	.031	DCS-771*
	.100-.140	CE	.64	.44	.28	.33	.281	.031	DCS-1171*
	.150-.200	BEI	.38	.50	.20	.16	.281	.030	DCS-1042

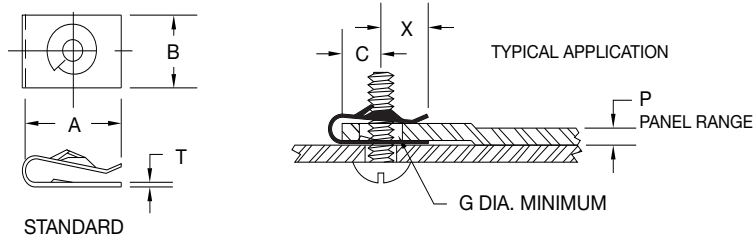
\* Stainless Steel



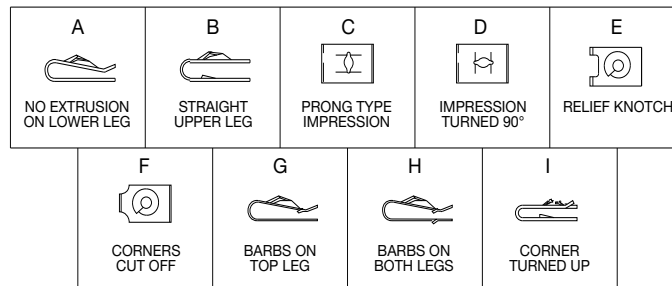
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## DESIGN VARIATIONS



Screw Size	P Panel Range	Design Variation	A Length	B Width	C C/L Hole to Edge Max.	X Center Imp. To End	G Panel Hole Dia.	T Mat'l. Thk.	Part Number
12-24	.070-.080	CDF	.63	.62	.34	.26	.312	.022	DCS-1199
	.070-.080	CDF	.63	.62	.34	.26	.312	.022	DCS-1200
M6 x 1.0	1.78-2.79	CG	23.37	12.7	10.67	11.18	9.65	.64	DCS-1345
	1.63-3.18	C	24.64	12.7	12.7	10.92	8.71	.64	DCS-1069
1/4-14	.030-.060	E	.66	.44	.30	.28	.312	.028	DCS-998
	.060-.066	E	.66	.44	.30	.28	.312	.028	DCS-268
1/4-20	.020-.070	E	.66	.44	.30	.28	.312	.028	DCS-332
	.045-.087	BCI	1.09	.56	.72	.31	.312	.025	DCS-579
	.051-.109	C	.78	.50	.31	.41	.359	.025	DCS-334
	.051-.109	AC	.78	.50	.31	.41	.281	.025	DCS-1367
	.064-.125	G	.97	.50	.50	.40	.343	.025	DCS-185
	.064-.125	C	.97	.50	.50	.40	.343	.025	DCS-225
	.064-.125	AC	.97	.50	.50	.40	.281	.025	DCS-1017
	.070-.110	C	.92	.50	.42	.44	.38	.025	DCS-586
	.070-.110	CG	.92	.50	.42	.44	.38	.025	DCS-1286
	.070-.140	BCI	1.08	.56	.72	.31	.312	.025	DCS-907
	.093-.125	C	.92	.50	.42	.44	.312	.025	DCS-356
.032-.156	CD	1.24	.62	.94	.26	.375	.025	DCS-1228	
14B(Z)	.051-.109	C	.78	.50	.31	.41	.359	.030	DCS-335



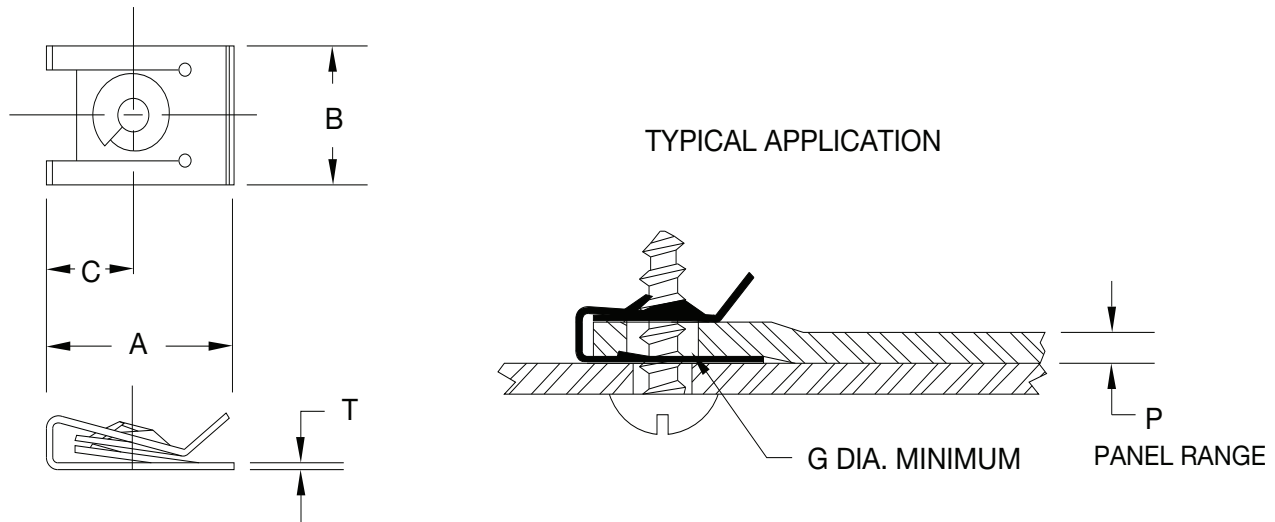
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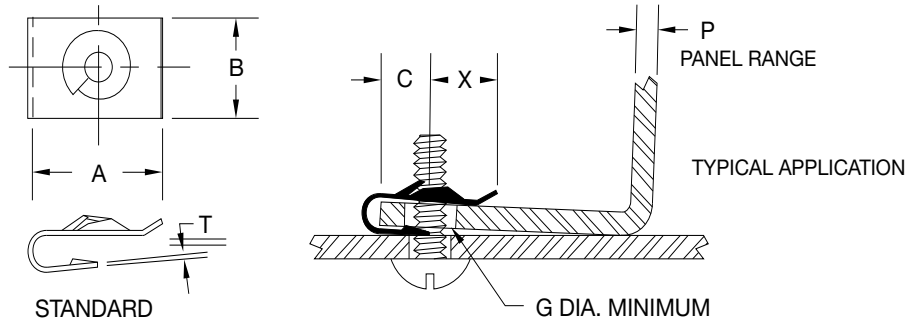
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# Wide Panel U-Nuts



Screw Size	P Panel Range	Hole Locator	A Length	B Width	C C/L Hole to Edge	G Panel Hole Dia.	T Mat'l. Thk.	Part Number
<b>6AB</b>	.025-.150	YES	.77	.53	.350	.250	.025	<b>DCS-330</b>
	.025-.150	NO	.77	.53	.350	.250	.025	<b>DCS-331</b>
<b>8AB</b>	.025-.150	YES	.77	.53	.350	.280	.025	<b>DCS-240</b>
	.025-.150	NO	.77	.53	.350	.280	.025	<b>DCS-265</b>
	.025-.150	NO	.84	.88	.440	.280	.030	<b>DCS-668</b>
<b>10AB</b>	.025-.150	YES	.77	.53	.350	.280	.025	<b>DCS-328</b>
	.025-.150	NO	.77	.53	.350	.280	.025	<b>DCS-329</b>
<b>M5</b>	.025-.100	NO	.61	.53	.374	.250	.025	<b>DCS-752</b>

# J-Nuts



## DESIGN VARIATIONS

A	B	C	D	E	F
NO EXTRUSION ON LOWER LEG	STRAIGHT UPPER LEG	PRONG TYPE IMPRESSION	IMPRESSION TURNED 90°	RELIEF KNOTCH	CORNERS CUT OFF

Screw Size	P Panel Range	Design Variation	A Length	B Width	C C/L Hole to Edge Max.	X Center Imp. To End	G Panel Hole Dia.	T Mat'l. Thk.	Part Number
6A	.096-.106	STD.	.51	.44	.25	.20	.250	.020	DCS-158
6-32	.045-.062	BCDE	.53	.50	.24	.25	.218	.017	DCS-1413
8A	.060 Max.	STD.	.53	.44	.28	.20	.250	.020	DCS-214
	.053-.067	STD.	.53	.44	.25	.20	.250	.020	DCS-917
	.062-.087	BCF	.64	.44	.25	.30	.218	.020	DCS-486
	.080-.110	ACDE	.55	.50	.28	.21	.218	.020	DCS-302
	.096-.104	STD.	.51	.44	.25	.20	.250	.020	DCS-159
	.115-.128	CDE	.54	.50	.27	.21	.218	.020	DCS-317
	.115-.128	ACDE	.54	.38	.27	.21	.218	.020	DCS-548
	.168-.198	CDE	.57	.62	.28	.27	.281	.030	DCS-1204
8AB	.036-.052	BF	.60	.40	.33	.22	.218	.028	DCS-1332
8Z	.045-.062	BCDE	.49	.50	.25	.21	.218	.030	DCS-378
8-32	.025-.040	BCDE	.53	.50	.24	.25	.218	.020	DCS-421
	.025-.040	BCDE	.53	.50	.24	.25	.218	.020	DCS-419*
	.045-.062	BCDE	.53	.50	.24	.25	.218	.020	DCS-420
	.045-.062	BCDE	.53	.50	.24	.25	.218	.020	DCS-418*
10A	.031-.062	CDF	.84	.75	.50	.26	.375	.025	DCS-1416
	.096-.104	STD.	.51	.44	.25	.20	.250	.020	DCS-160
	.168-.198	STD.	.57	.62	.28	.27	.281	.030	DCS-1203
10Z	.032-.040	BCDE	.64	.69	.34	.25	.265	.030	DCS-376
	.045-.062	BCF	.78	.50	.31	.36	.250	.030	DCS-389
10-24	.025-.040	BCF	.79	.38	.31	.35	.250	.020	DCS-850
1/4-20	.025-.040	CF	1.15	.62	.69	.43	.375	.025	DCS-1370
	.031-.062	CDF	.84	.75	.50	.26	.375	.025	DCS-880

\* Stainless Steel Material



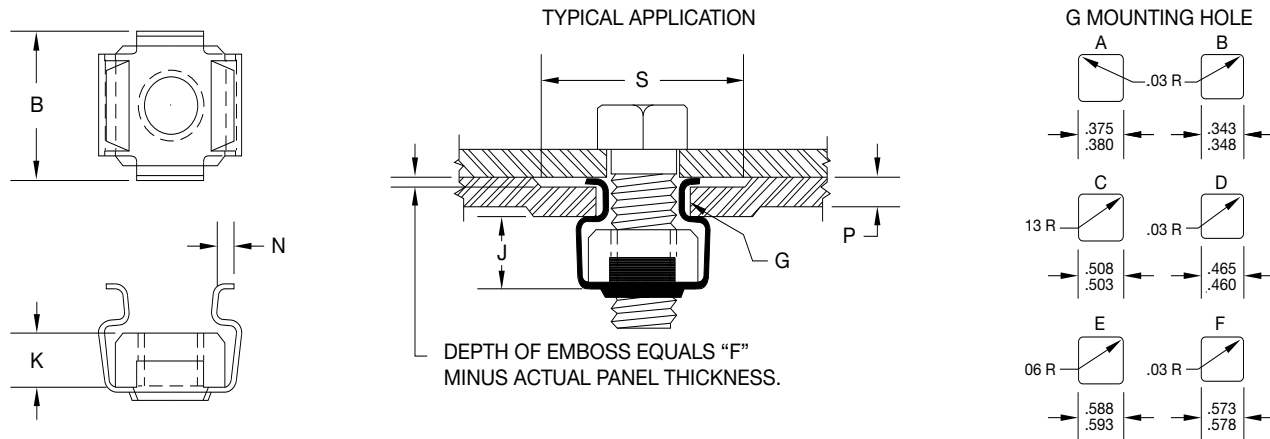
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# Cage Nuts



Screw Size	P Panel Range	F	S Emboss Square Min.	G Mounting Hole	B	J	N	K	T Mat'l. Thk.	Part Number
M4x0.7	.635-1.600	2.54	13.49	A or B	13.21	6.35	1.52	3.96	.51	DCS-1372
	1.626-2.667	3.56	13.49	A or B	13.21	6.35	1.52	3.96	.51	DCS-1373
	2.362-3.200	4.06	13.49	A or B	13.21	6.35	1.52	3.96	.51	DCS-1374
6-32	.025-.063	.100	.531	A or B	.52	.25	.06	.156	.020	DCS-1006
	.064-.105	.140	.531	A or B	.52	.25	.06	.156	.020	DCS-1076
	.093-.126	.160	.531	A or B	.52	.25	.06	.156	.020	DCS-1102
8-32	.025-.063	.100	.531	A or B	.52	.25	.06	.156	.020	DCS-1007
	.064-.105	.140	.531	A or B	.52	.25	.06	.156	.020	DCS-1077
	.093-.126	.160	.531	A or B	.52	.25	.06	.156	.020	DCS-1096
10-24	.025-.063	.100	.531	A or B	.52	.25	.06	.17	.020	DCS-1008
	.025-.063	.100	.531	A or B	.52	.25	.06	.17	.020	DCS-694*
	.064-.105	.140	.531	A or B	.52	.25	.06	.17	.020	DCS-1078
	.064-.105	.140	.531	A or B	.52	.25	.06	.17	.020	DCS-951*
	.093-.126	.160	.531	A or B	.52	.25	.06	.17	.020	DCS-1099
	.093-.126	.160	.531	A or B	.52	.25	.06	.17	.020	DCS-1020*
	.125-.156	.190	.531	A or B	.52	.25	.06	.17	.020	DCS-1159
10-32	.025-.063	.100	.531	A or B	.52	.25	.06	.17	.020	DCS-1009
	.025-.063	.100	.531	A or B	.52	.25	.06	.17	.020	DCS-732*
	.064-.105	.140	.531	A or B	.52	.25	.06	.17	.020	DCS-1075
	.064-.105	.140	.531	A or B	.52	.25	.06	.17	.020	DCS-1022*
	.093-.126	.160	.531	A or B	.52	.25	.06	.17	.020	DCS-1097
	.093-.126	.160	.531	A or B	.52	.25	.06	.17	.020	DCS-1024*
	.125-.156	.190	.531	A or B	.52	.25	.06	.17	.020	DCS-1160
M5x0.8	.64-1.60	2.54	13.49	A or B	13.21	6.35	1.52	4.32	.51	DCS-1057
	.64-1.60	2.54	13.49	A or B	13.21	6.35	1.52	4.32	.51	DCS-1275*
	1.63-2.67	3.56	13.49	A or B	13.21	6.35	1.52	4.32	.51	DCS-1058
	1.63-2.67	3.56	13.49	A or B	13.21	6.35	1.52	4.32	.51	DCS-1277*
	2.36-3.20	4.06	13.49	A or B	13.21	6.35	1.52	4.32	.51	DCS-1098
	2.36-3.20	4.06	13.49	A or B	13.21	6.35	1.52	4.32	.51	DCS-1272*
	3.18-3.96	4.83	13.49	A or B	13.21	6.35	1.52	4.75	.51	DCS-1161

\* Stainless Steel Material

\*\* Prevailing Torque 5-20 in.-lbs.

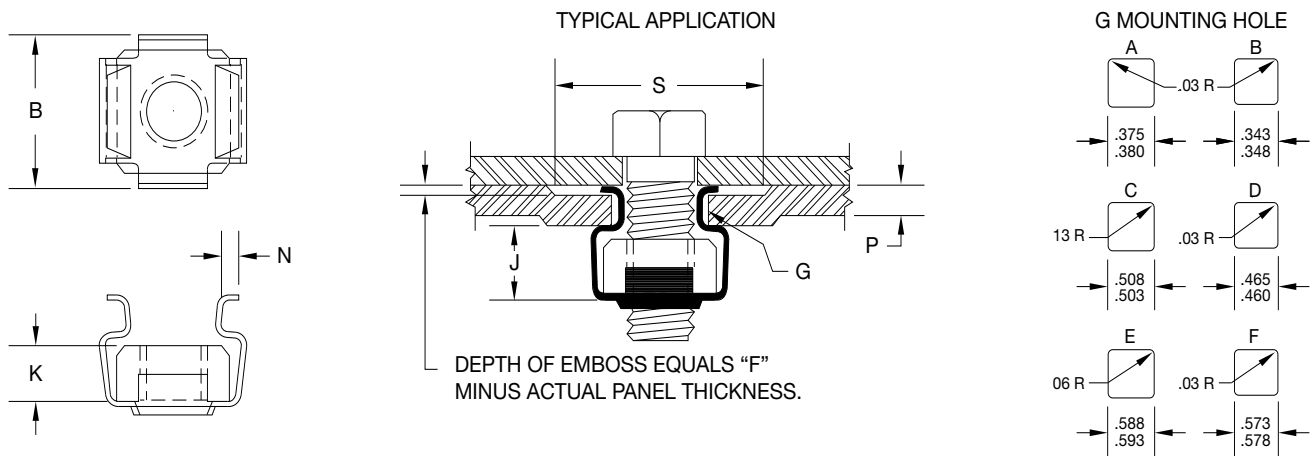


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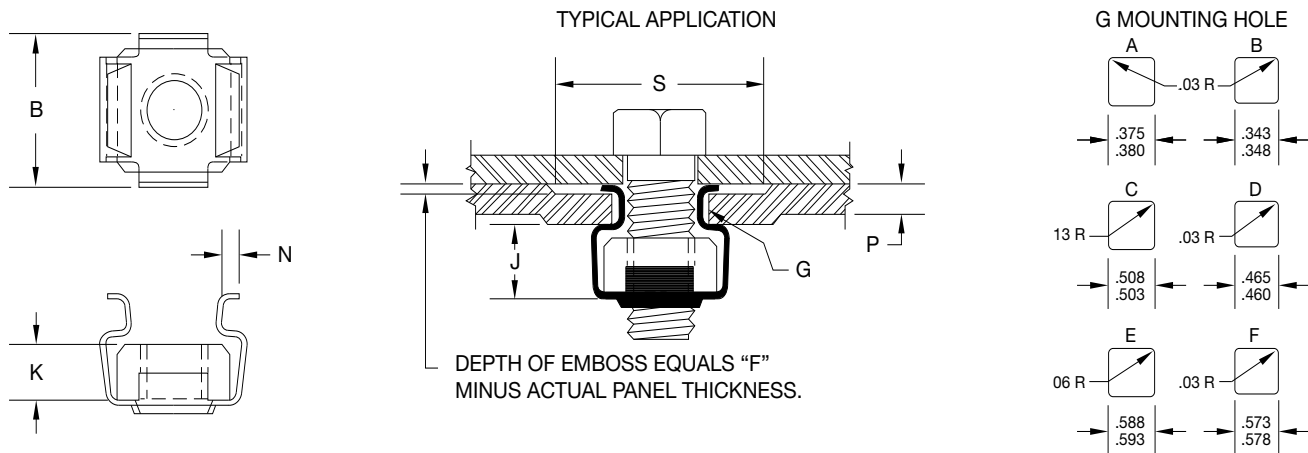


Screw Size	P Panel Range	F	S Emboss Square Min.	G Mounting Hole	B	J	N	K	T Mat'l. Thk.	Part Number
12-24	.025-.063	.100	.531	A or B	.52	.25	.06	.17	.020	DCS-1010
	.064-.105	.140	.531	A or B	.52	.25	.06	.17	.020	DCS-1080
	.093-.126	.160	.531	A or B	.52	.25	.06	.17	.020	DCS-1101
	.125-.156	.190	.531	A or B	.52	.25	.06	.187	.020	DCS-1162
M6 x1.0	.64-1.60	2.54	13.49	A or B	13.21	6.35	1.52	4.32	.51	DCS-1011
	.64-1.60	2.54	13.49	A or B	13.21	6.35	1.52	4.32	.51	DCS-1026*
	1.63-2.67	3.56	13.49	A or B	13.21	6.35	1.52	4.32	.51	DCS-1043
	1.63-2.67	3.56	13.49	A or B	13.21	6.35	1.52	4.32	.51	DCS-911*
	2.36-3.20	4.06	13.49	A or B	13.21	6.35	1.52	4.32	.51	DCS-1100
	2.36-3.20	4.06	13.49	A or B	13.21	6.35	1.52	4.32	.51	DCS-808*
3.18-3.96	4.83	13.49	A or B	13.21	6.35	1.52	4.75	.51	DCS-1163	
1/4-20	.025-.063	.100	.531	A or B	.52	.25	.06	.187	.020	DCS-1038
	.025-.063	.100	.531	A or B	.52	.25	.06	.187	.020	DCS-434**
	.025-.063	.100	.531	A or B	.52	.25	.06	.187	.020	DCS-566*
	.028-.056	.095	.734	C or D	.66	.30	.10	.218	.025	DCS-1483
	.057-.092	.135	.734	C or D	.66	.30	.10	.218	.025	DCS-1316
	.064-.105	.140	.531	A or B	.52	.25	.06	.187	.020	DCS-1012
	.064-.105	.140	.531	A or B	.52	.25	.06	.187	.020	DCS-387**
	.064-.105	.140	.531	A or B	.52	.25	.06	.187	.020	DCS-963*
	.093-.126	.160	.531	A or B	.52	.25	.06	.187	.020	DCS-1089
	.093-.126	.160	.531	A or B	.52	.25	.06	.187	.020	DCS-501**
	.093-.126	.160	.531	A or B	.52	.25	.06	.187	.020	DCS-1028*
	.093-.126	.175	.734	C or D	.66	.30	.10	.218	.025	DCS-1289
	.125-.156	.190	.531	A or B	.52	.25	.06	.187	.020	DCS-1152
.127-.162	.205	.734	C or D	.66	.30	.10	.218	.025	DCS-1487	
.177-.197	.245	.734	C or D	.66	.30	.10	.218	.025	DCS-1434	

\* Stainless Steel Material

\*\* Prevailing Torque 5-20 in.-lbs.





Screw Size	P Panel Range	F	S Emboss Square Min.	G Mounting Hole	B	J	N	K	T Mat'l. Thk.	Part Number
5/16-18	.028-.056	.095	.734	C or D	.66	.30	.10	.218	.025	<b>DCS-1379</b>
	.057-.092	.135	.734	C or D	.66	.30	.10	.218	.025	<b>DCS-1293</b>
	.057-.092	.135	.734	E or F	.87	.41	.10	.304	.025	<b>DCS-1465</b>
	.093-.126	.175	.734	C or D	.66	.30	.10	.218	.025	<b>DCS-1288</b>
	.093-.126	.165	.828	E or F	.87	.41	.10	.304	.025	<b>DCS-924</b>
	.127-.162	.205	.734	C or D	.66	.30	.10	.218	.025	<b>DCS-1486</b>
	.127-.162	.205	.828	E or F	.87	.41	.10	.304	.025	<b>DCS-1347</b>
	.162-.210	.245	.828	E or F	.87	.41	.10	.304	.025	<b>DCS-1349</b>
5/16-24	.177-.197	.245	.734	C or D	.66	.30	.10	.218	.025	<b>DCS-1382</b>
	.240-.260	.305	.812	E or F	.87	.41	.10	.304	.025	<b>DCS-914</b>
	.028-.056	.095	.734	C or D	.66	.30	.10	.218	.025	<b>DCS-1122</b>
	.057-.092	.135	.734	C or D	.66	.30	.10	.218	.025	<b>DCS-938</b>
M8x1.25	.093-.126	.175	.734	C or D	.66	.30	.10	.218	.025	<b>DCS-1046</b>
	.127-.162	.205	.734	C or D	.66	.30	.10	.218	.025	<b>DCS-1050</b>
	.71-1.42	2.41	18.64	C or D	16.76	7.62	2.54	5.54	.64	<b>DCS-1120</b>
	1.45-2.34	3.43	18.64	C or D	16.76	7.62	2.54	5.54	.64	<b>DCS-1362</b>
	2.36-3.20	4.45	18.64	C or D	16.76	7.62	2.54	5.54	.64	<b>DCS-1364</b>
3/8-16	3.23-4.12	5.21	18.64	C or D	16.76	7.62	2.54	5.54	.64	<b>DCS-1488</b>
	4.50-5.00	6.22	18.64	C or D	16.76	7.62	2.54	5.54	.64	<b>DCS-1436</b>
	.028-.056	.095	.734	C or D	.66	.30	.10	.218	.025	<b>DCS-1378</b>
	.057-.092	.135	.734	C or D	.66	.30	.10	.218	.025	<b>DCS-1290</b>
	.057-.092	.135	.734	E or F	.87	.41	.10	.304	.025	<b>DCS-1467</b>
	.093-.126	.175	.734	C or D	.66	.30	.10	.218	.025	<b>DCS-1175</b>
	.093-.126	.165	.828	E or F	.87	.41	.10	.304	.025	<b>DCS-845</b>
	.127-.162	.205	.734	C or D	.66	.30	.10	.218	.025	<b>DCS-1484</b>
	.127-.162	.205	.828	E or F	.87	.41	.10	.304	.025	<b>DCS-1351</b>
	.162-.210	.245	.828	E or F	.87	.41	.10	.304	.025	<b>DCS-1264</b>
.177-.197	.245	.734	C or D	.66	.30	.10	.218	.025	<b>DCS-1438</b>	
.240-.260	.305	.812	E or F	.87	.41	.10	.304	.025	<b>DCS-920</b>	

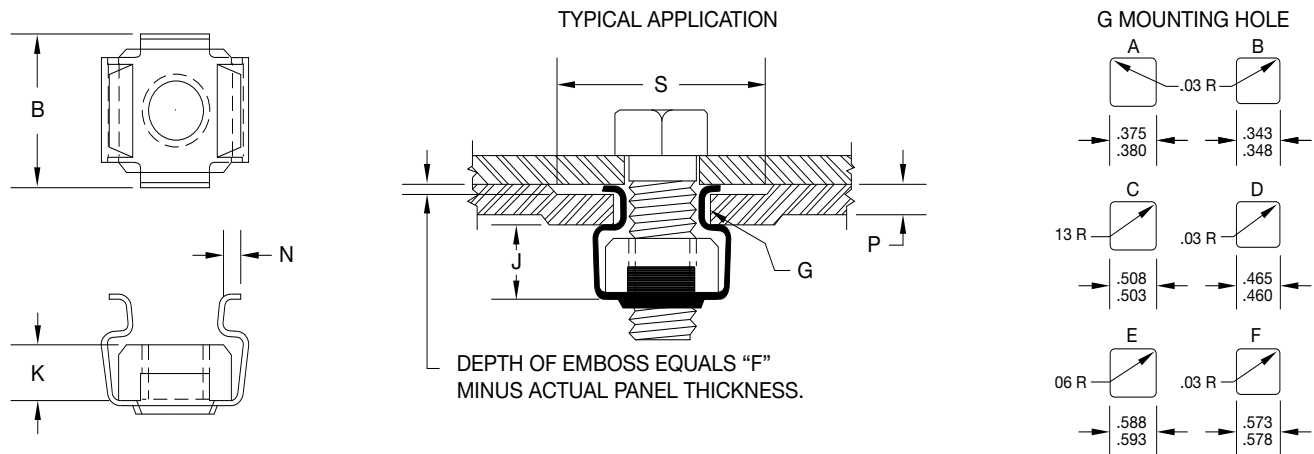


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Screw Size	P Panel Range	F	S Emboss Square Min.	G Mounting Hole	B	J	N	K	T Mat'l. Thk.	Part Number
<b>3/8-24</b>	.028-.056	.095	.734	C or D	.66	.30	.10	.218	.025	<b>DCS-1124</b>
	.057-.092	.135	.734	C or D	.66	.30	.10	.218	.025	<b>DCS-955</b>
	.093-.126	.175	.734	C or D	.66	.30	.10	.218	.025	<b>DCS-1048</b>
	.127-.162	.205	.734	C or D	.66	.30	.10	.218	.025	<b>DCS-1052</b>
<b>M10x1.50</b>	.71-1.42	2.41	18.64	C or D	16.76	7.62	2.54	5.54	.64	<b>DCS-1128</b>
	1.45-2.36	3.43	18.64	C or D	16.76	7.62	2.54	5.54	.64	<b>DCS-1363</b>
	1.45-2.36	3.43	18.64	E or F	22.10	10.41	2.54	7.72	.64	<b>DCS-1471</b>
	2.36-3.20	4.45	18.64	C or D	16.76	7.62	2.54	5.54	.64	<b>DCS-1365</b>
	2.36-3.20	4.45	20.62	E or F	22.10	10.41	2.54	7.72	.64	<b>DCS-1353</b>
	3.23-4.12	5.21	18.64	C or D	16.76	7.62	2.54	5.54	.64	<b>DCS-1489</b>
	3.23-4.12	5.21	20.62	E or F	22.10	10.41	2.54	7.72	.64	<b>DCS-1355</b>
	4.12-5.33	6.62	20.62	E or F	22.10	10.41	2.54	7.72	.64	<b>DCS-1357</b>
<b>M12x1.75</b>	6.10-6.60	7.75	20.62	E or F	22.10	10.41	2.54	7.72	.64	<b>DCS-1312</b>
	1.45-2.36	3.43	20.62	E or F	22.10	10.41	2.54	7.72	.64	<b>DCS-1473</b>
	2.36-3.20	4.45	20.62	E or F	22.10	10.41	2.54	7.72	.64	<b>DCS-1323</b>
	3.23-4.12	5.21	20.62	E or F	22.10	10.41	2.54	7.72	.64	<b>DCS-1359</b>
	4.12-5.33	6.22	20.62	E or F	22.10	10.41	2.54	7.72	.64	<b>DCS-1325</b>
<b>1/2-13</b>	6.10-6.60	7.75	20.62	E or F	22.10	10.41	2.54	7.72	.64	<b>DCS-1327</b>
	.057-.092	.135	.828	E or F	.87	.41	.10	.304	.025	<b>DCS-1469</b>
	.093-.126	.165	.828	E or F	.87	.41	.10	.304	.025	<b>DCS-893</b>
	.127-.162	.205	.828	E or F	.87	.41	.10	.304	.025	<b>DCS-1341</b>
	.162-.210	.245	.802	E or F	.87	.41	.10	.304	.025	<b>DCS-1236</b>
	.240-.260	.305	.812	E or F	.87	.41	.10	.304	.025	<b>DCS-922</b>

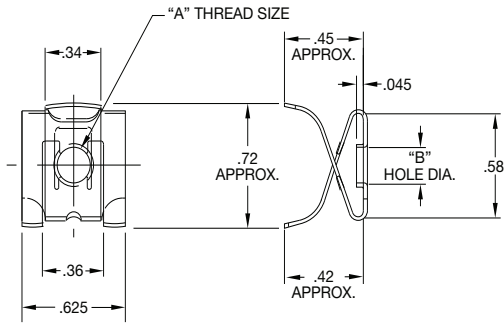


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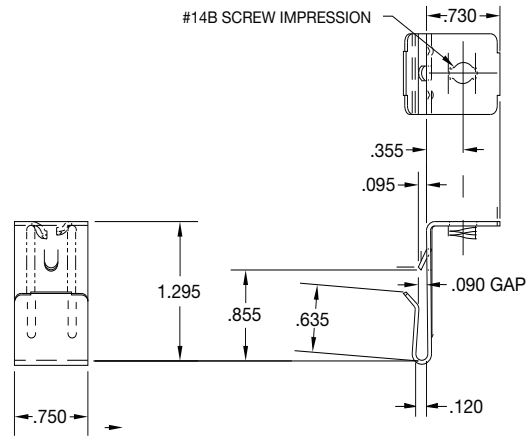
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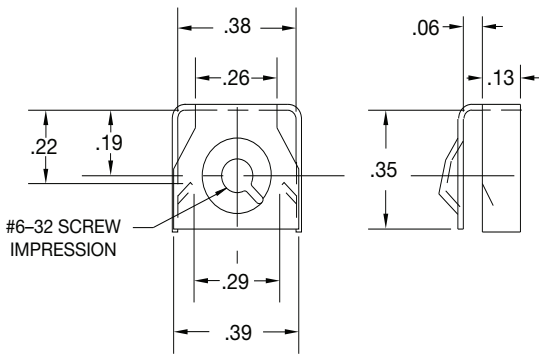


PART #	"A"	"B"
DCS-508	#8-32	.172
DCS-595	#10-24	.198

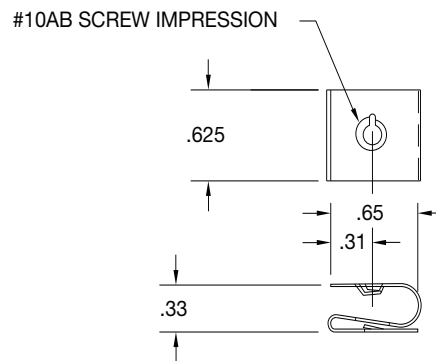
MATERIAL - .020 THK. SPRING STEEL



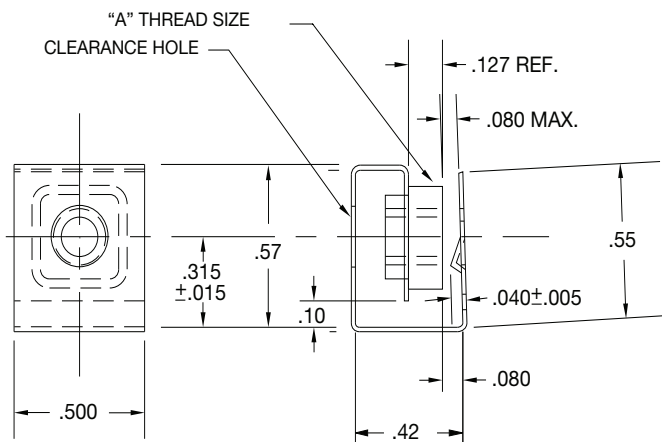
MATERIAL - .037 THK. SPRING STEEL  
DCS-686



MATERIAL - .017 THK. SPRING STEEL  
DCS-438 CLIP



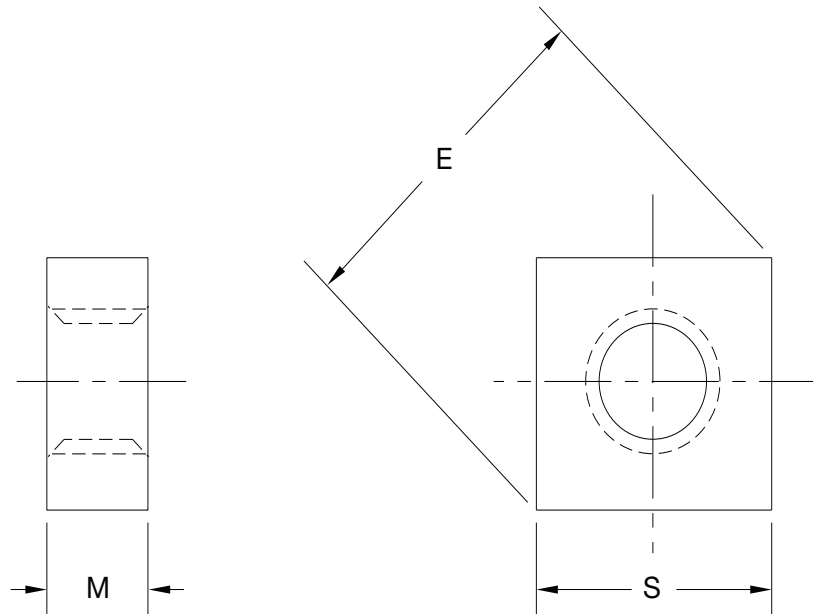
MATERIAL - .020 THK. SPRING STEEL  
DCS-1086 CLIP



PART #	"A"
DCS-982	M6 X 1.0
DCS-993	#10-32
DCS-1037	M5 X 0.8
DCS-1072	#12-24

MATERIAL - .017 THK. SPRING STEEL

# Square Nuts



Thread Size	M	S	E	Material	Part Number
6-32	.156	.437	.60	Steel	DCS-970
M4 x 0.7	3.96	11.10	15.24	Steel	DCS-1361
8-32	.156	.437	.60	Steel	DCS-621
10-24	.187	.437	.60	Steel	DCS-623
	.156	.437	.60	Stainless Steel	DCS-693
10-32	.187	.437	.60	Steel	DCS-627
	.156	.437	.60	Stainless Steel	DCS-731
M5 x 0.8	4.75	11.10	15.24	Steel	DCS-1053
M5 x 0.8	4.75	11.10	15.24	Stainless Steel	DCS-1271
12-24	.187	.437	.60	Steel	DCS-929
M6 x 1.0	4.75	11.10	15.24	Steel	DCS-757
	4.75	11.10	15.24	Stainless Steel	DCS-807
1/4-20	.187	.437	.60	Steel	DCS-360
	.187	.437	.60	Stainless Steel	DCS-565
	.218	.554	.78	Steel	DCS-672
5/16-18	.218	.554	.78	Steel	DCS-662
	.305	.740	1.05	Steel	DCS-913
M8 x 1.25	5.54	14.07	19.81	Steel	DCS-745
3/8-16	.218	.554	.78	Steel	DCS-651
	.305	.740	1.05	Steel	DCS-844
M10 x 1.50	5.54	14.07	19.81	Steel	DCS-1061
	7.75	18.80	26.67	Steel	DCS-1311
M12 x 1.75	7.75	18.80	26.67	Steel	DCS-1321
1/2-13	.305	.740	1.05	Steel	DCS-892



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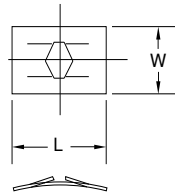
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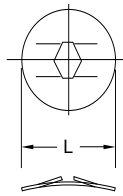
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# Stud Receivers

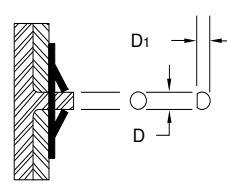
STANDARD RECTANGULAR






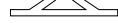


STANDARD ROUND



STUD DETAIL



DESIGN VARIATIONS

A 	B 	C 	D 	E 	F 
FOR ROUND STUDS AND STUDS WITH D1 WIDTHS	4 PRONG SLOTTED	CORNERS CUT OFF	NO ARCH IN BASE	ENDS TURNED UP	MULTI PRONG SLOTTED

Stud		Type	Design Variation	A Length or Dia.	B Width	T Mat'l. Thk.	Part Number
D Dia.	D 1 Width						
.062	.049	Rect.	A	.38	.23	.012	SR-062
.073	.074	Rect.	A	.38	.23	.012	DCS-426
.079-.085		Rect.	A	.45	.23	.017	DCS-1309
.093	.074	Rect.	A	.45	.23	.012	SR-093
		Rect.	A	.45	.23	.015	DCS-276
	Round	Standard	.28		.015	DCS-645	
	Round	Standard	.28		.015	DCS-1201*	
.125		Rect.	Standard	.58	.25	.010	DCS-536
		Round	B	.32		.012	DCS-877*
		Rect.	Standard	.58	.25	.015	DCS-554
	.100	Rect.	A	.58	.31	.017	SR-125
.138-.142		Round	B	.45		.012	DCS-925
.153-.159		Rect.	Standard	.75	.44	.012	DCS-1421
.156	.125	Rect.	A	.56	.38	.012	DCS-1029
	.125	Rect.	A	.56	.38	.017	SR-156
		Rect.	Standard	.56	.38	.015	DCS-322
		Rect.	Standard	.56	.38	.017	DCS-479
		Rect.	E	.70	.44	.012	DCS-1039
.161-.164		Rect.	Standard	.75	.44	.012	DCS-553
		Rect.	Standard	.75	.44	.020	DCS-1164
		Rect.	E	.70	.44	.012	DCS-602
.187	.150	Rect.	A	.63	.38	.012	DCS-350
	.150	Rect.	A	.63	.38	.017	SR-187
.195		Round	B	.45		.012	DCS-680
.205		Round	BD	.45		.012	DCS-209*
.218	.175	Rect.	A	.63	.44	.017	SR-218
.245-.250		Rect.	A	.63	.44	.017	DCS-549
.250	.200	Rect.	A	.63	.44	.012	DCS-822
		Round	DF	.94		.015	DCS-1389
	.200	Rect.	A	.63	.44	.017	SR-250

\*Stainless Steel



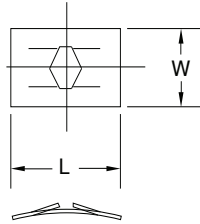
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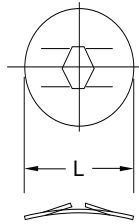
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# Stud Receivers

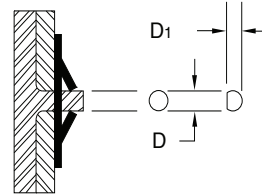
STANDARD RECTANGULAR



STANDARD ROUND



STUD DETAIL



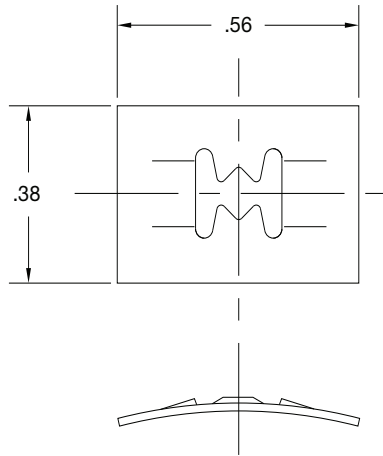
## DESIGN VARIATIONS

 <b>A</b>	 <b>B</b>	 <b>C</b>	 <b>D</b>	 <b>E</b>	 <b>F</b>
FOR ROUND STUDS AND STUDS WITH D1 WIDTHS	4 PRONG SLOTTED	CORNERS CUT OFF	NO ARCH IN BASE	ENDS TURNED UP	MULTI PRONG SLOTTED

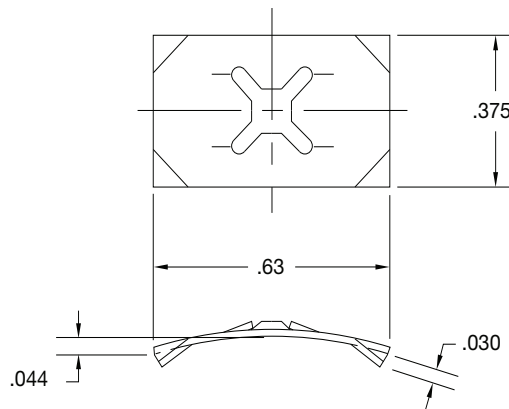
Stud		Type	Design Variation	A Length or Dia.	B Width	T Mat'l. Thk.	Part Number
D Dia.	D 1 Width						
.300		Rect.	A	.62	.50	.012	DCS-310
.312	.250	Rect.	A	.69	.50	.020	SR-312
		Round	DF	.63		.010	DCS-1110*
.375		Round	DF	.94		.015	DCS-1400
	.300	Rect.	A	.75	.56	.020	SR-375
		Round	DF	.63		.020	DCS-836
.500-.525		Rect.	C	.94	.69	.015	DCS-030
.625		Rect.	E	1.50	1.00	.020	DCS-569
.687		Rect.	E	1.50	1.00	.020	DCS-366

\* Stainless Steel

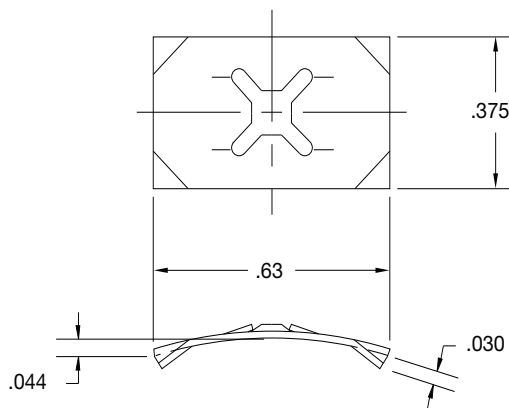
# Special Stud Receivers



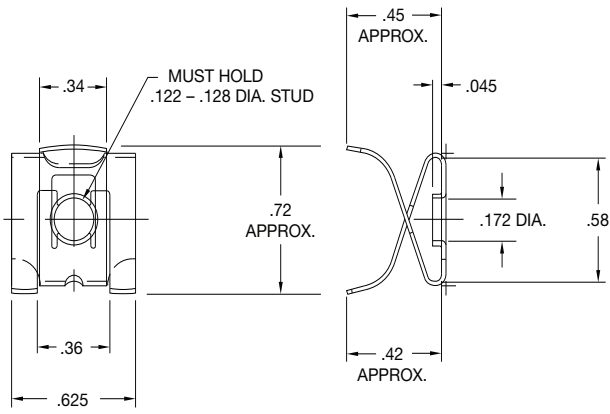
**DCS-035**  
MATERIAL- .017 THK. SPRING STEEL  
STUD SIZE - .062 X .218



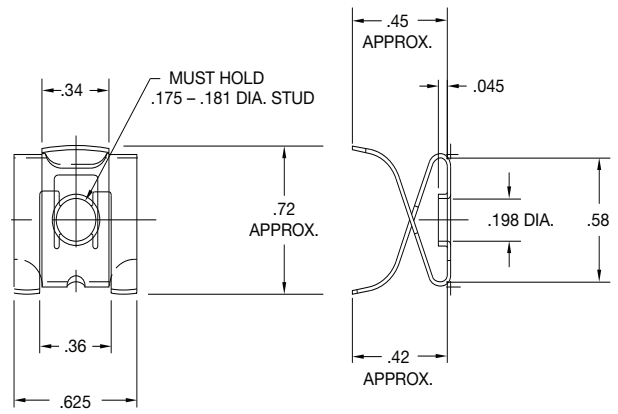
**DCS-488**  
MATERIAL- .017 THK. SPRING  
STEEL STUD SIZE - .122 X .128



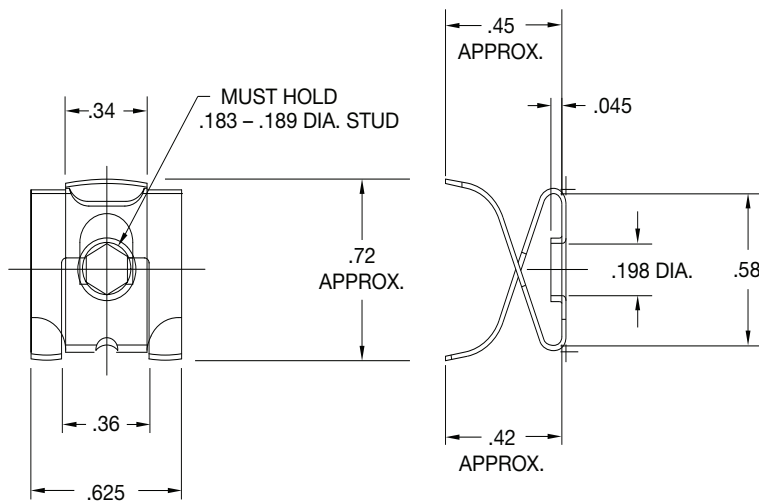
**DCS-489**  
MATERIAL- .017 THK. SPRING  
STEEL STUD SIZE - .112 X .120



MATERIAL- .020 THK. SPRING STEEL  
DCS-747

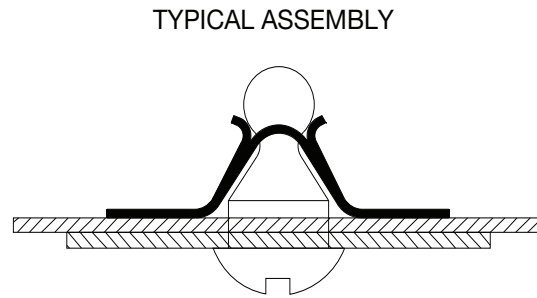
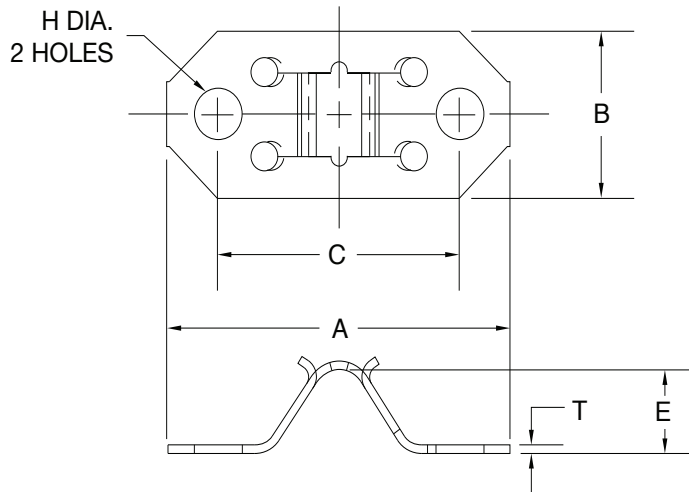


MATERIAL- .020 THK. SPRING STEEL  
DCS-748



MATERIAL- .020 THK. SPRING STEEL  
DCS-1403

# Ball-Stud Fasteners



H Hole Diameter	Design Variation	Pull-Out Tension Stud Type		A Length	B Width	C Center to Center	E Height	T Mat'l. Thk.	Part Number
		Ball	Serrated						
.105	Standard	3.5 lbs.	5 lbs.	.97	.44	.685	.22	.012	DCS-1384
.105	Standard	8 lbs.	9 lbs.	.97	.44	.685	.22	.017	DCS-1385
.105	Standard	12 lbs.	13 lbs.	.97	.44	.685	.22	.022	DCS-1383
.105	Standard	18 lbs.	24 lbs.	.97	.44	.685	.22	.028	DCS-1386
.105	Standard	30 lbs.	30 lbs.	.97	.44	.685	.22	.031	DCS-1387
.135	Standard	3.5 lbs.	5 lbs.	.97	.44	.685	.22	.012	DCS-1302
.135	Standard	8 lbs.	9 lbs.	.97	.44	.685	.22	.017	DCS-1303
.135	Standard	12 lbs.	13 lbs.	.97	.44	.685	.22	.022	DCS-1301
.135	Standard	18 lbs.	24 lbs.	.97	.44	.685	.22	.028	DCS-1304
.135	Standard	30 lbs.	30 lbs.	.97	.44	.685	.22	.031	DCS-1305

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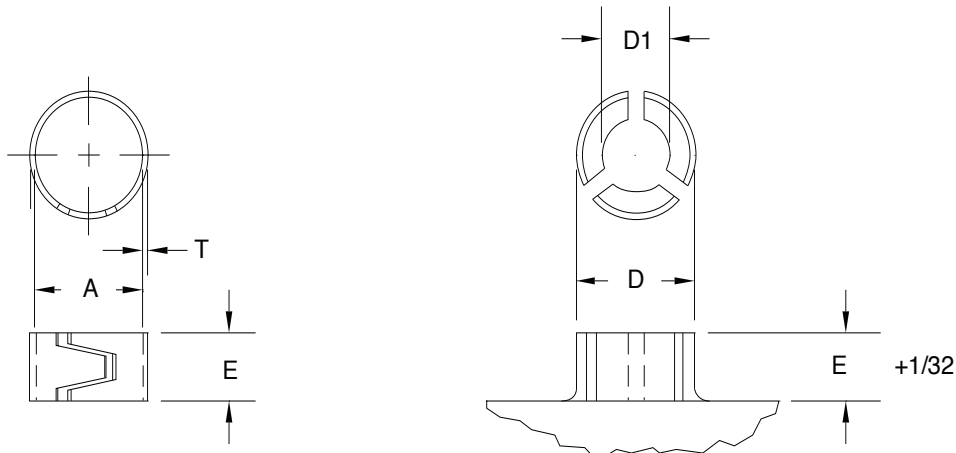
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# Compression Rings



HUB DETAIL

D Hub O.D.	D1		A Ring I.D.	E Ring Height	T Mat'l. Thk.	Part Number
	Shaft Dia. Min.	Hub I.D. Max.				
.203-.220	.093	.140	.19	.14	.015	DCS-017
	.093	.140	.19	.13	.012	DCS-1273
.235-.252	.125	.175	.22	.13	.020	DCS-1247
	.125	.175	.22	.25	.017	DCS-1157
.245-.262	.125	.187	.23	.13	.012	DCS-1258
.260	.124	.180	.23	.25	.017	DCS-1398
.267	.125	.187	.23	.25	.012	DCS-232
.301	.167	.221	.26	.13	.017	DCS-382
	.167	.221	.26	.13	.020	DCS-409
	.167	.221	.26	.22	.020	DCS-725
	.167	.221	.26	.25	.020	DCS-167
.312-	.182	.192	.28	.25	.015	DCS-1329
	.245	.255	.29	.13	.017	DCS-524
	.245	.255	.29	.19	.017	DCS-754
	.245	.255	.29	.19	.020	DCS-525
.340	.245	.255	.30	.19	.015	DCS-297
	.245	.255	.30	.25	.015	DCS-081
	.245	.255	.30	.25	.025	DCS-037
.359	.219	.269	.31	.13	.012	DCS-759
.359	.219	.269	.32	.13	.017	DCS-156
	.219	.269	.32	.13	.017	DCS-774
	.219	.269	.32	.13	.020	DCS-773
	.219	.269	.32	.14	.015	DCS-021
.366	.234	.281	.32	.19	.015	DCS-878
	.234	.281	.32	.19	.017	DCS-450
	.234	.281	.32	.19	.020	DCS-103
	.234	.281	.32	.25	.015	DCS-114



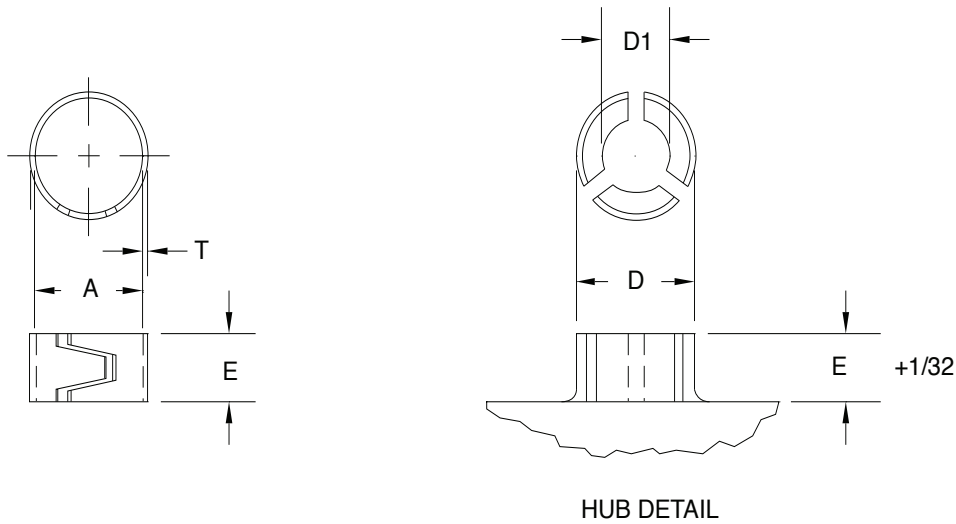
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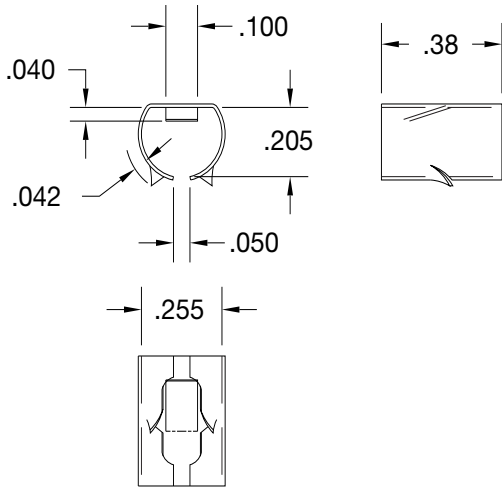
# Compression Rings



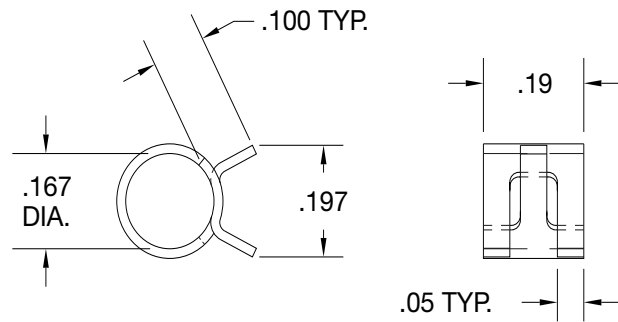
D Hub O.D.	D1		A Ring I.D.	E Ring Height	T Mat'l. Thk.	Part Number
	Shaft Dia. Min.	Hub I.D. Max.				
			.33	.19	.020	DCS-1033
			.34	.19	.020	DCS-994
			.34	.19	.014	DCS-1155
.412	.256	.316	.36	.25	.015	DCS-054
.389-.421	.272	.322	.37	.19	.025	DCS-451
	.272	.322	.37	.19	.028	DCS-375
	.272	.322	.37	.19	.030	DCS-373
	.272	.322	.37	.19	.032	DCS-471
			.39	.24	.020	DCS-714
.437	.375	.385	.41	.25	.017	DCS-1360
.437	.375	.385	.41	.25	.020	DCS-190
			.42	.24	.025	DCS-715
			.43	.24	.025	DCS-869
			.44	.19	.012	DCS-305
.531	.362	.372	.47	.25	.020	DCS-109
	.362	.372	.47	.25	.025	DCS-080
			.47	.72	.020	DCS-009
			.49	.25	.025	DCS-298
			.54	.25	.017	DCS-092
			.54	.25	.025	DCS-091
.688	.588	.568	.59	.25	.028	DCS-230



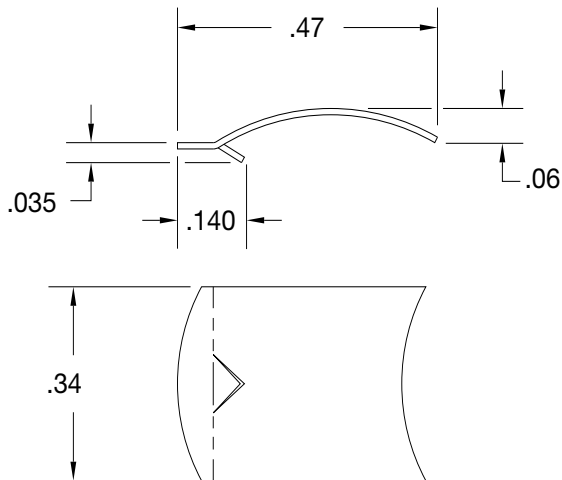
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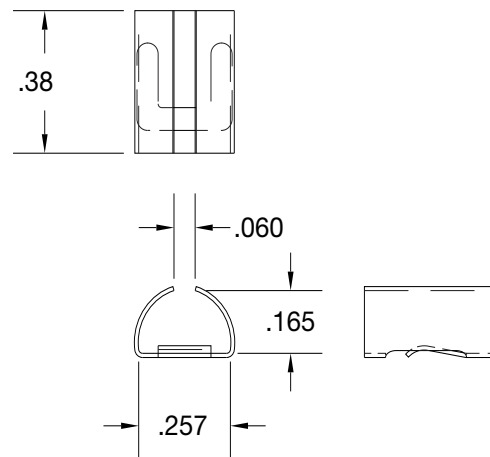
MATERIAL: .010 THK. SPRING STEEL  
 DCS-031



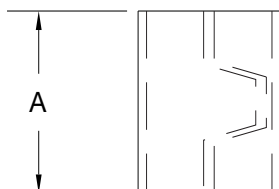
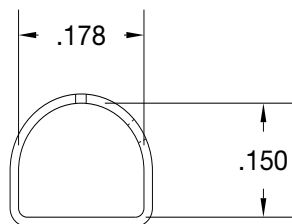
MATERIAL: .017 THK. SPRING STEEL  
 DCS-033



MATERIAL: .011 THK. SPRING STEEL  
 DCS-034



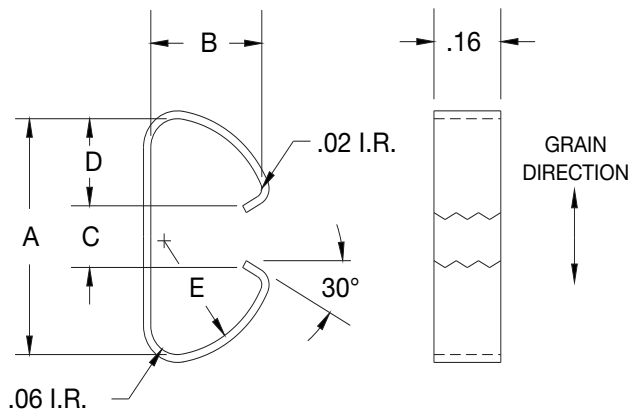
MATERIAL: .010 THK. SPRING STEEL  
 DCS-247



PART NO.	A
DCS-152	.24
DCS-266	.125

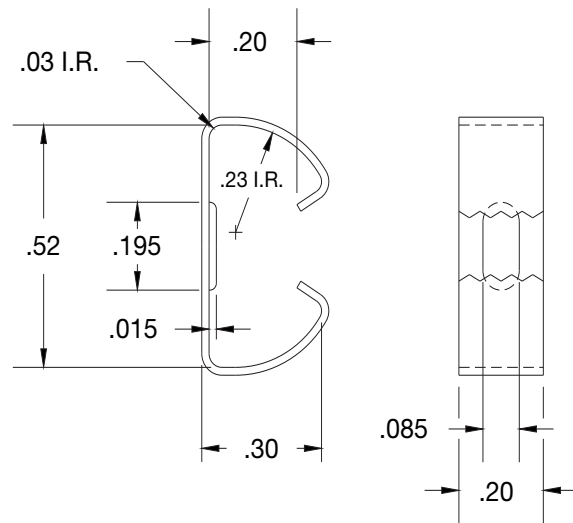
MATERIAL: .012 THK. SPRING STEEL

# Knob Retainers Tubular Clips



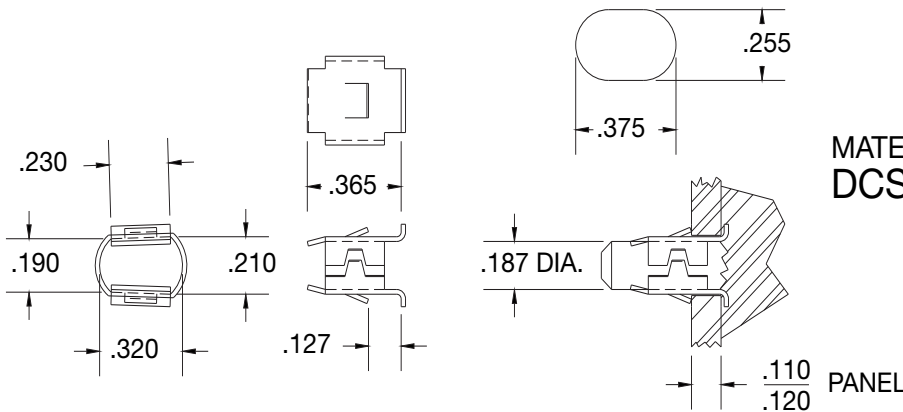
MATERIAL: .016 THK. SPRING STEEL

PART NUMBER	A	B	C	D	E
DCS-171	.513 .507	.266 .256	.152 .122	.190 .180	.26 .24
DCS-242	.453 .447	.240 .230	.115 .085	.180 .170	.23 .21

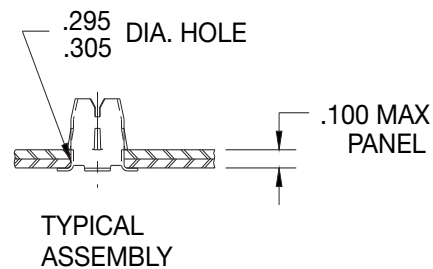
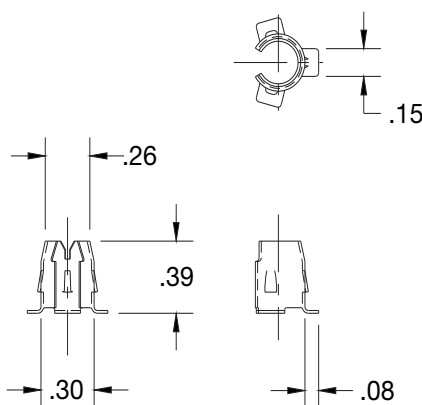


MATERIAL: .017 THK. SPRING STEEL  
 DCS-365

### PANEL HOLE LAYOUT



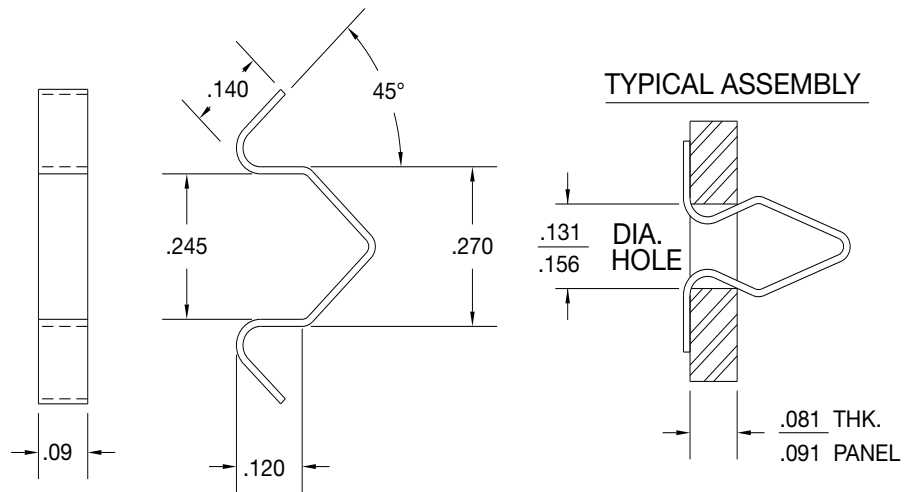
MATERIAL: .017 THK. SPRING STEEL  
 DCS-216



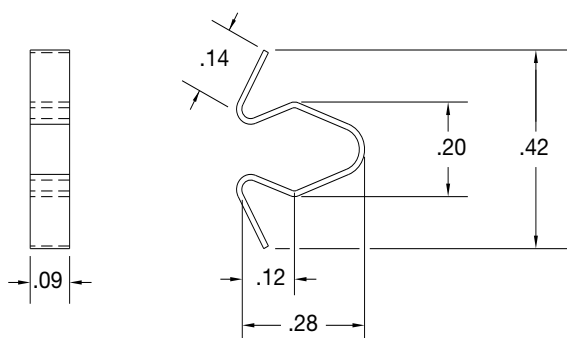
MATERIAL: .015 THK. SPRING STEEL  
 DCS-457



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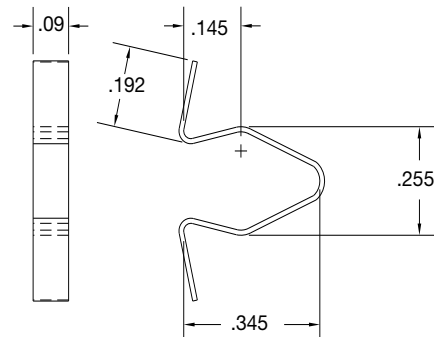


MATERIAL: .012 THK. SPRING STEEL  
 DCS-071



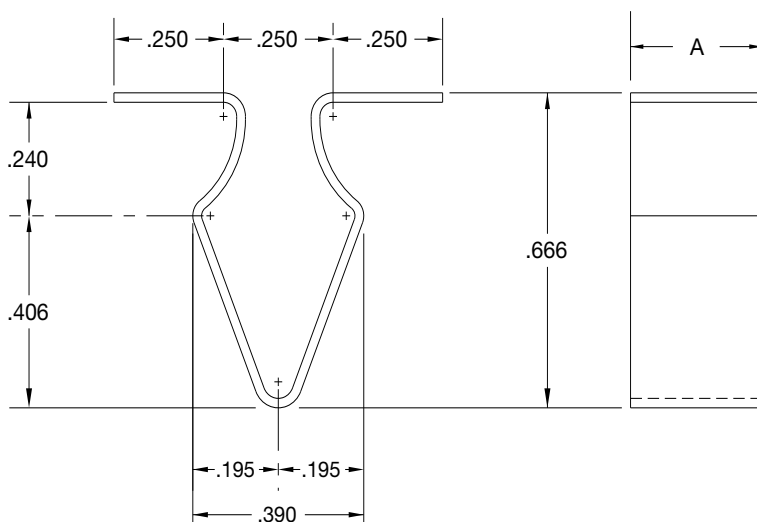
PANEL THICKNESS - .081  
 .091  
 PANEL HOLE DIA. - .131  
 .156

MATERIAL: .012 THK. SPRING STEEL  
 DCS-120



PANEL HOLE DIA. - .161  
 .173

MATERIAL: .012 THK. SPRING STEEL  
 DCS-215

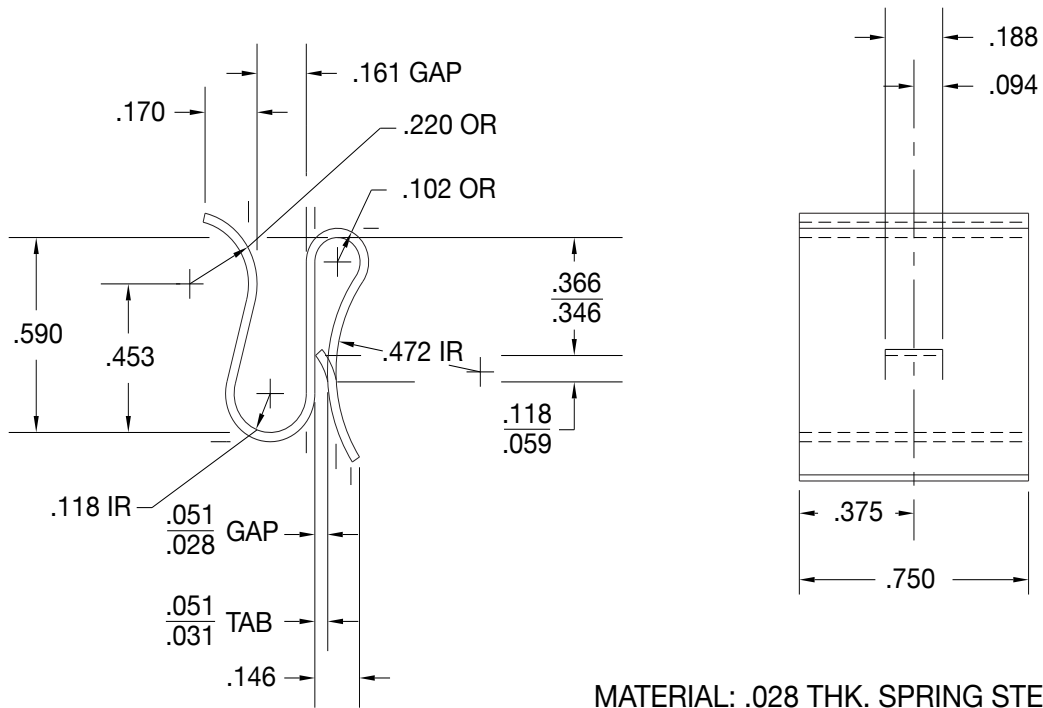


PART NO.	A
DCS-1335	.25
DCS-889	.30

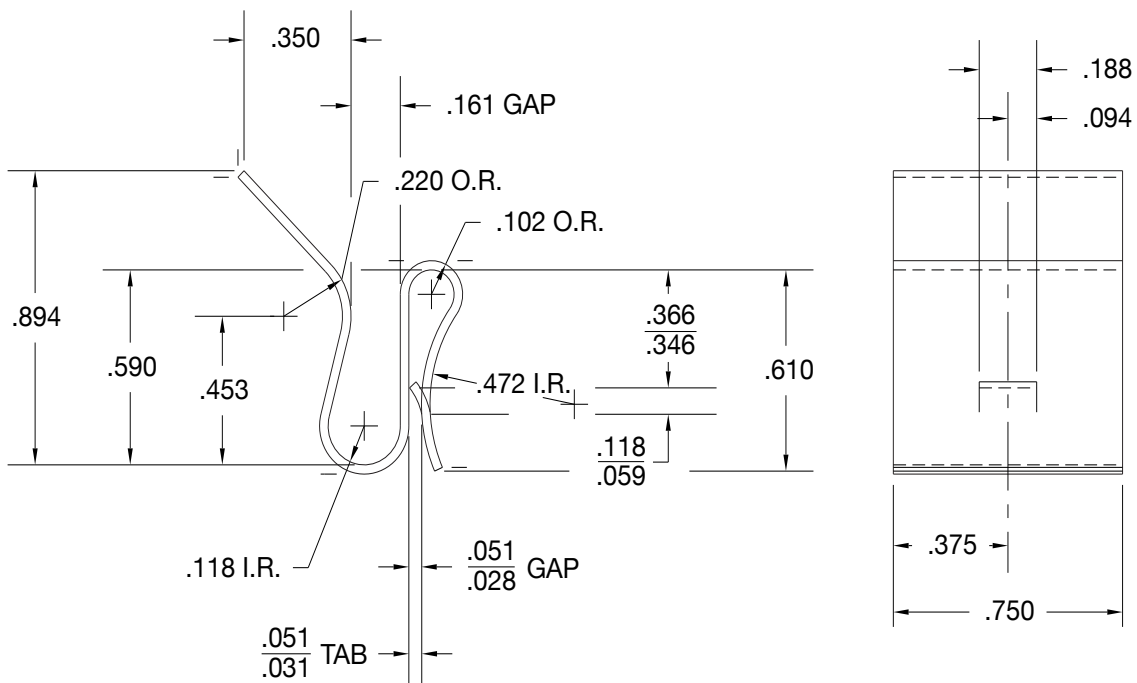


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# S - Clips



MATERIAL: .028 THK. SPRING STEEL  
 DCS-272



MATERIAL: .028 THK. SPRING STEEL  
 DCS-483



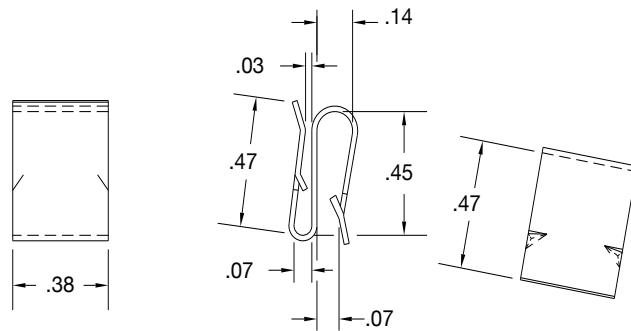
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1-888-872-0690

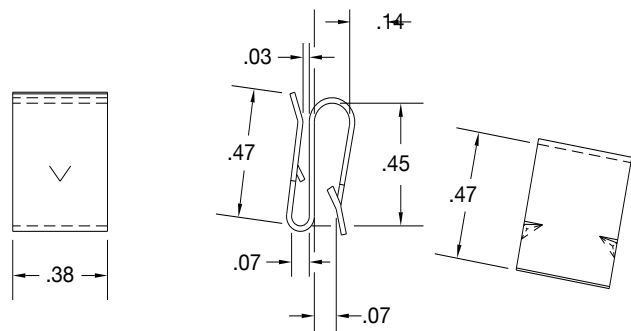
<https://www.AngicGlobal.com> Sales@AngicGlobal.com

# S - Clips



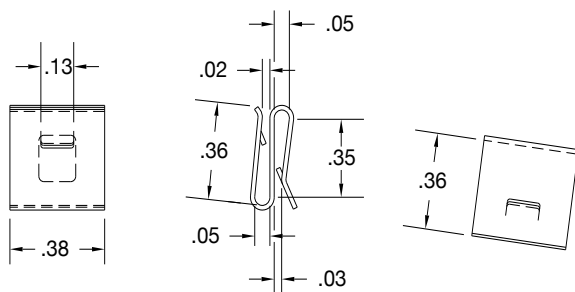
PANEL RANGES:  $\frac{.118}{.112}$  &  $\frac{.030}{.024}$

MATERIAL: .020 THK. SPRING STEEL  
 DCS-073



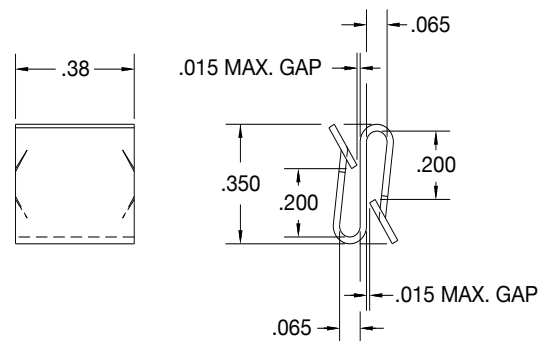
PANEL RANGES:  $\frac{.050}{.070}$  &  $\frac{.019}{.030}$

MATERIAL: .020 THK. SPRING STEEL  
 DCS-336

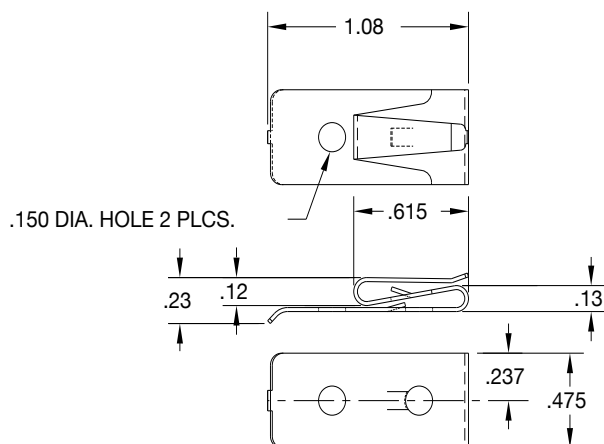


PANEL RANGES:  
 $\frac{.036}{.044}$  &  $\frac{.036}{.044}$

MATERIAL: .017 THK. SPRING STEEL  
 DCS-655



MATERIAL: .020 THK. SPRING STEEL  
 DCS-718



MATERIAL: .020 THK. SPRING STEEL  
 DCS-995

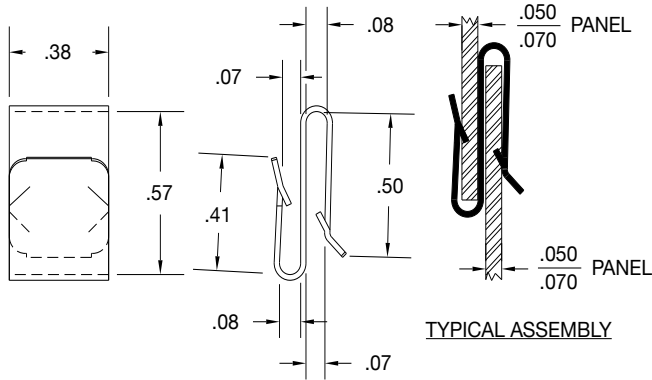


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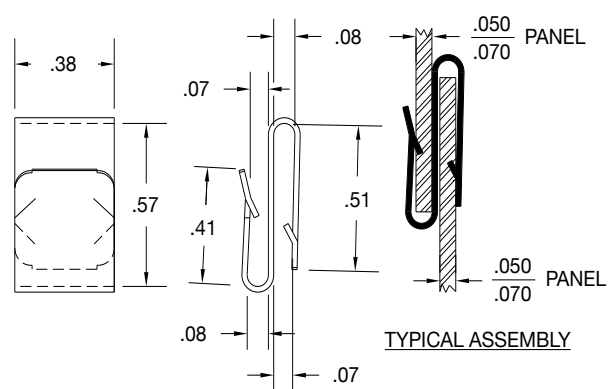
Angic Global Solutions

1-888-872-0690

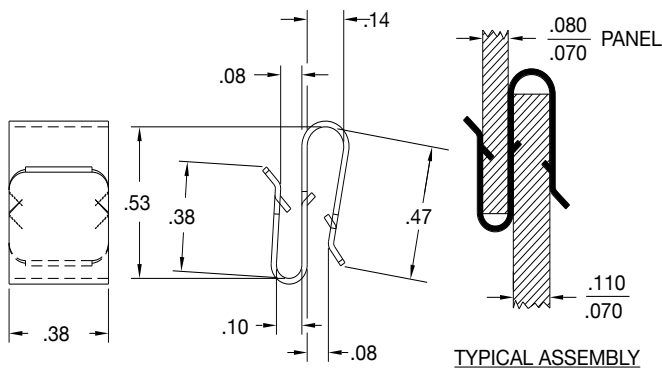
<https://www.AngicGlobal.com> Sales@AngicGlobal.com



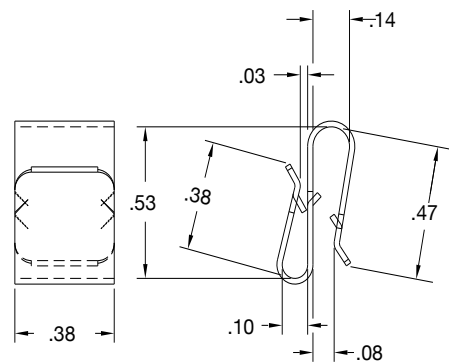
MATERIAL: .020 THK. SPRING STEEL  
 DCS-258



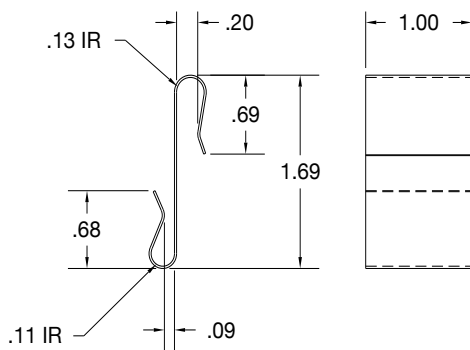
MATERIAL: .020 THK. SPRING STEEL  
 DCS-646



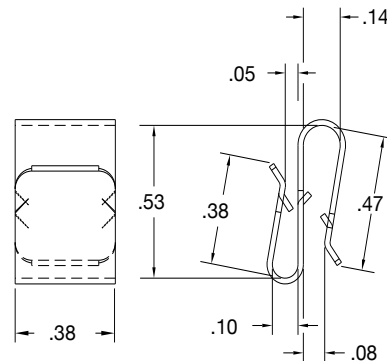
MATERIAL: .020 THK. SPRING STEEL  
 DCS-1178



MATERIAL: .020 THK. SPRING STEEL  
 DCS-1261



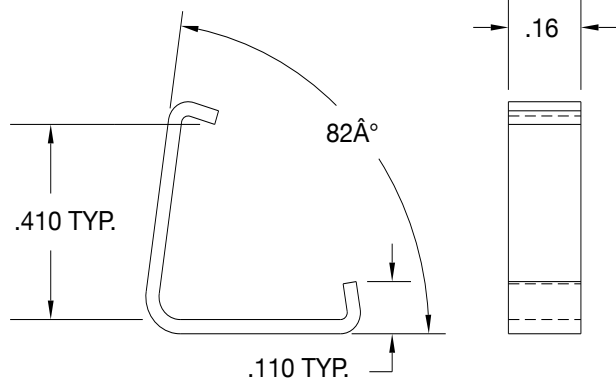
MATERIAL: .020 THK. SPRING STEEL  
 DCS-868



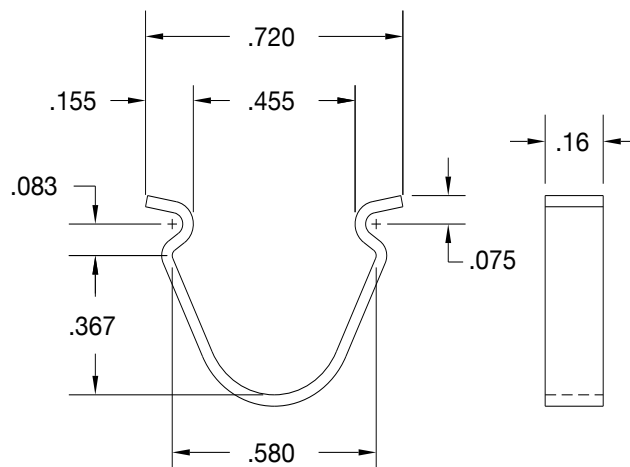
MATERIAL: .020 THK. SPRING STEEL  
 DCS-1442



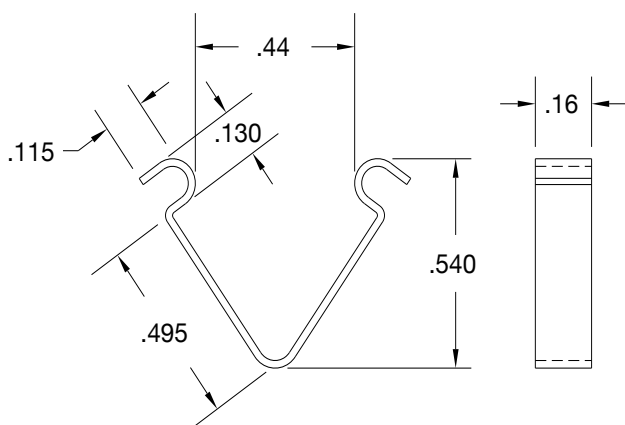
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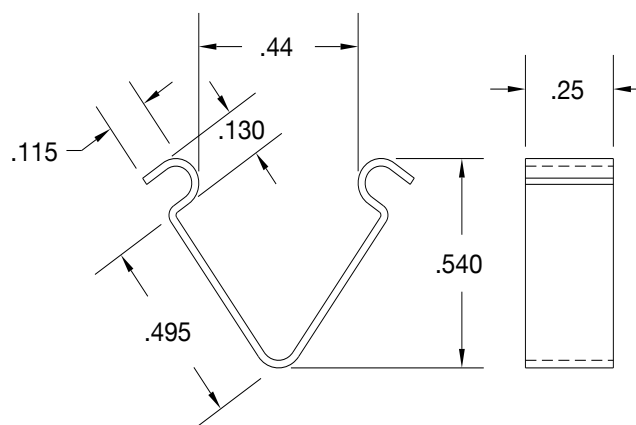
MATERIAL: .030 THK. SPRING STEEL  
 DCS-001



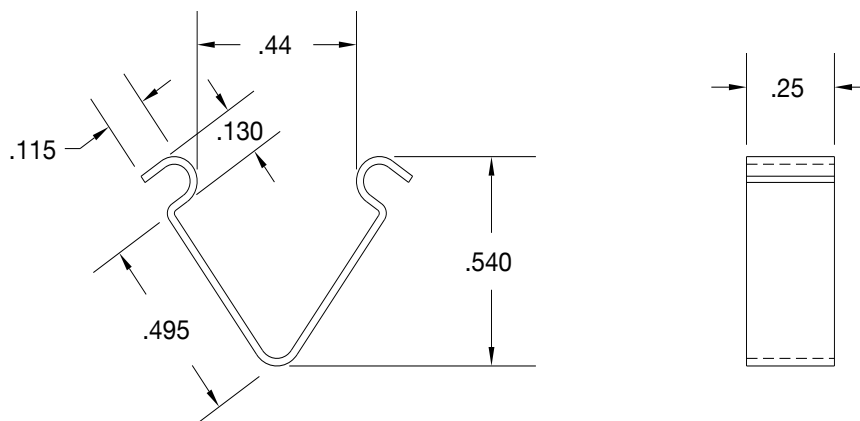
MATERIAL: .030 THK. SPRING STEEL  
 DCS-003



MATERIAL: .030 THK. SPRING STEEL  
 DCS-004

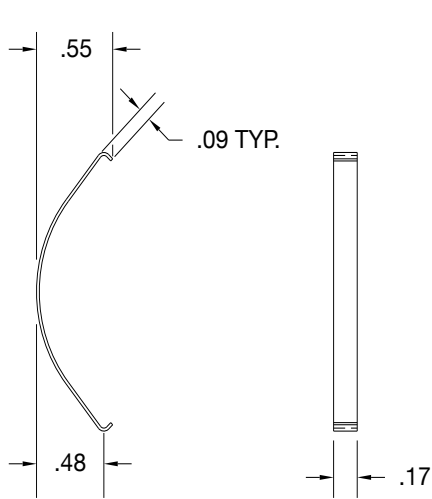


MATERIAL: .020 THK. SPRING STEEL  
 DCS-005

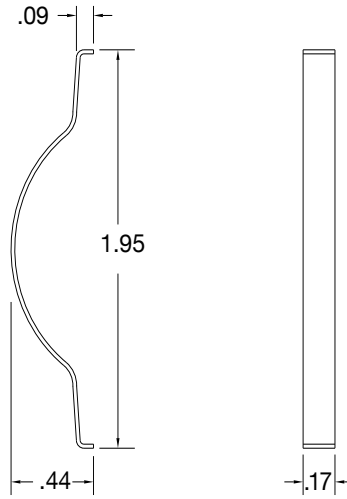


MATERIAL: .025 THK. SPRING STEEL  
 DCS-207

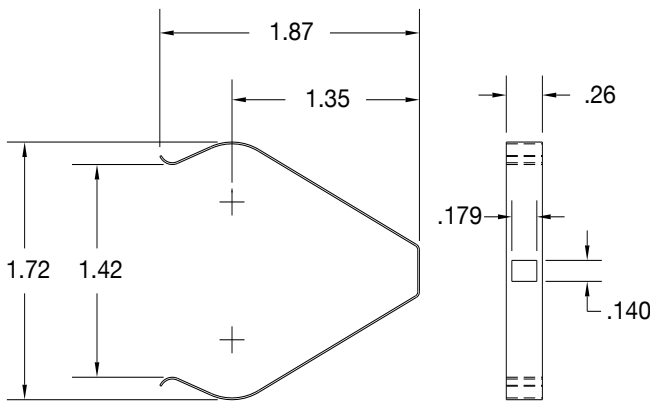
# Spring Clips Shipping Clips



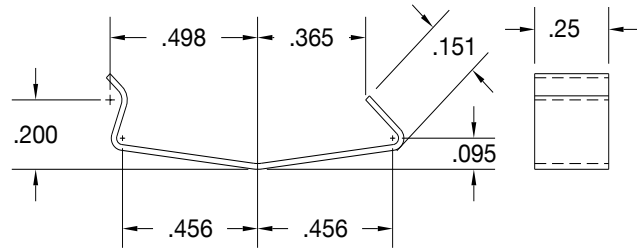
MATERIAL: .020 THK. STAINLESS STEEL  
 DCS-027



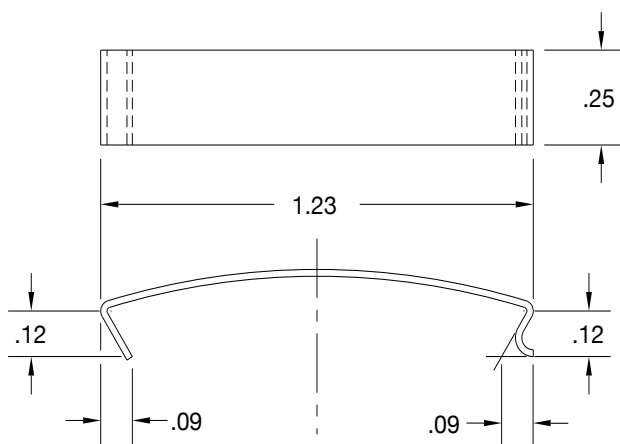
MATERIAL: .020 THK. STAINLESS STEEL  
 DCS-337



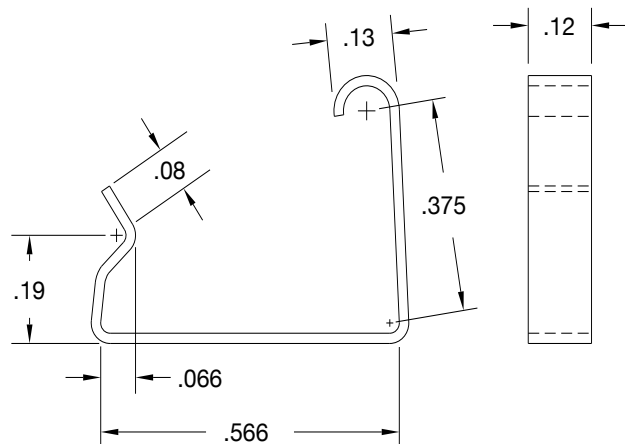
MATERIAL: .012 THK. STAINLESS STEEL  
 DCS-093



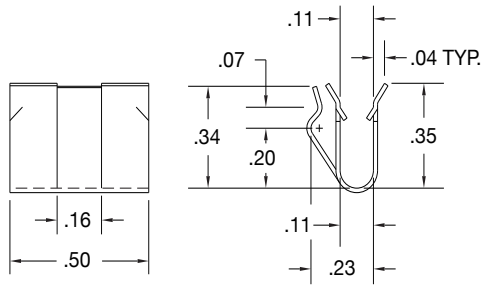
MATERIAL: .017 THK. STAINLESS STEEL  
 DCS-002



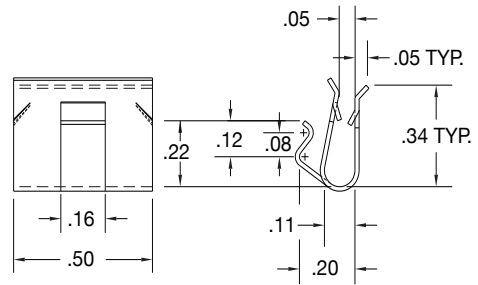
MATERIAL: .017 THK. STAINLESS STEEL  
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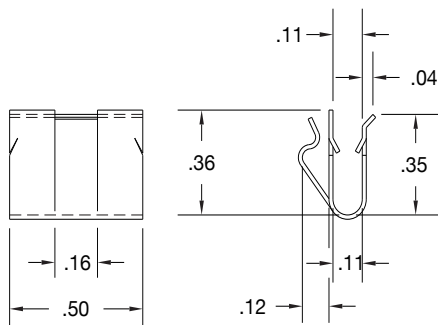
MATERIAL: .017 THK. STAINLESS STEEL  
 DCS-146



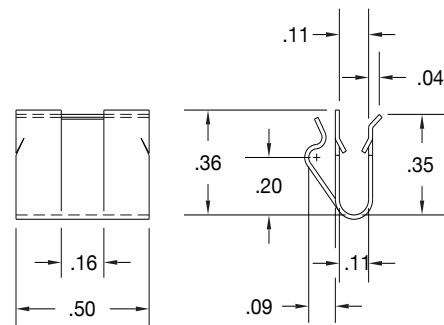
MATERIAL- .015 THK. SPRING STEEL  
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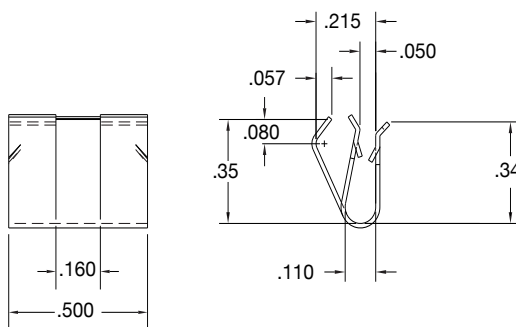
MATERIAL- .017 THK. SPRING STEEL  
DCS-1319



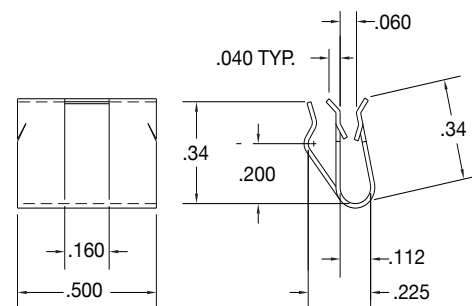
MATERIAL- .015 THK. SPRING STEEL  
DCS-852



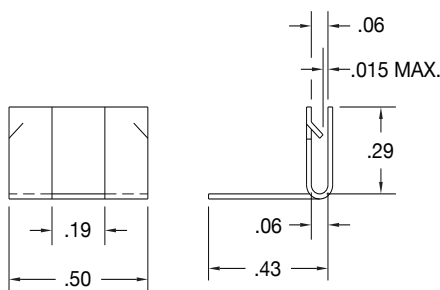
MATERIAL- .015 THK. SPRING STEEL  
DCS-540



MATERIAL- .015 THK. SPRING STEEL  
DCS-1337

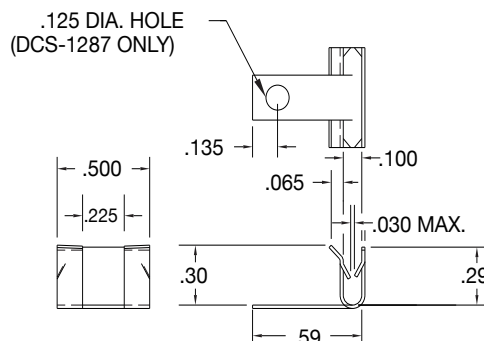


MATERIAL- .015 THK. SPRING STEEL  
DCS-814



PANEL RANGE: .020-.025

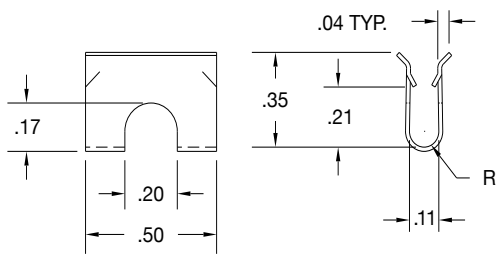
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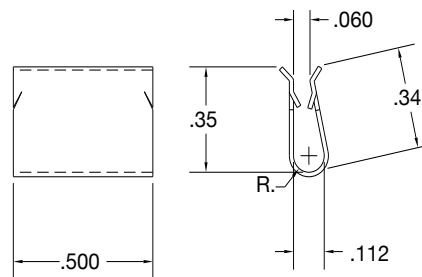
MATERIAL- .017 THK. SPRING STEEL  
DCS-958 / DCS-1287



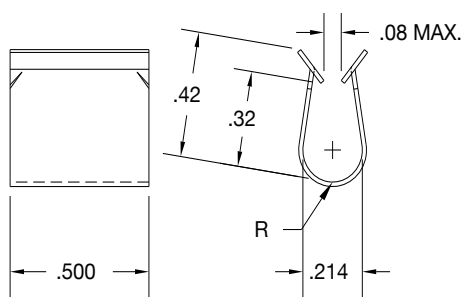
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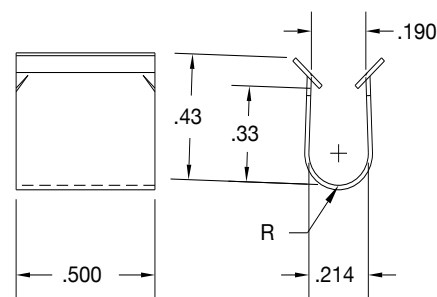
MATERIAL- .015 THK. SPRING STEEL  
 DCS-49



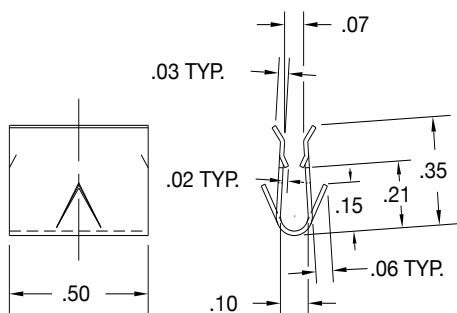
MATERIAL- .015 THK. SPRING STEEL  
 DCS-1227



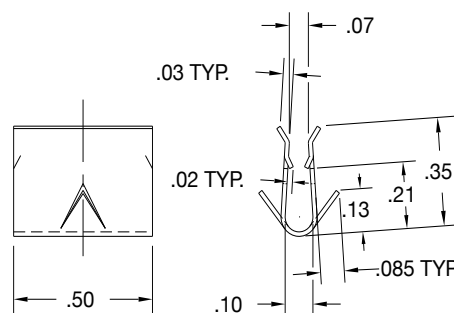
MATERIAL- .015 THK. SPRING STEEL  
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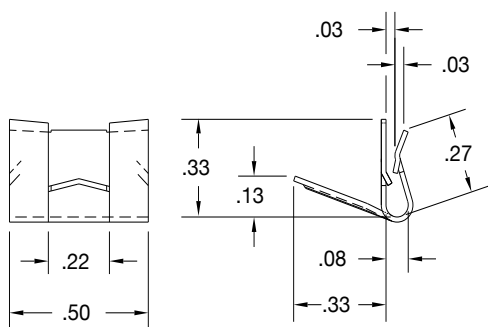
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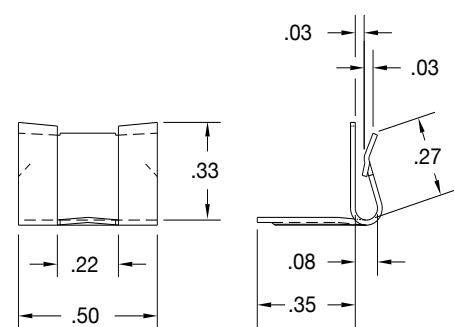
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 DCS-469



MATERIAL- .015 THK. SPRING STEEL  
 DCS-700



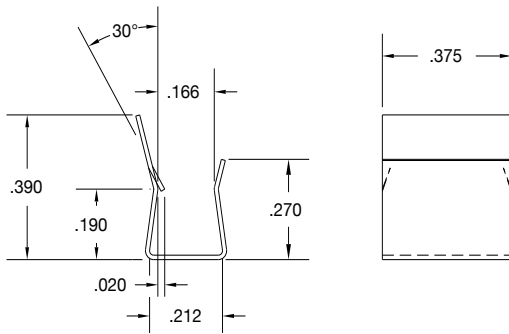
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 DCS-600



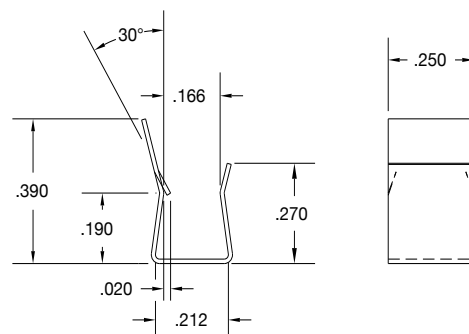
MATERIAL- .017 THK. SPRING STEEL  
 DCS-608



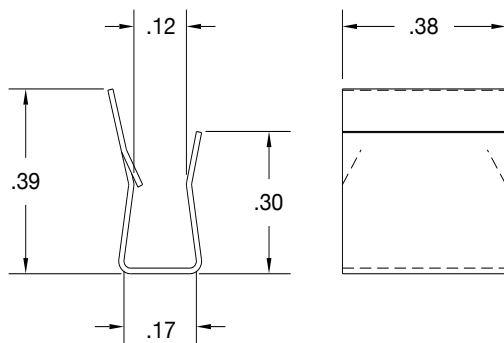
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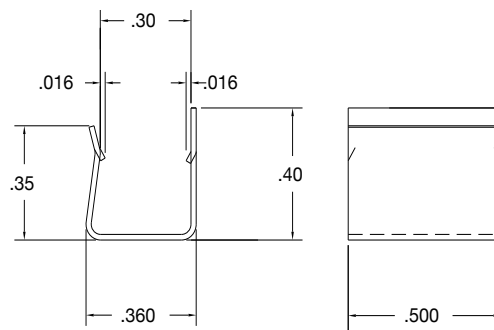
MATERIAL- .012 THK. SPRING STEEL  
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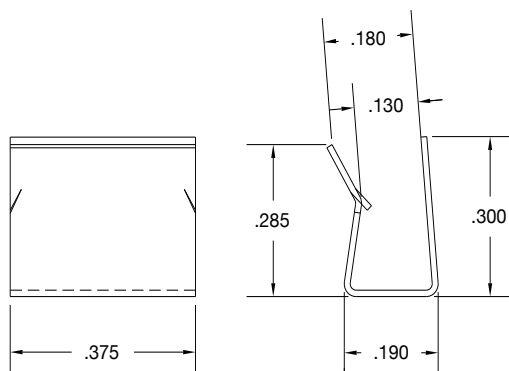
MATERIAL- .012 THK. SPRING STEEL  
 DCS-1432



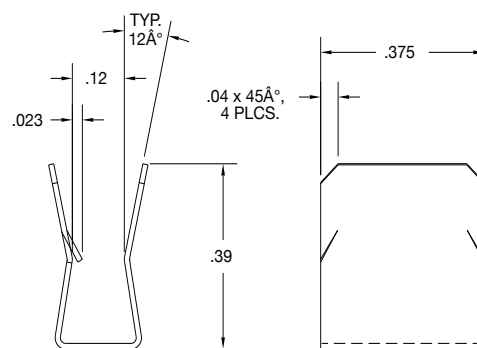
MATERIAL- .012 THK. SPRING STEEL  
 DCS-430



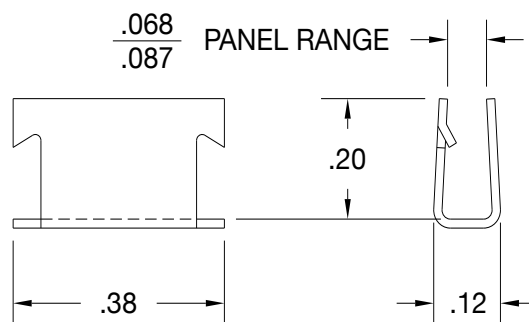
MATERIAL- .012 THK. SPRING STEEL  
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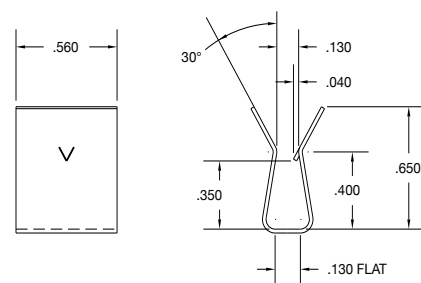
MATERIAL- .012 THK. SPRING STEEL  
 DCS-573



MATERIAL- .012 THK. SPRING STEEL  
 DCS-248



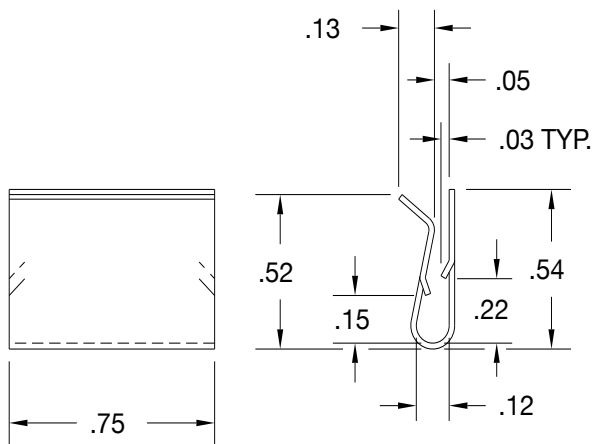
MATERIAL- .015 THK. SPRING STEEL  
 DCS-441



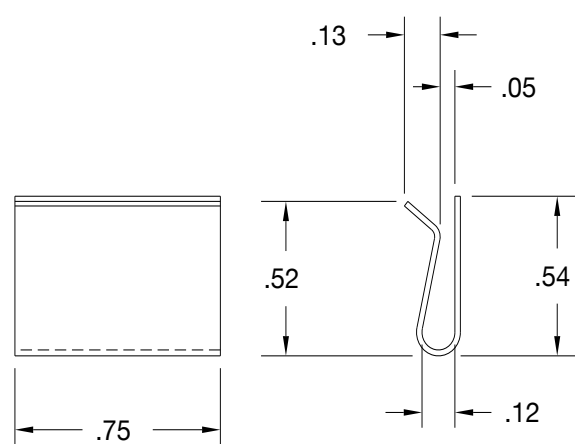
MATERIAL- .020 THK. SPRING STEEL  
 DCS-493



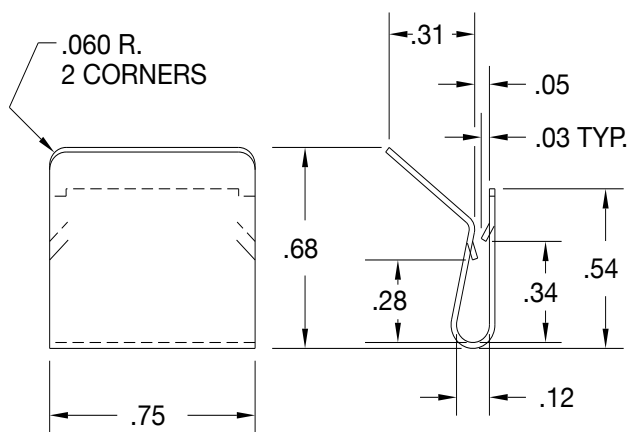
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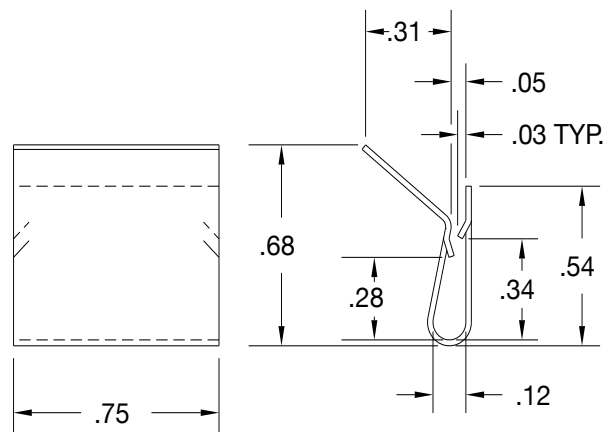
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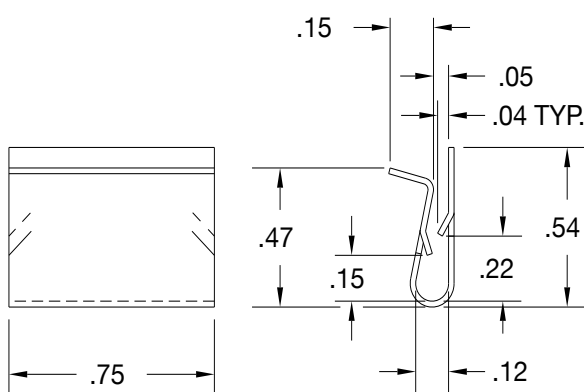
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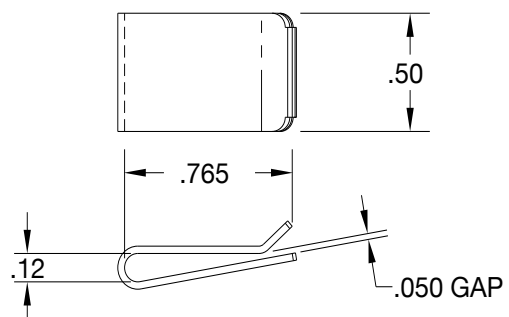
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MATERIAL- .020 THK. SPRING STEEL  
 DCS-485



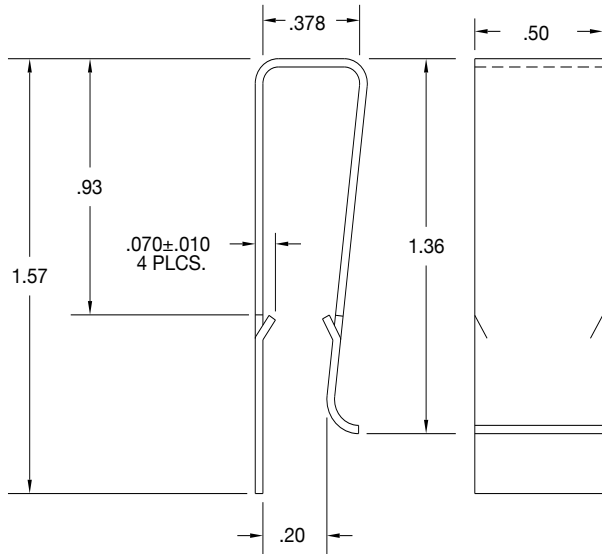
MATERIAL- .020 THK. SPRING STEEL  
 DCS-612



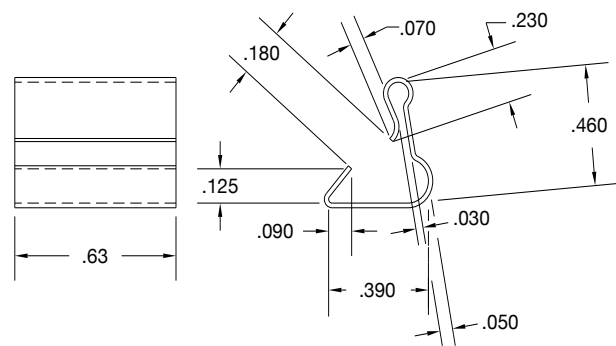
MATERIAL- .030 THK. SPRING STEEL  
 DCS-1032



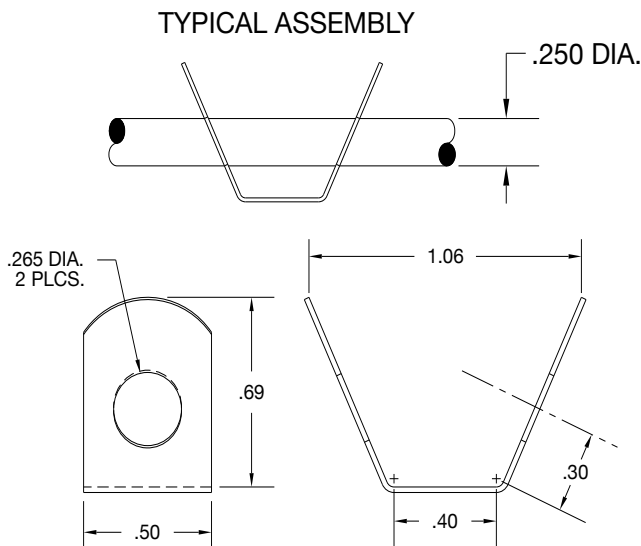
Get quote >>



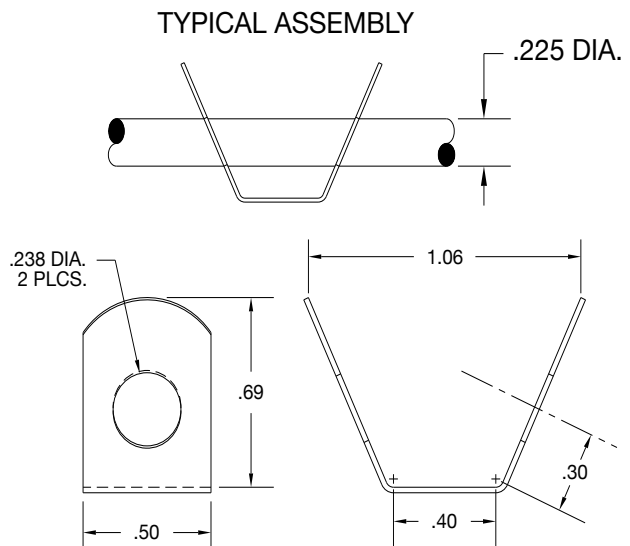
MATERIAL: .030 THK. SPRING STEEL  
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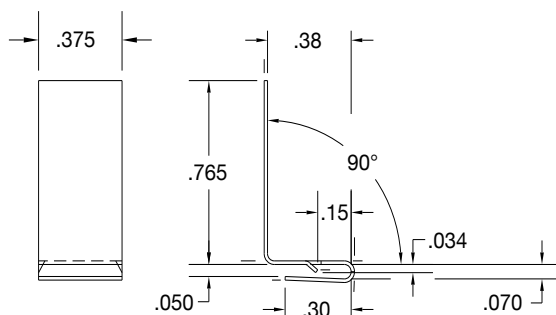
MATERIAL: .017 THK. SPRING STEEL  
 DCS-077



MATERIAL: .020 THK. SPRING STEEL  
 DCS-342

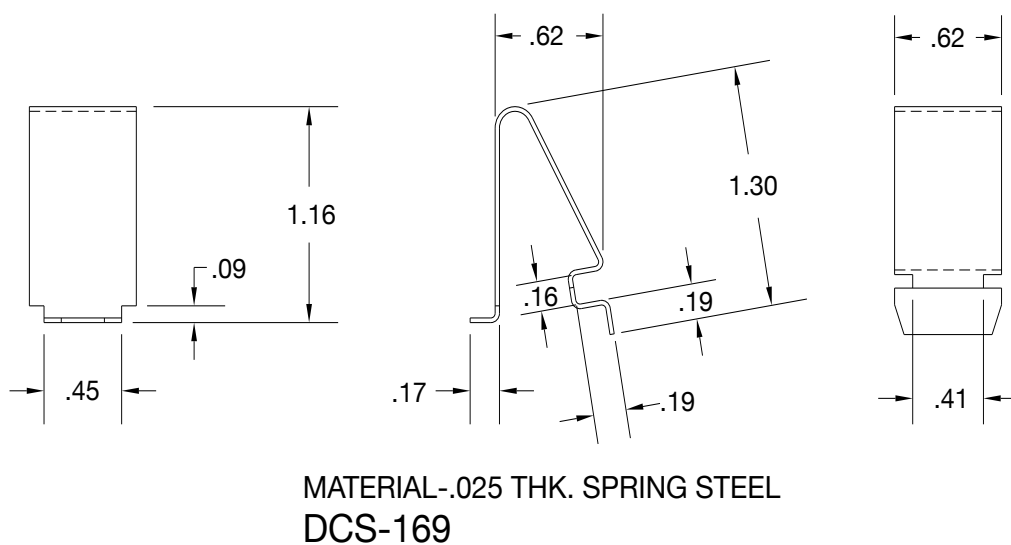
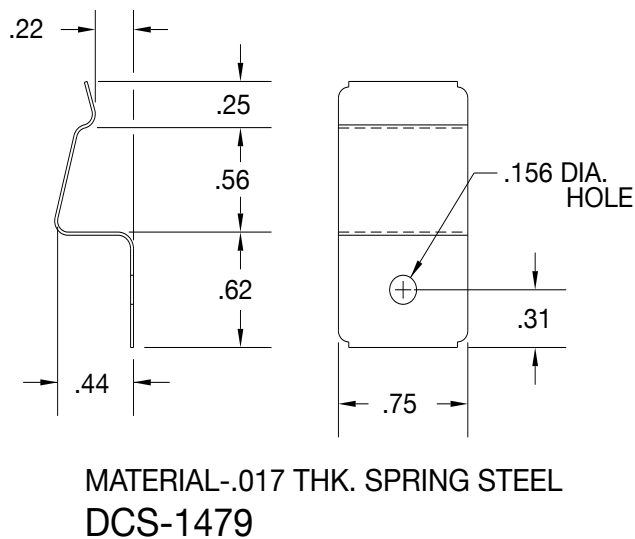
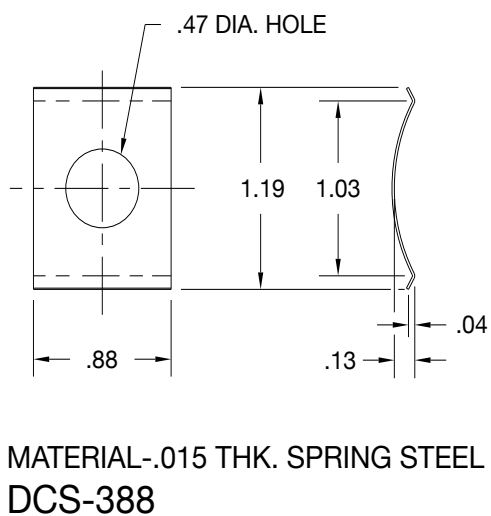
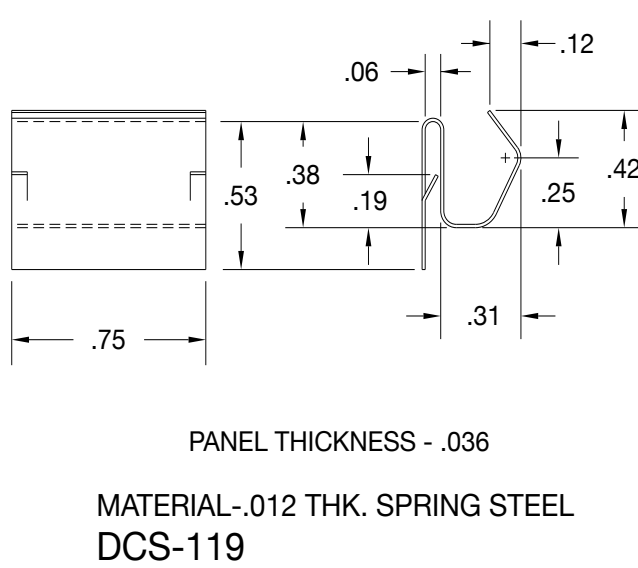
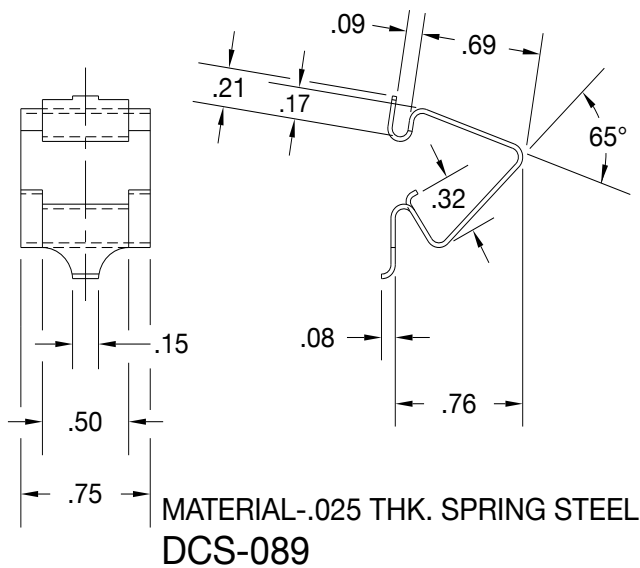


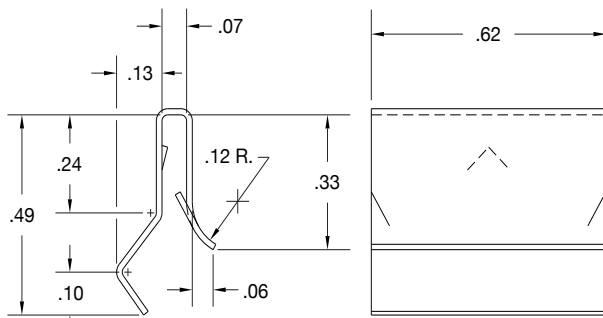
MATERIAL: .020 THK. SPRING STEEL  
 DCS-1090



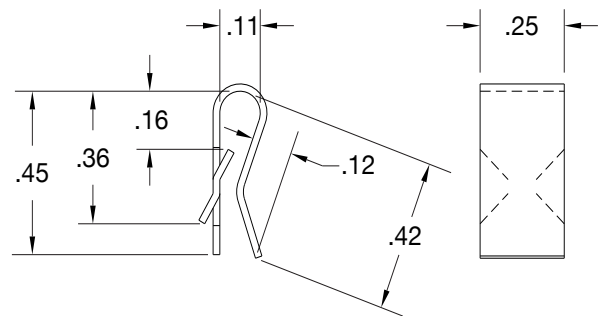
PANEL RANGE: .030-.040

MATERIAL: .015 THK. SPRING STEEL  
 DCS-797

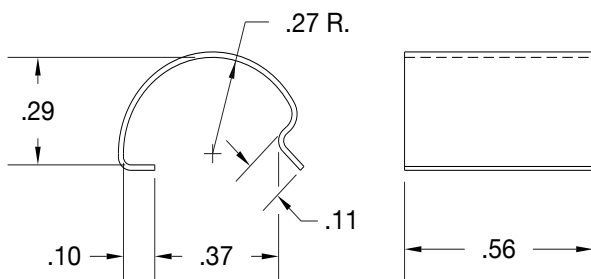




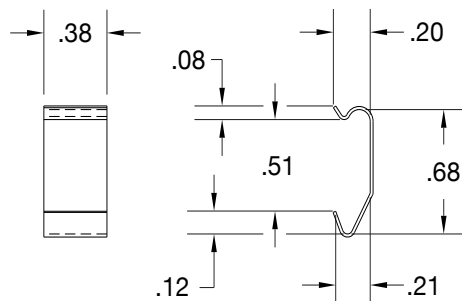
MATERIAL- .015 THK. SPRING STEEL  
 DCS-012



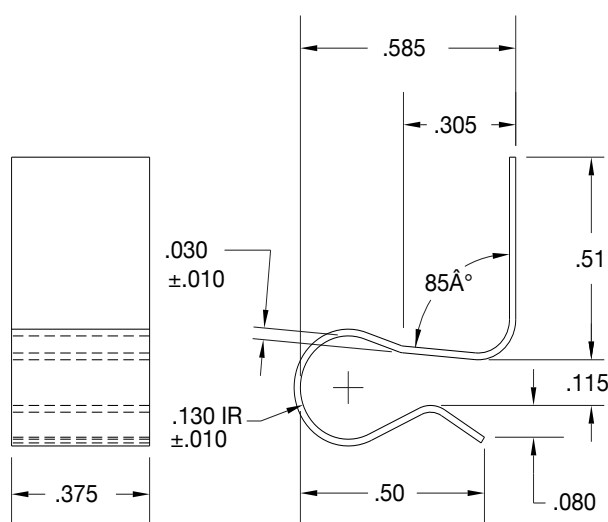
MATERIAL- .020 THK. SPRING STEEL  
 DCS-026



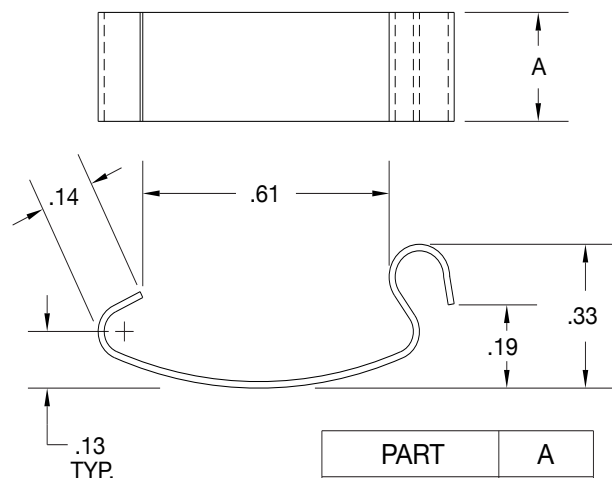
MATERIAL- .015 THK. SPRING STEEL  
 DCS-213



MATERIAL- .017 THK. SPRING STEEL  
 DCS-333

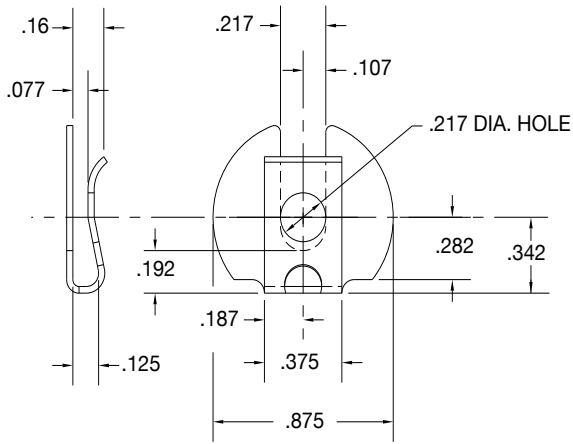


MATERIAL- .017 THK. SPRING STEEL  
 DCS-1300

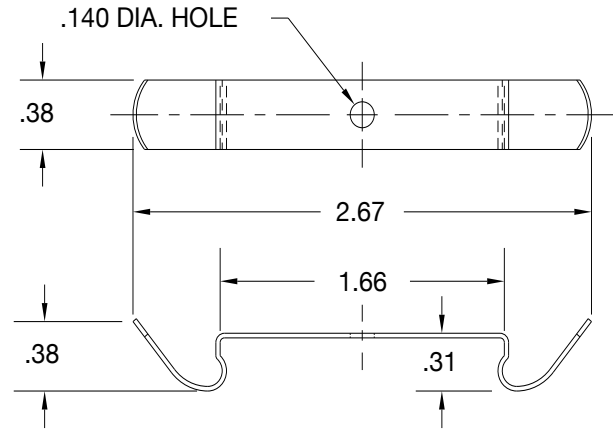


PART	A
DCS-398	.250
DCS-509	.312
DCS-402	.375

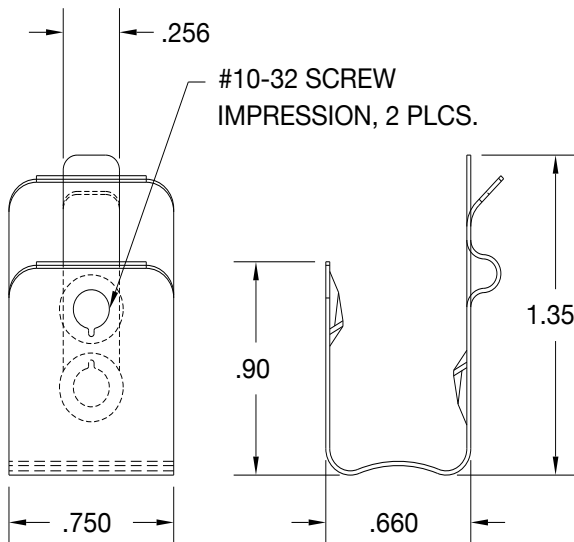
MATERIAL- .015 THK. SPRING STEEL



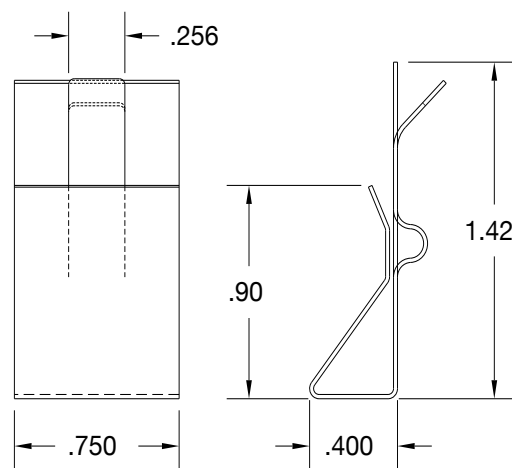
MATERIAL- .030 THK. SPRING STEEL  
 DCS-884



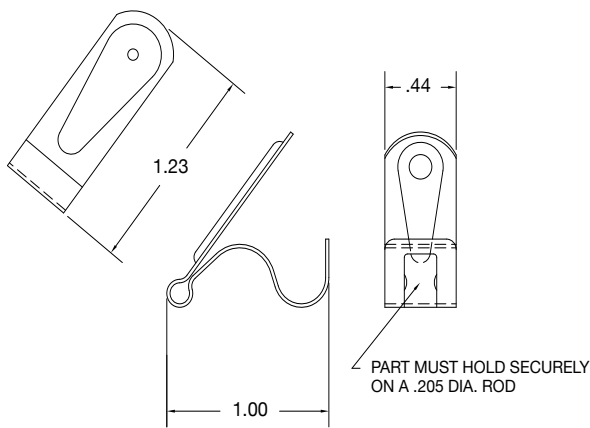
MATERIAL- .025 THK. SPRING STEEL  
 DCS-452



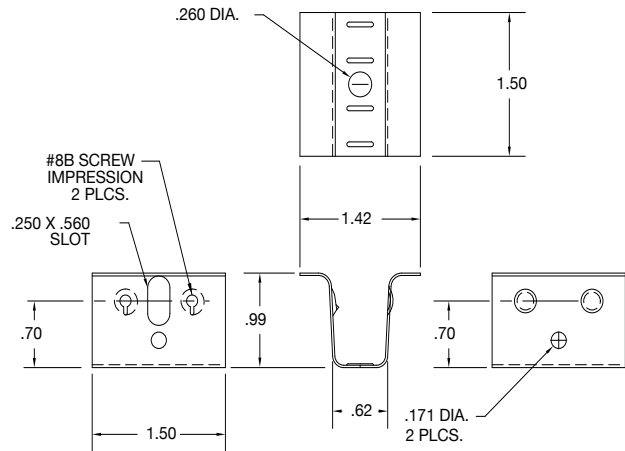
MATERIAL- .018 THK. SPRING STEEL  
 DCS-1093



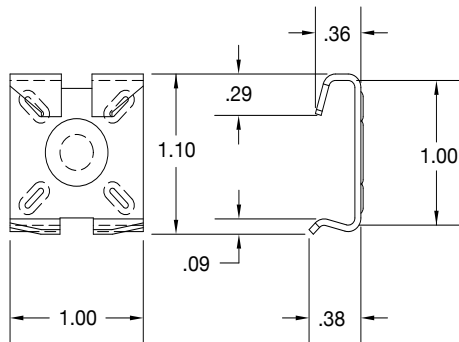
MATERIAL- .018 THK. SPRING STEEL  
 DCS-1094



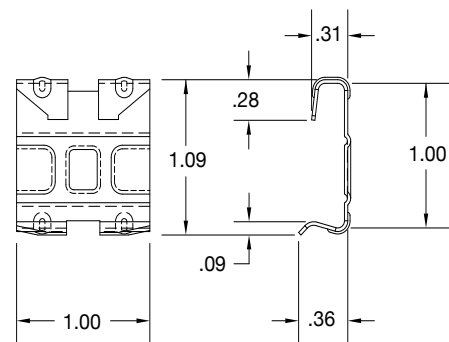
MATERIAL- .020 THK. SPRING STEEL  
 DCS-550



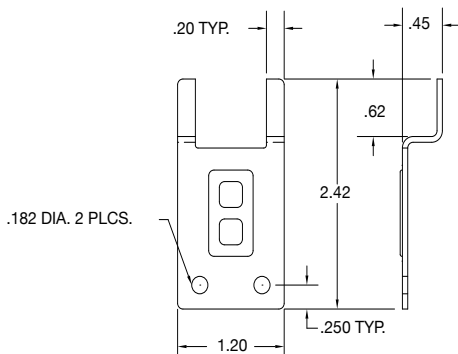
MATERIAL- .020 THK. SPRING STEEL  
 DCS-614



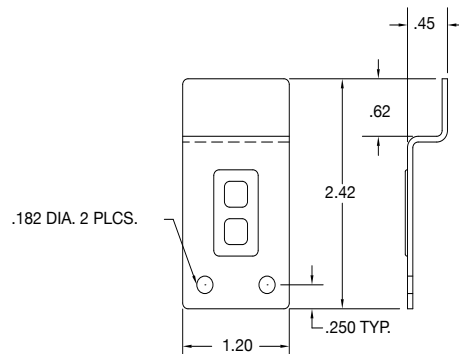
MATERIAL- .045 THK. SPRING STEEL  
 DCS-497



MATERIAL- .025 THK. SPRING STEEL  
 DCS-789



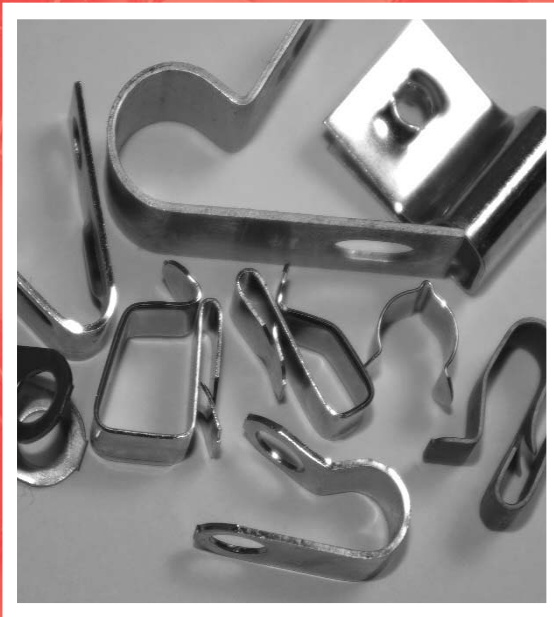
MATERIAL- .060 THK. SPRING STEEL  
 DCS-504



MATERIAL- .060 THK. SPRING STEEL  
 DCS-570

# Tube/Wire Clips and Clamps

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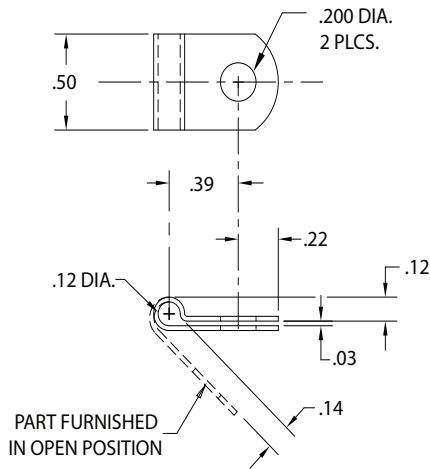
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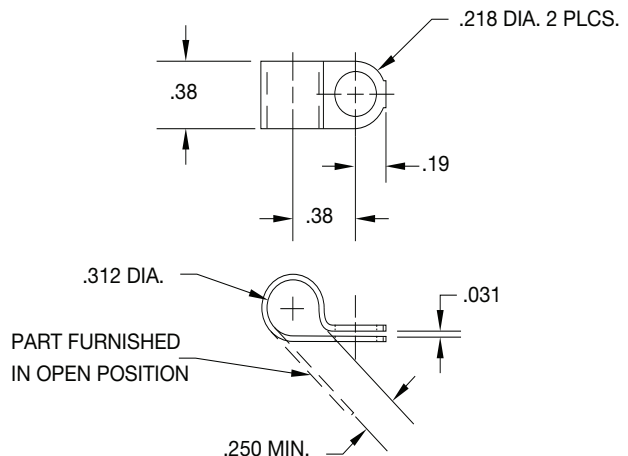
**T**ube/Wire  
Clips and Clamps

**I**ndex

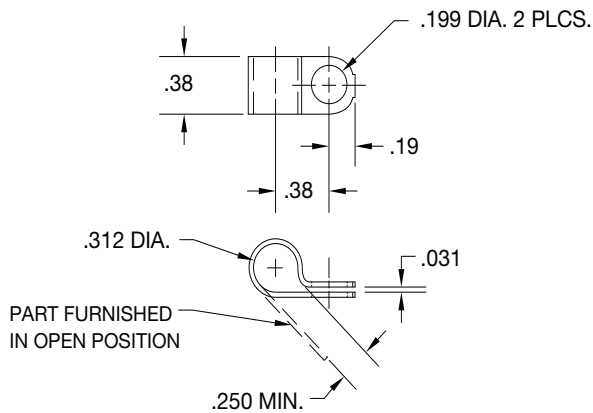




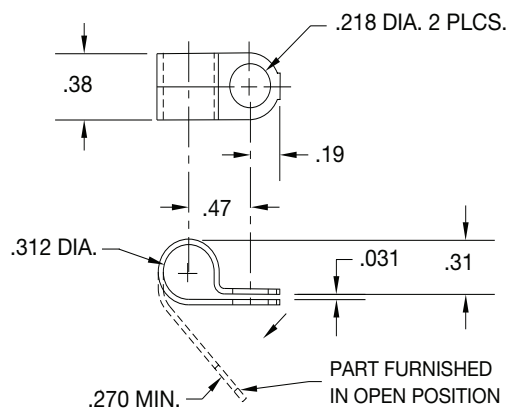
MATERIAL: .025 THK. GALVANIZED  
 DCS - 1447



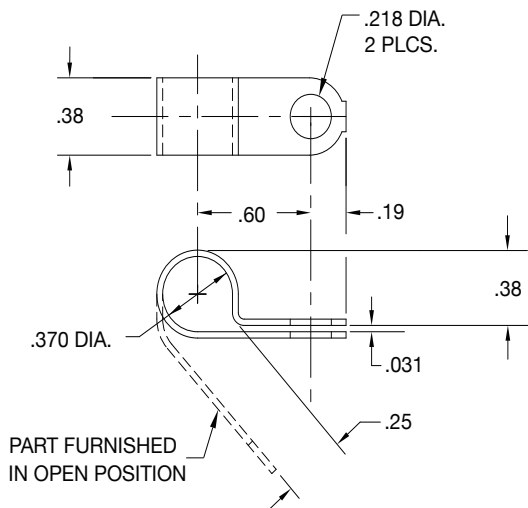
MATERIAL- .031 THK. COLD ROLLED STEEL  
 DCS - 206



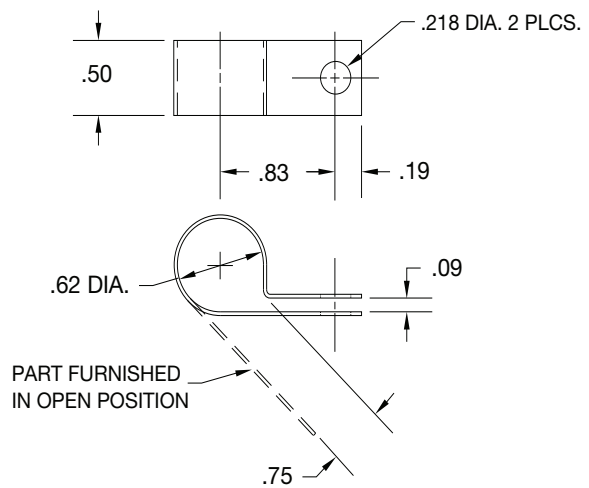
MATERIAL- .031 THK. COLD ROLLED STEEL  
 DCS - 459



MATERIAL- .031 THK. COLD ROLLED STEEL  
 DCS - 1408



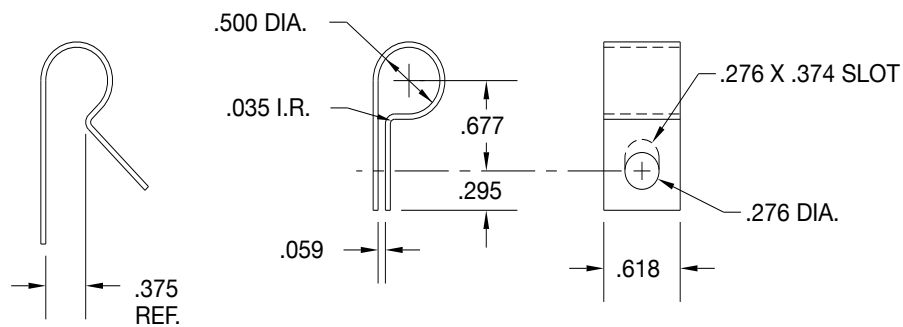
MATERIAL: .031 THK. COLD ROLLED STEEL  
 DCS - 1459



MATERIAL- .023 THK. COLD ROLLED STEEL  
 DCS - 796

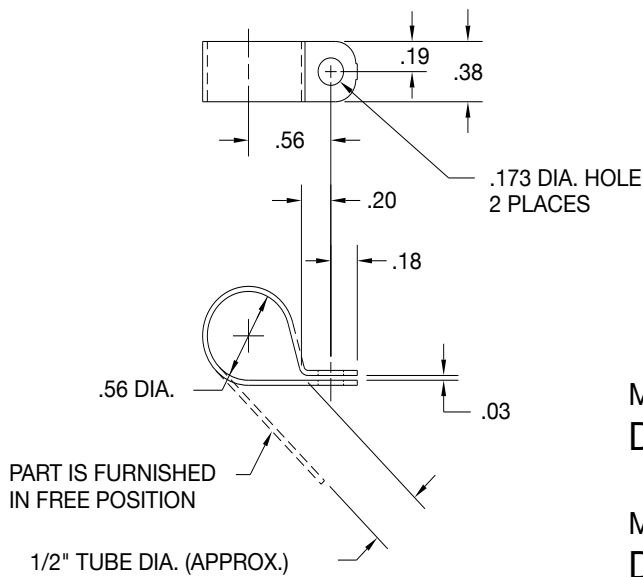


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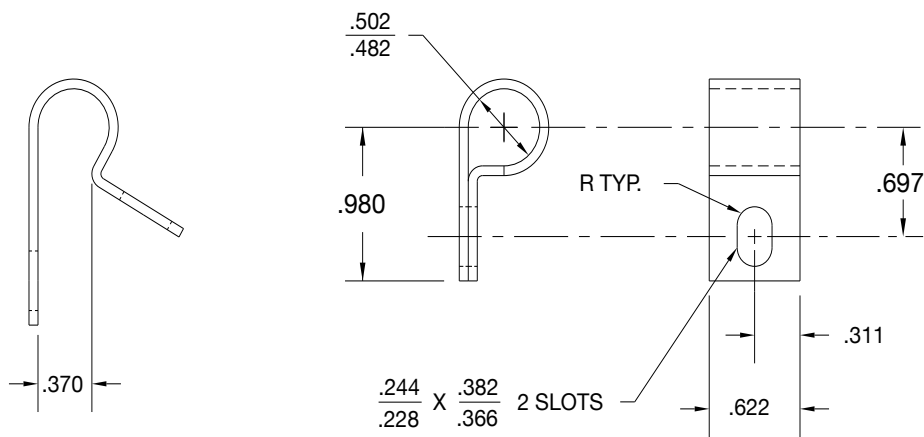
PART TO BE SUPPLIED  
 IN OPEN POSITION

MATERIAL- .040 THK. ALUMINUM  
 DCS-491



MATERIAL- .032 THK. ALUMINUM  
 DCS-227

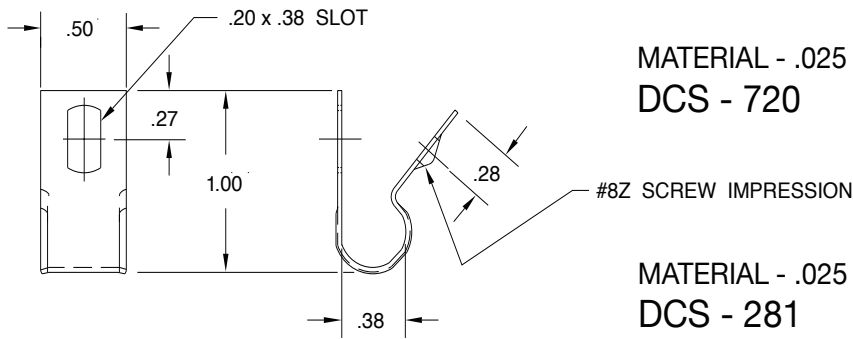
MATERIAL- .031 THK. COLD ROLLED STEEL  
 DCS-229



PART TO BE SUPPLIED  
 IN OPEN POSITION

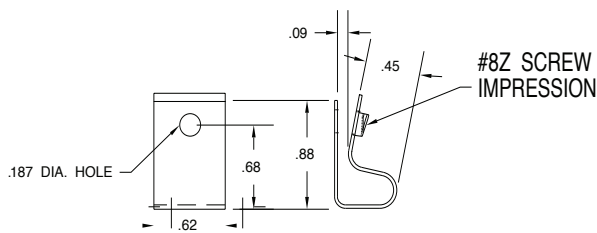
MATERIAL- .050 THK. ALUMINUM  
 DCS-456

# Tube Clamps

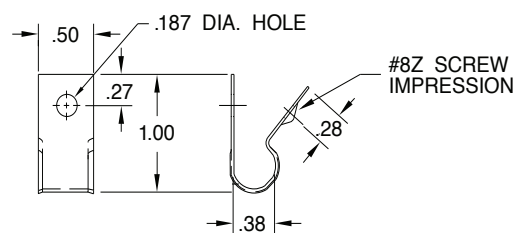


MATERIAL - .025 THK. SPRING STEEL  
 DCS - 720

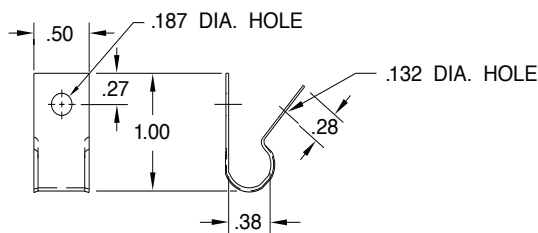
MATERIAL - .025 THK. CRS 1/4 HARD  
 DCS - 281



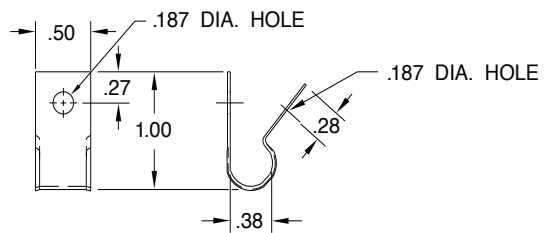
MATERIAL - .028 THK. SPRING STEEL  
 DCS - 750



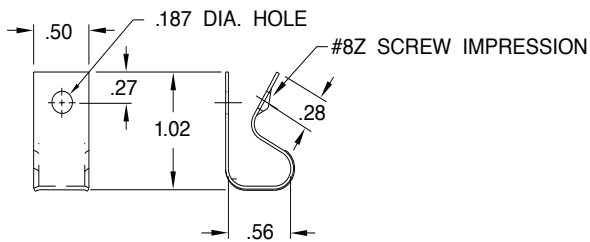
MATERIAL - .025 THK. CRS 1/4 HARD  
 DCS - 777



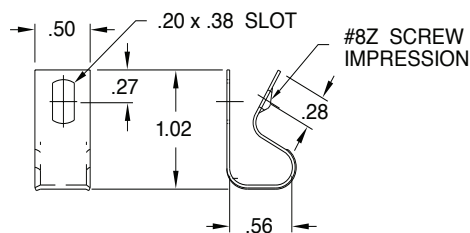
MATERIAL - .025 THK. CRS 1/4 HARD  
 DCS - 615



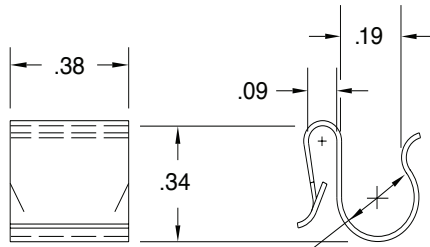
MATERIAL - .025 THK. SPRING STEEL  
 DCS - 1368



MATERIAL - .025 THK. CRS 1/4 HARD  
 DCS - 539



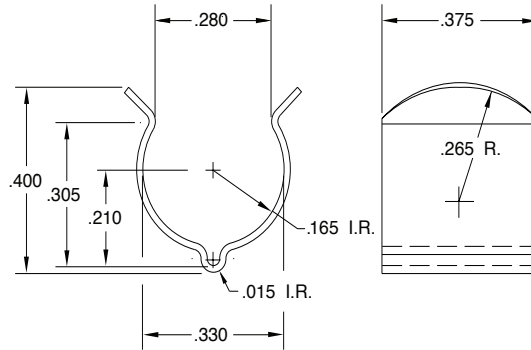
MATERIAL - .025 THK. CRS 1/4 HARD  
 DCS - 296



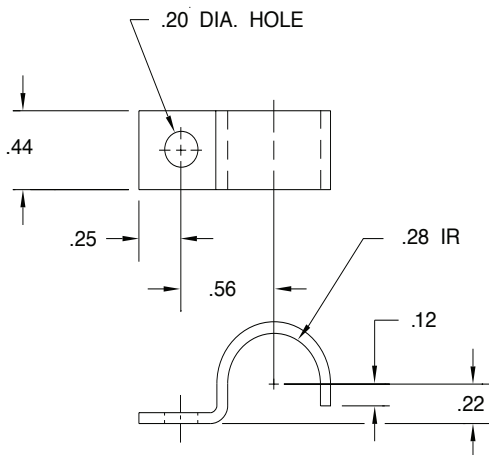
I.D. TO SECURELY FIT

A  $\frac{.255}{.245}$  O.D. TUBE

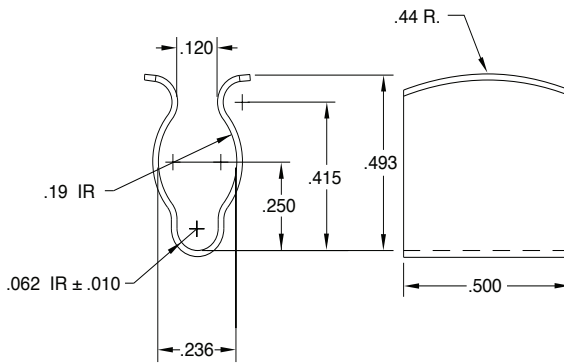
MATERIAL: .015 THK. SPRING STEEL  
 DCS - 072  
 DCS - 990



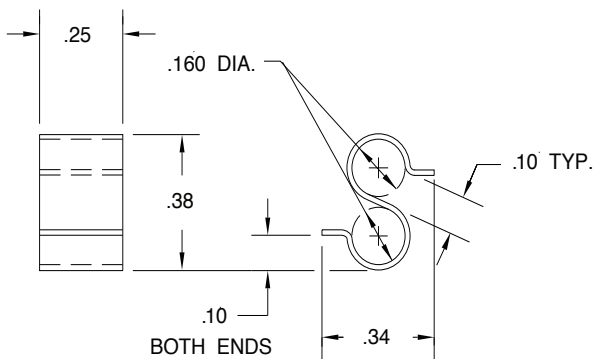
MATERIAL: .015 THK. SPRING STEEL  
 DCS - 496



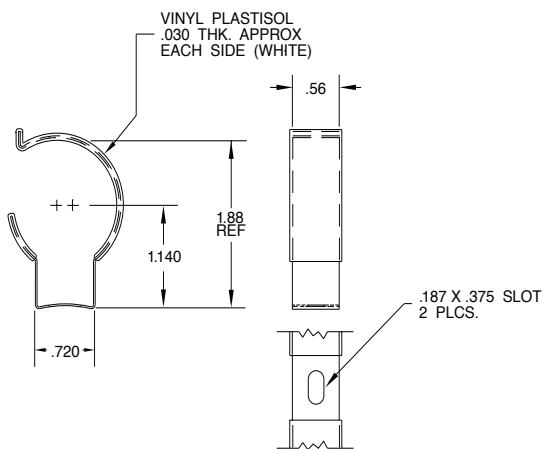
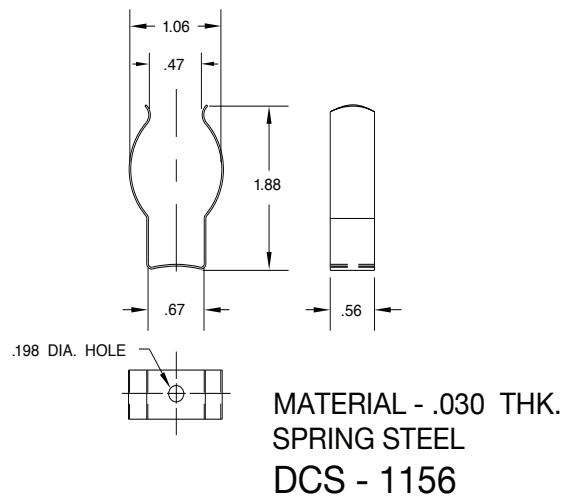
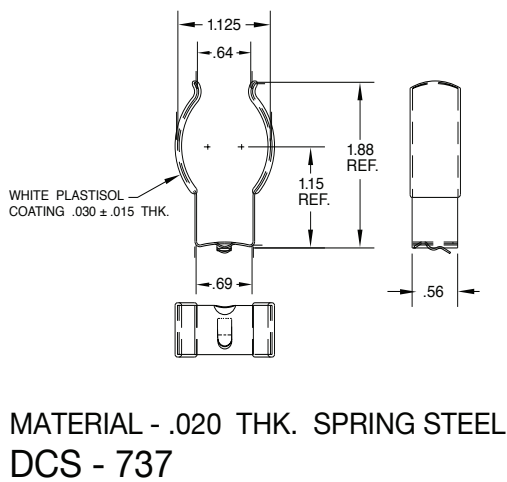
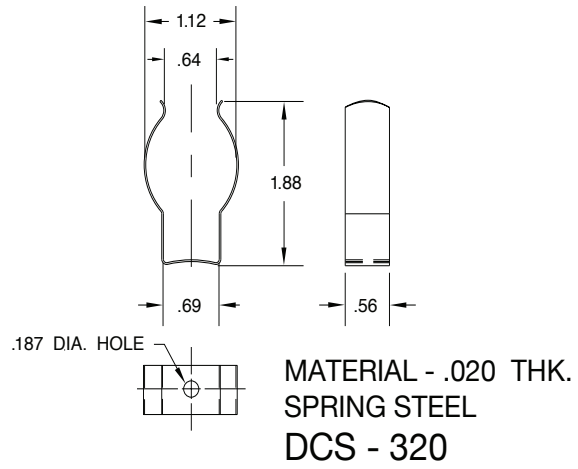
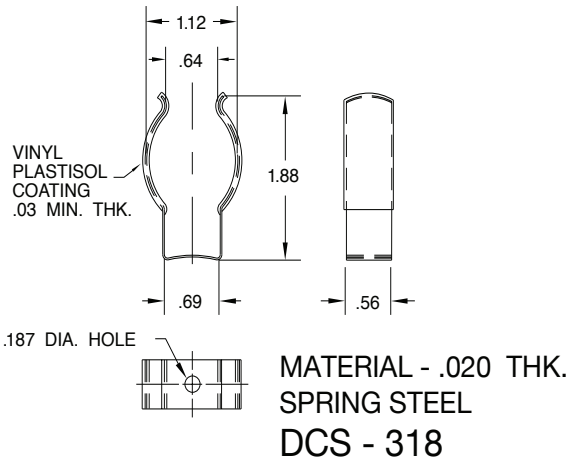
MATERIAL: .065 THK. COLD ROLLED STEEL  
 DCS - 245 TUBE CLAMP



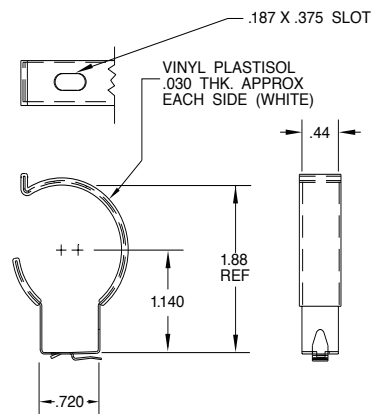
MATERIAL: .017 THK. SPRING STEEL  
 DCS - 224



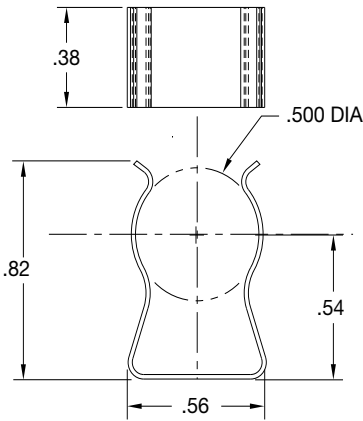
MATERIAL: .015 THK. SPRING STEEL  
 DCS - 261



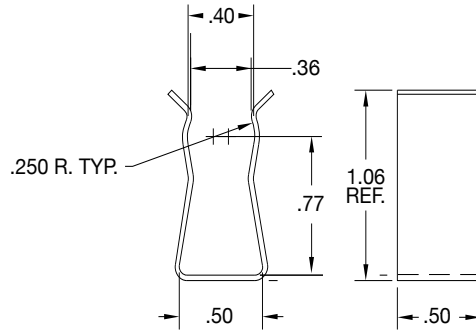
MATERIAL - .020 THK. SPRING STEEL  
 DCS - 405



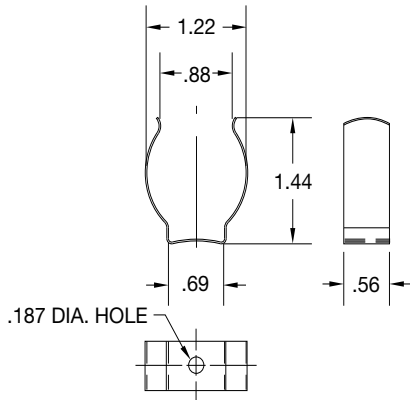
MATERIAL - .020 THK. SPRING STEEL  
 DCS - 1280



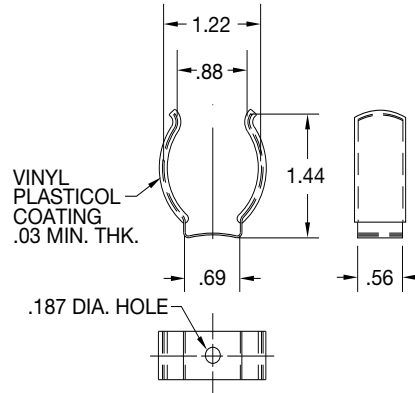
MATERIAL - .017 THK. SPRING STEEL  
 DCS - 1344



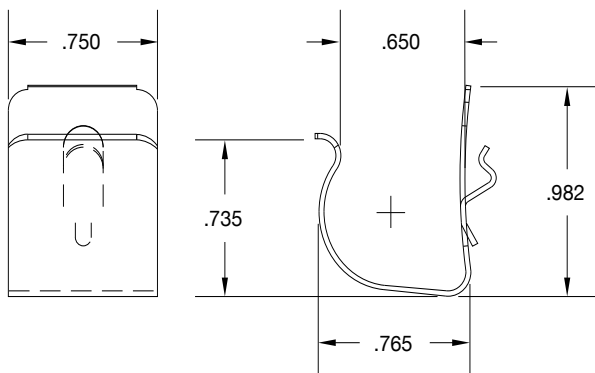
MATERIAL - .028 THK. SPRING STEEL  
 DCS - 1333



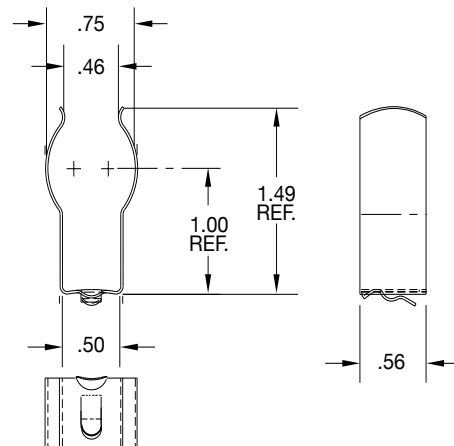
MATERIAL - .020 THK. SPRING STEEL  
 DCS - 321



MATERIAL - .020 THK. SPRING STEEL  
 DCS - 319

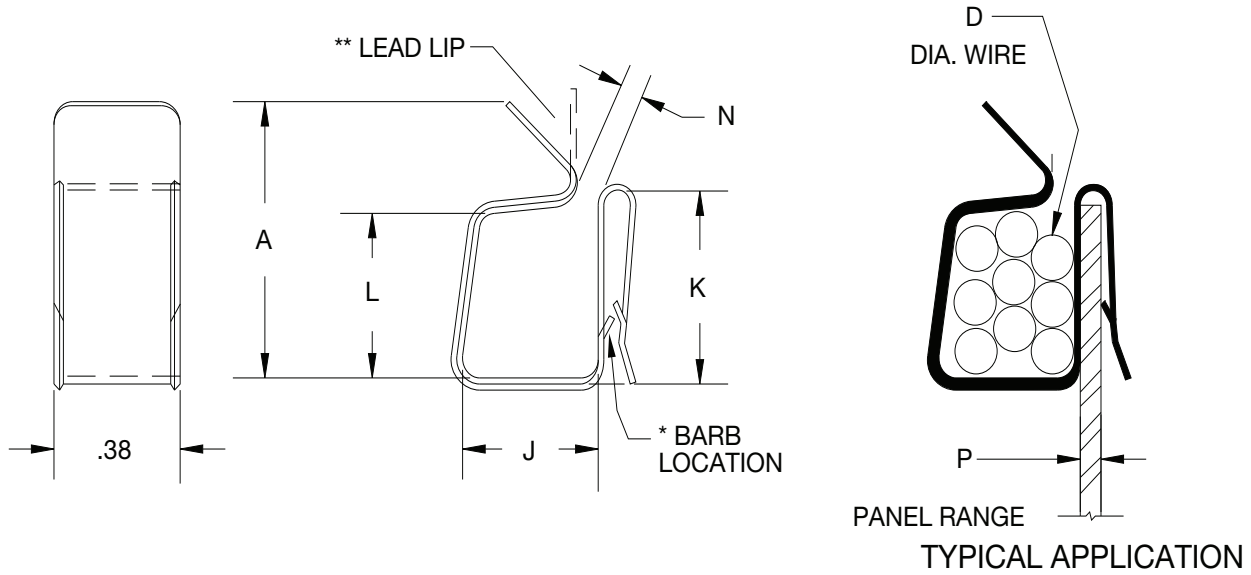


MATERIAL - .025 THK. SPRING STEEL  
 DCS - 987



MATERIAL - .020 THK. SPRING STEEL  
 DCS - 1399

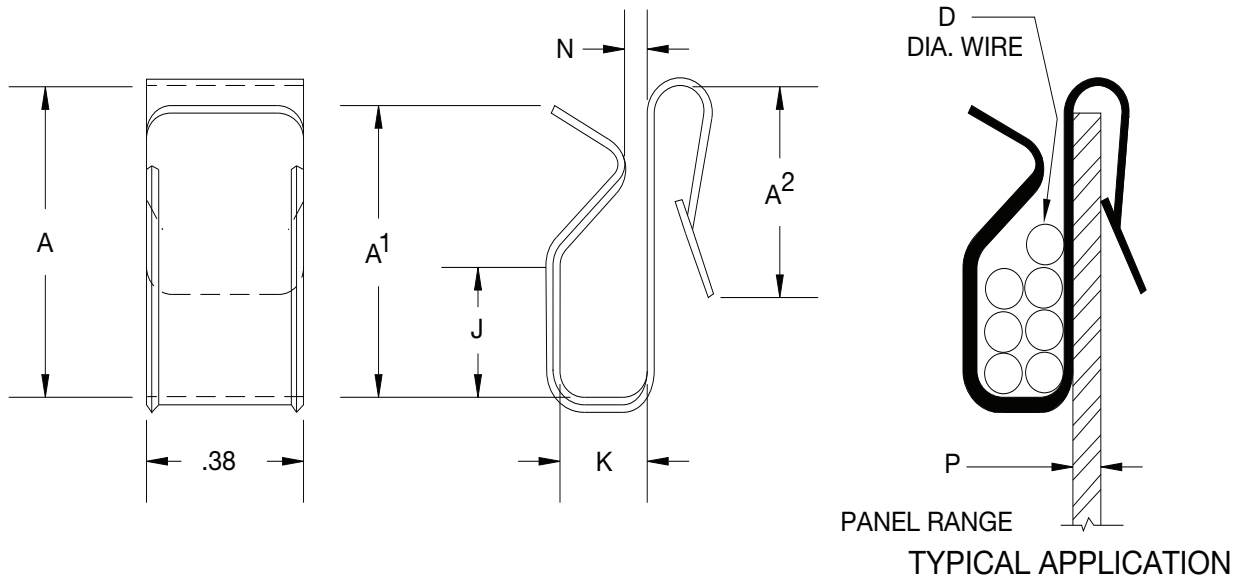
# Wire Clips



D Wire Diameter	P Panel Range	A	L	J	K	N	Part Number
<b>.125 (9 Max.)</b>	.013-.045	.80	.48	.41	.50	.000-.100	<b>DCS-346</b>
	.013-.045	.85	.48	.41	.50	.000-.100	<b>DCS-170**</b>
	.013-.060	.81	.48	.41	.50	.062-.099	<b>DCS-016</b>
	.030-.050	.78	.45	.39	.50	.000-.060	<b>DCS-293*</b>
	.030-.050	.78	.45	.39	.50	.000-.060	<b>DCS-367</b>
	.030-.050	.85	.48	.55	.50	.000-.100	<b>DCS-530**</b>
	.030-.055	.79	.48	.55	.50	.070-.130	<b>DCS-1481</b>
	.040-.060	.73	.45	.39	.49	.000-.060	<b>DCS-1054</b>
	.040-.090	.76	.50	.39	.50	.062-.099	<b>DCS-194</b>
	.050-.090	.76	.50	.39	.50	.062-.099	<b>DCS-228</b>



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D Wire Diameter	P Panel Range	A	A1	A2	J	K	N	Part Number
<b>.090 (7 Max.)</b>	.030-.080	.67	.64	.43	.30	.19	.000-.030	<b>DCS-150</b>
	.030-.080	.67	.64	.43	.30	.19	.000-.035	<b>DCS-572</b>
	.030-.080	.67	.64	.43	.30	.19	.030-.070	<b>DCS-885</b>
	.030-.080	.67	.64	.43	.30	.19	.060-.080	<b>DCS-393</b>
	.090	.67	.64	.42	.30	.19	.000-.030	<b>DCS-174</b>
<b>.090 (12 Max.)</b>	.013-.090	.83	.71	.40	.42	.29	.000-.030	<b>DCS-050</b>
	.013-.090	.83	.67	.40	.42	.29	.000-.040	<b>DCS-684</b>
	.013-.090	.83	.71	.40	.42	.29	.010-.050	<b>DCS-795</b>
<b>.125 (3 Max.)</b>	.020-.060	.69	.63	.44	.30	.23	.040-.080	<b>DCS-1176</b>
	.165	.67	.64	.33	.30	.19	.015-.045	<b>DCS-221</b>
<b>.280 (1 Max.)</b>	.100-.120	.69	.63	.42	.30	.23	.120-.160	<b>DCS-897</b>
	.100-.120	.69	.63	.42	.30	.30	.120-.160	<b>DCS-1257</b>
	.100-.120	.69	.63	.42	.30	.23	.120-.160	<b>DCS-1306*</b>
	.100-.120	.69	.60	.42	.31	.21	.120-.160	<b>DCS-1452*</b>
<b>.343 (1 Max.)</b>	.080-.170	.81	.80	.41	.45	.27	.020-.060	<b>DCS-105</b>

\* Stainless Steel

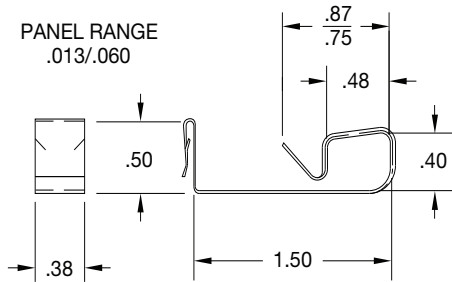


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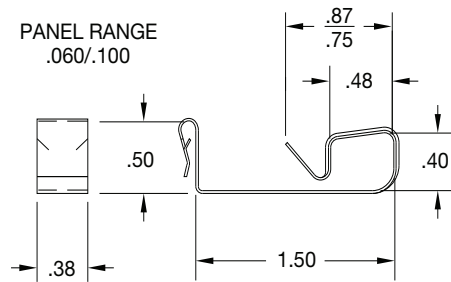
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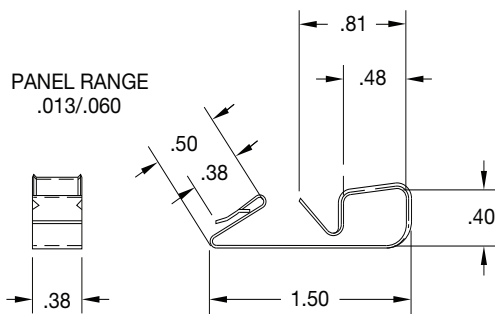
<https://www.AngicGlobal.com> [Sales@AngicGlobal.com](mailto:Sales@AngicGlobal.com)



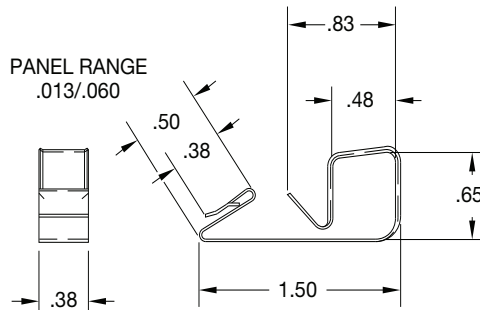
MATERIAL- .017 THK. SPRING STEEL  
 DCS- 195



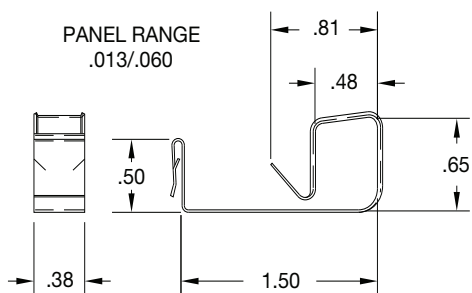
MATERIAL- .017 THK. SPRING STEEL  
 DCS- 1187



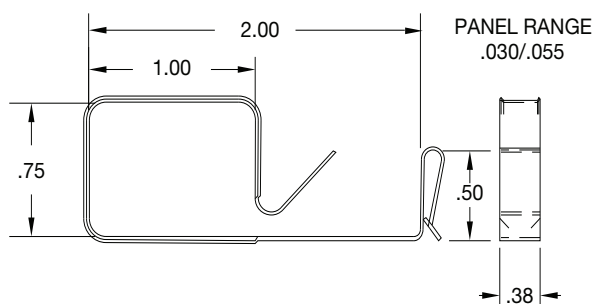
MATERIAL- .017 THK. SPRING STEEL  
 DCS- 196



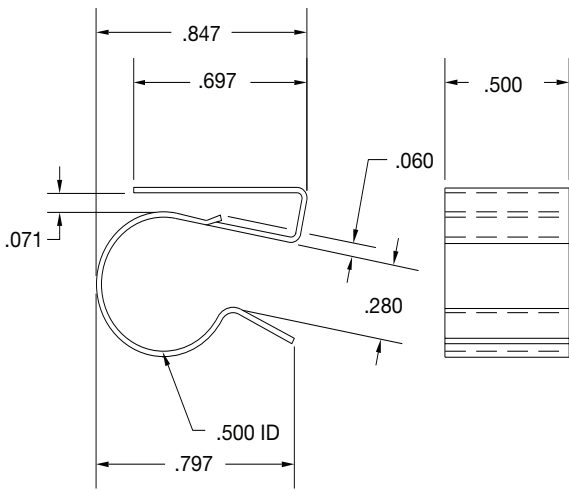
MATERIAL- .017 THK. SPRING STEEL  
 DCS- 344



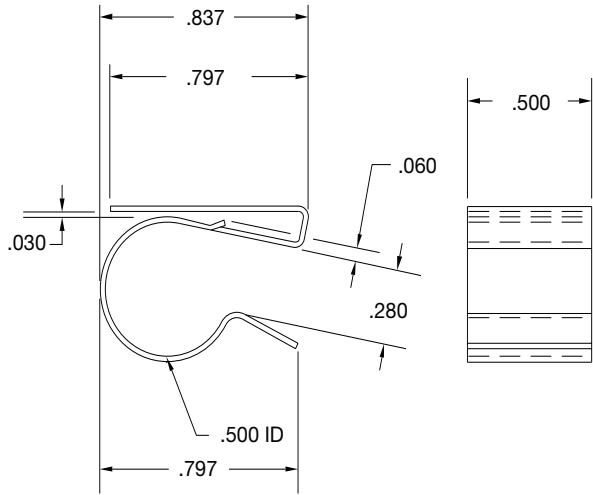
MATERIAL- .017 THK. SPRING STEEL  
 DCS- 197



MATERIAL- .017 THK. SPRING STEEL  
 DCS- 476

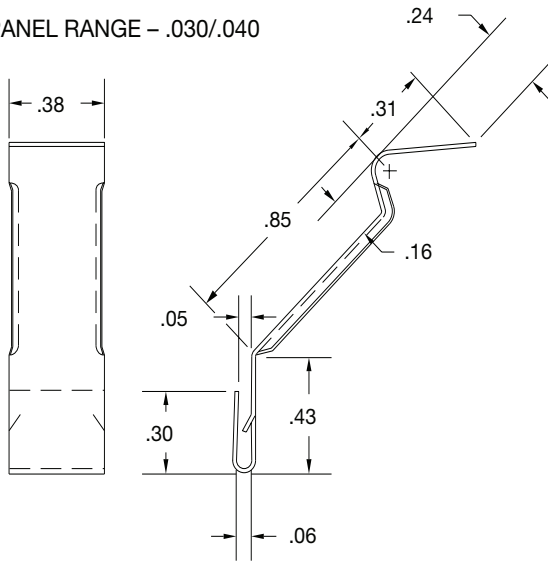


MATERIAL: .020 THK. SPRING STEEL  
 DCS - 667

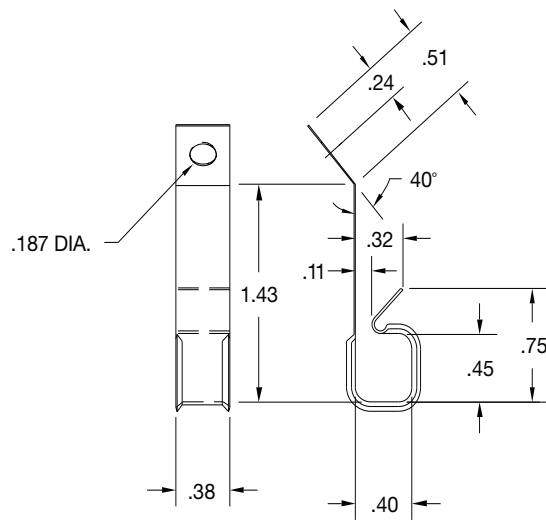


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 DCS - 856

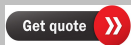
PANEL RANGE - .030/.040

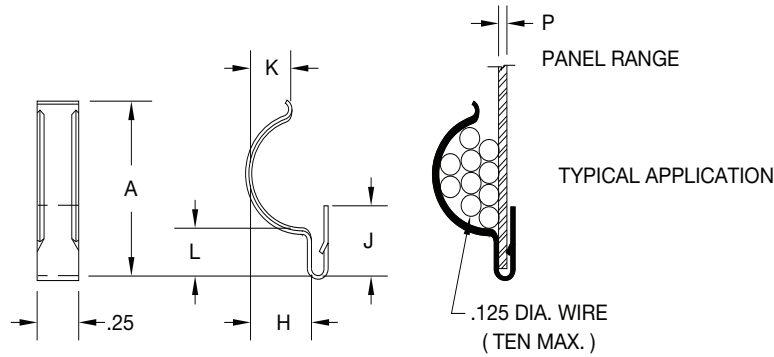


MATERIAL: .015 THK. SPRING STEEL  
 DCS - 368

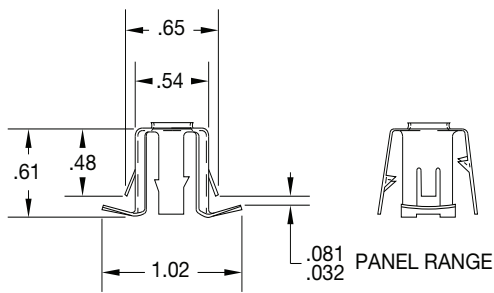


MATERIAL: .017 THK. SPRING STEEL  
 DCS - 316

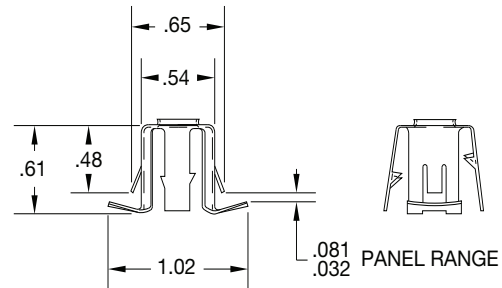




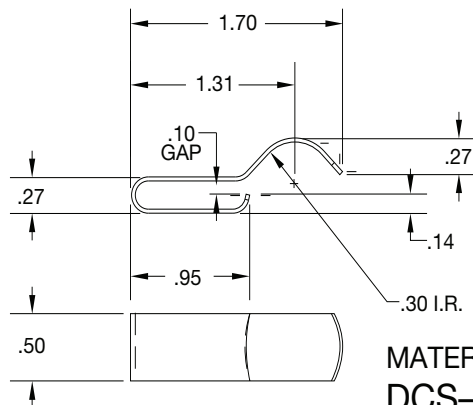
D Wire Diameter	P Panel Range	A	H	L	K	J	Part Number
.125 (10 Max.)	.005-.025	.86	.42	.270	.38	.360	DCS-235
	.010-.030	.98	.40	.235	.28	.375	DCS-090
	.010-.030	.98	.40	.235	.34	.375	DCS-200
	.035-.045	.98	.40	.235	.33	.355	DCS-204



MATERIAL- .017 THK. SPRING STEEL  
 DCS- 385 FLEXIBLE CONDUIT CLIP



MATERIAL- .017 THK. SPRING STEEL  
 DCS- 475 FLEXIBLE CONDUIT CLIP



MATERIAL- .017 THK. SPRING STEEL  
 DCS- 1030 CLIP

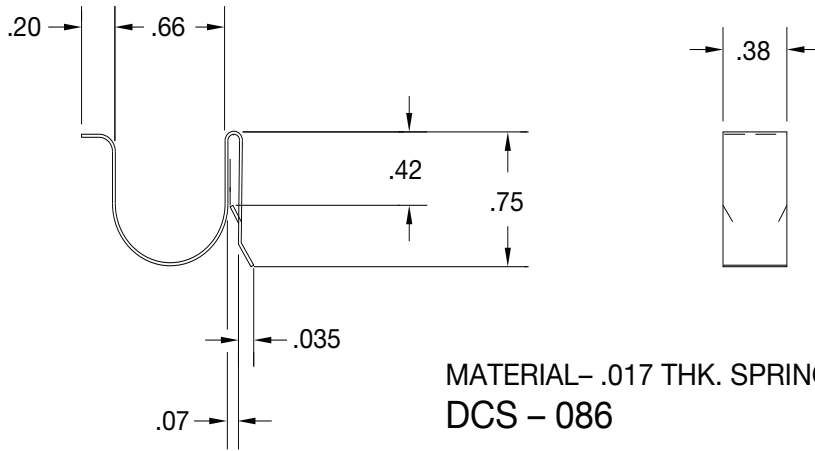


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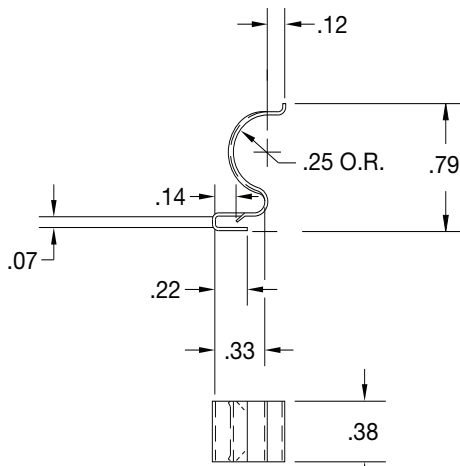
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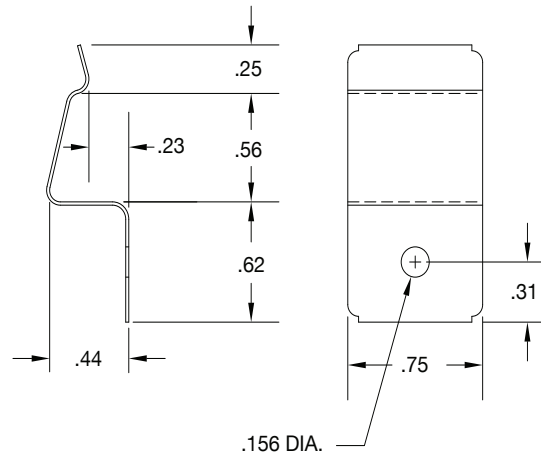
<https://www.AngicGlobal.com> [Sales@AngicGlobal.com](mailto:Sales@AngicGlobal.com)



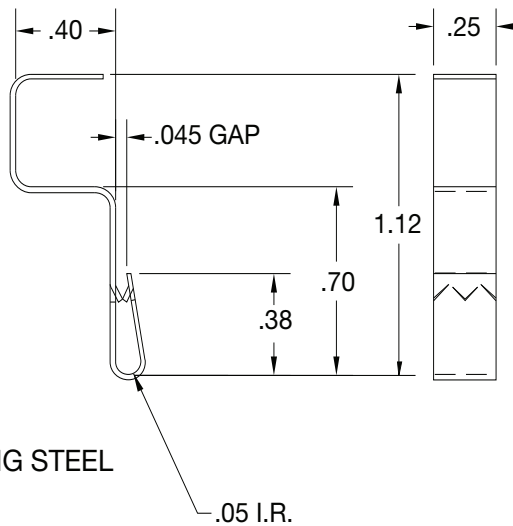
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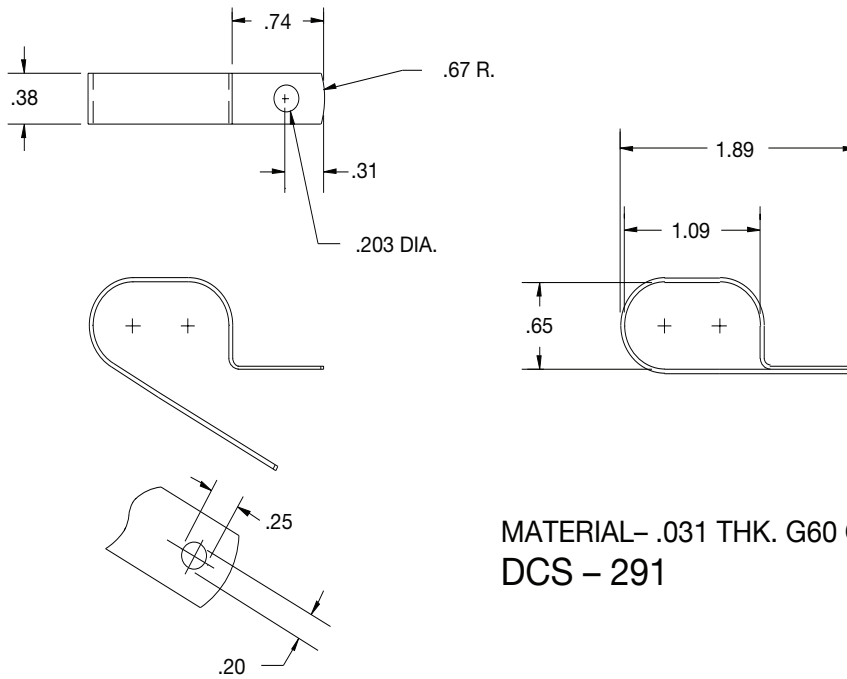
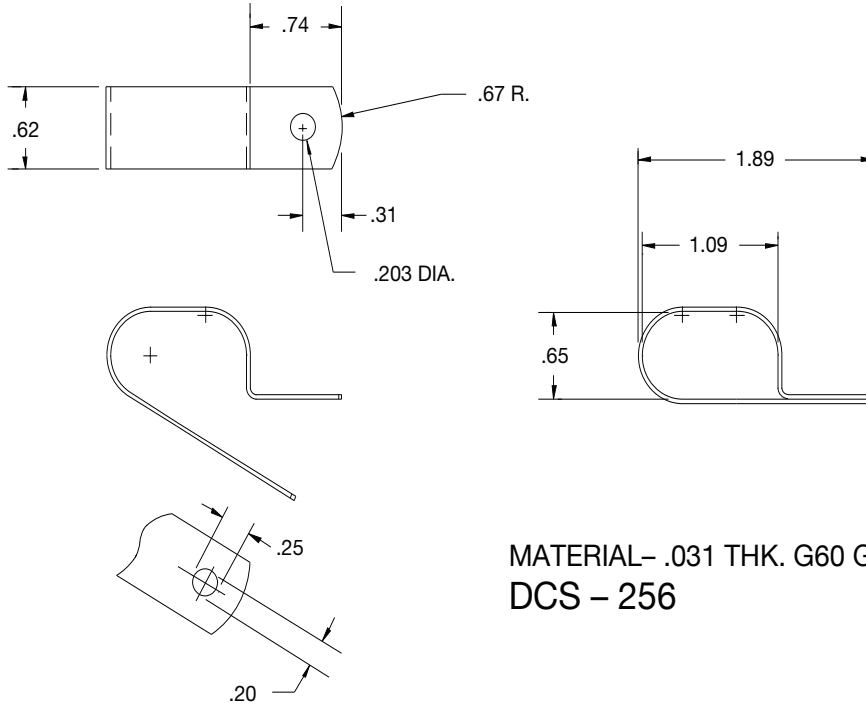
MATERIAL- .020 THK. SPRING STEEL  
 DCS - 097

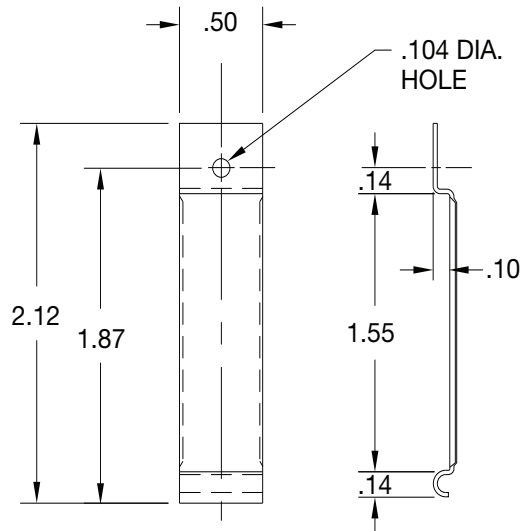


MATERIAL: .017 THK. SPRING STEEL  
 DCS - 1479

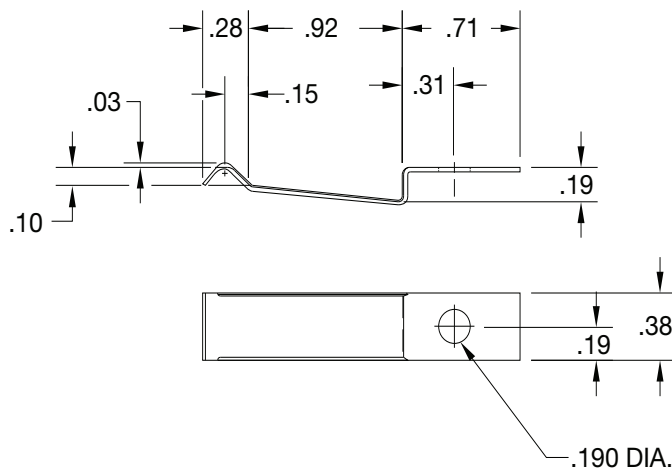


MATERIAL- .020 THK. SPRING STEEL  
 DCS - 085



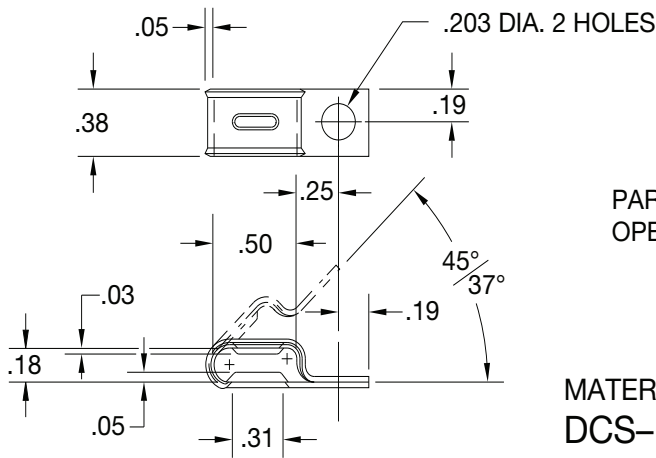


MATERIAL- .024 THK. COLD ROLLED STEEL  
DCS- 189



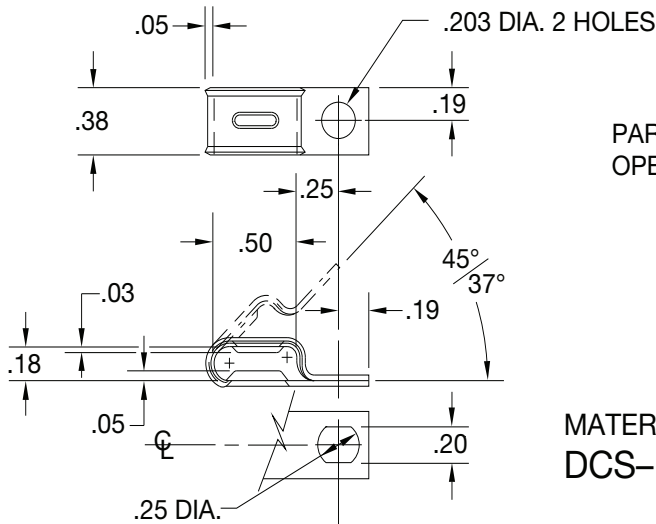
MATERIAL- .020 THK. SPRING STEEL  
DCS- 211

# Cable Clamps



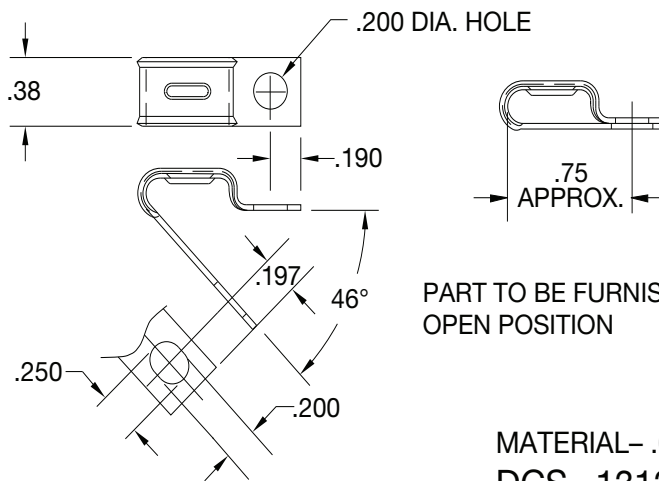
PART TO BE FURNISHED IN  
 OPEN POSITION

MATERIAL- .031 THK. COLD ROLLED STEEL  
 DCS- 067



PART TO BE FURNISHED IN  
 OPEN POSITION

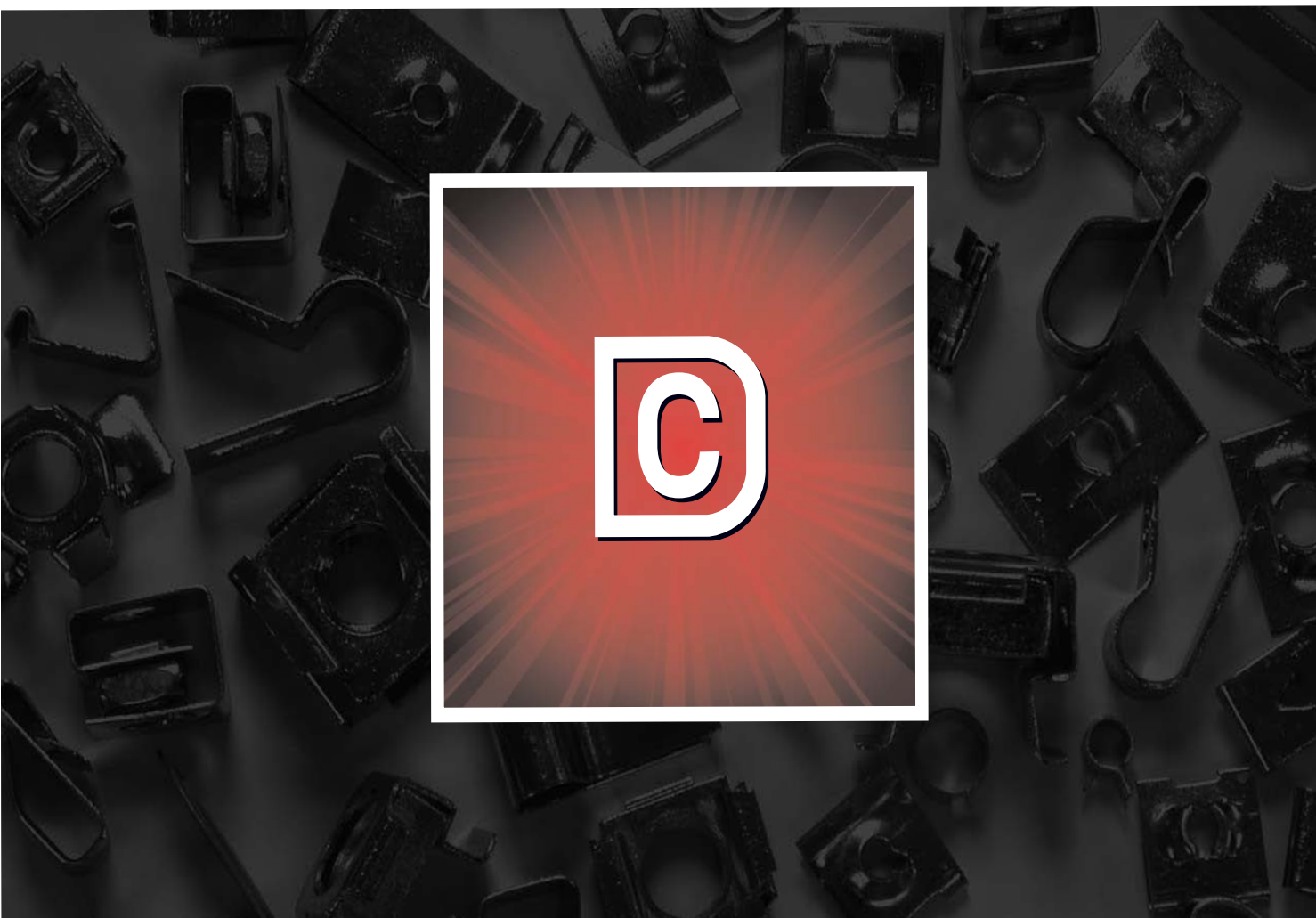
MATERIAL- .031 THK. COLD ROLLED STEEL  
 DCS- 191



PART TO BE FURNISHED IN  
 OPEN POSITION

MATERIAL- .031 THK. COLD ROLLED STEEL  
 DCS- 1313

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DCS-302	J-Nut (8A)	B	8
DCS-304	U-Nut (10-24)	B	4
DCS-305	Compression Ring	D	2
DCS-310	Stud Receiver	C	2
DCS-314	Twin Nut (10AB)	B	2
DCS-316	Wire Clip	E	11
DCS-317	J-Nut (8A)	B	8
DCS-318	Tube Clip	E	6
DCS-319	Tube Clip	E	7
DCS-320	Tube Clip	E	6
DCS-321	Tube Clip	E	7
DCS-322	Stud Receiver	C	1
DCS-327	Flat Nut (1/4-20)	B	1
DCS-328	Wide Panel U-Nut (10AB)	B	7
DCS-329	Wide Panel U-Nut (10AB)	B	7
DCS-330	Wide Panel U-Nut (6AB)	B	7
DCS-331	Wide Panel U-Nut (6AB)	B	7
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DCS-337	Window Clip	D	13
DCS-340	Flat Nut (10AB)	B	1
DCS-342	Clip	D	19
DCS-343	U-Nut (10Z)	B	5
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DCS-345	U-Nut 10Z	B	5
DCS-346	Wire Clip	E	8
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DCS-368	Wire Clip	E	11
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DCS-375	Compression Ring	D	2
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DCS-380	U-Clip	D	15
DCS-382	Compression Ring	D	1
DCS-384	U Clip	D	18
DCS-385	Flexible Conduit Clip	E	12
DCS-387	Cage Nut 1/4-20 Staked	B	10
DCS-388	Clip	D	20
DCS-389	J-Nut (10Z)	B	8
DCS-390	U-Nut (4Z)	B	3
DCS-393	Wire Clip	E	9
DCS-398	Clip	D	23
DCS-402	Clip	D	23
DCS-405	Tube Clip	E	6



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DCS-465	Flat Nut (10Z)	B	1
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FN7-6A	Flat Nut (6A)	B	1
FN7-832	Flat Nut (8-32)	B	1
FN7-8A	Flat Nut (8A)	B	1
FN8-1024	Flat Nut (10-24)	B	1
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